

PARTS LIST

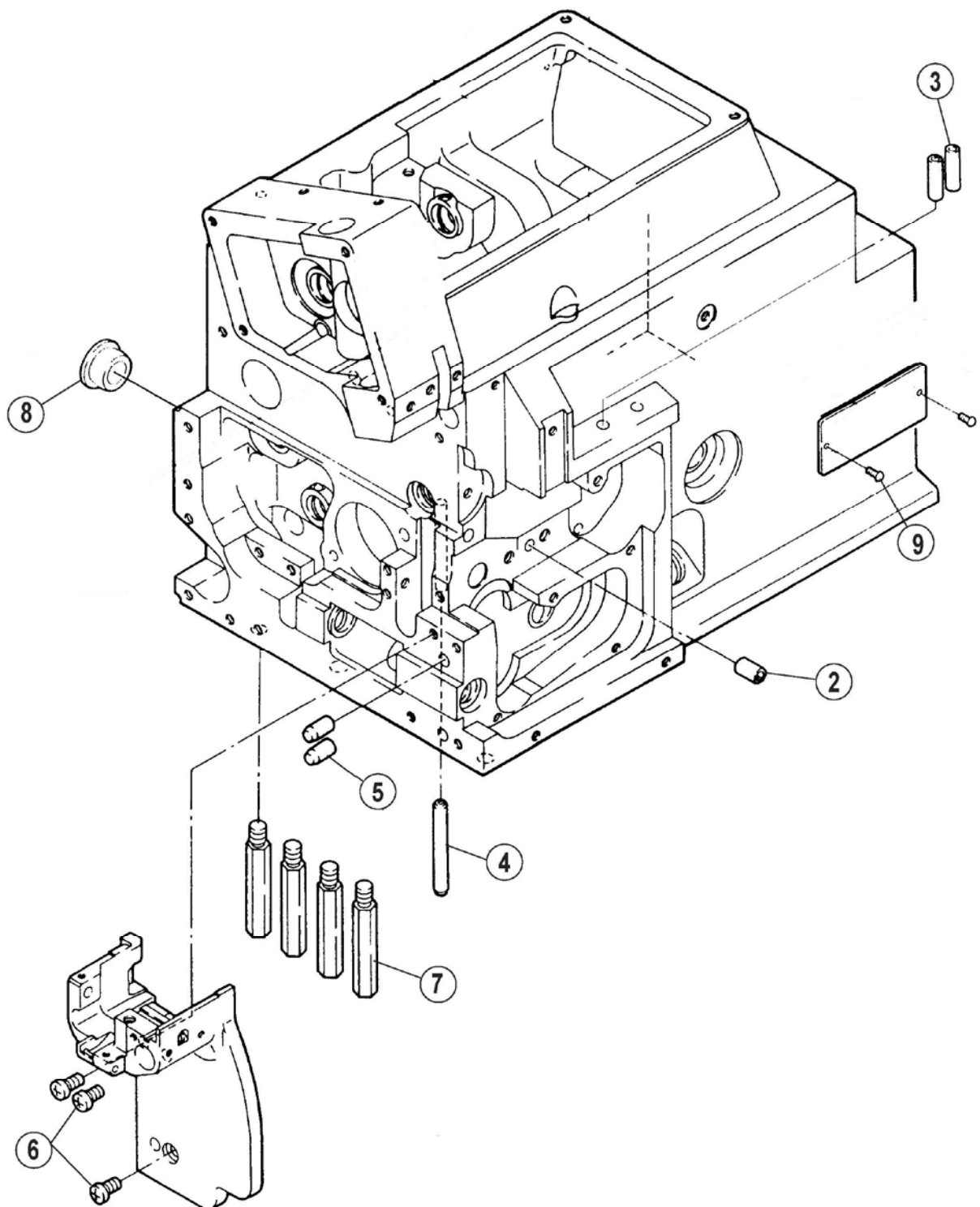
M-1F

PARTS LIST

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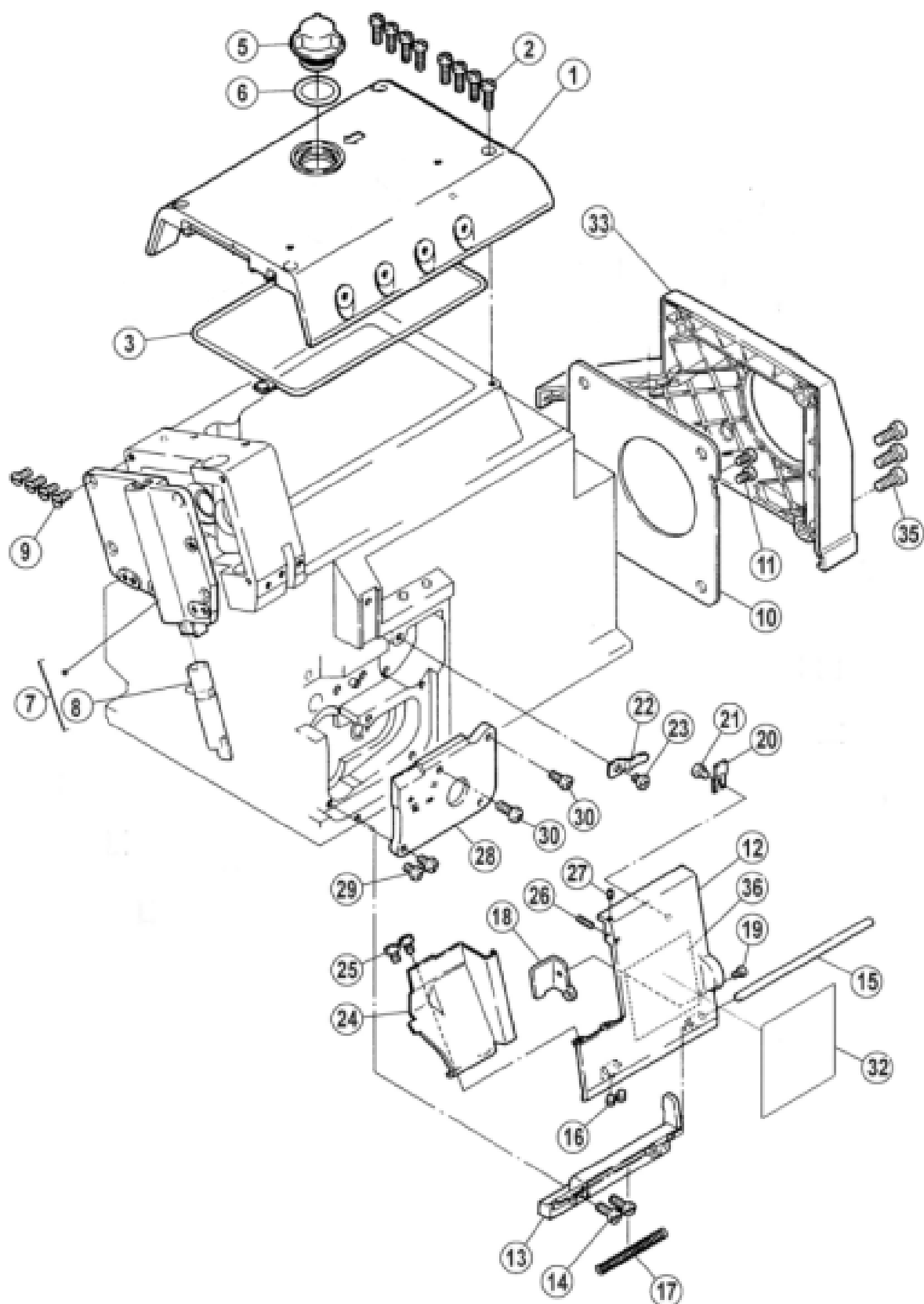
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1. Machine Bed Frame



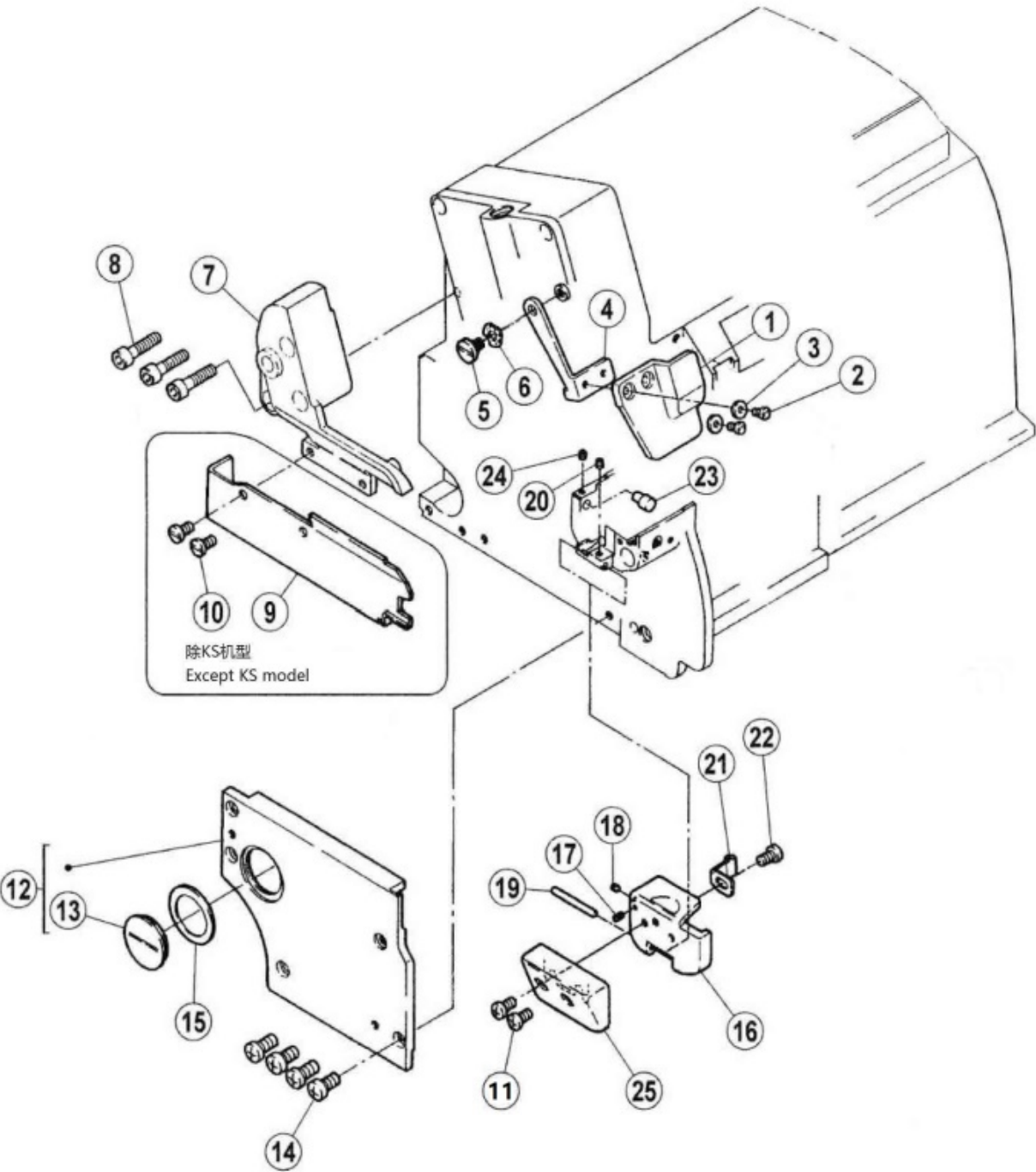
NO.	CODE	NAME	Qty	
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1	/	/	/	/
2	JINBF889210182	Pin	1	1
3	JINBF889240325	Pipe	2	2
4	JINBF889240299	Pin	1	1
5	JINBF51002403250	Pipe	2	2
6	JINBF310167084	Screw	3	3
7	JINBF800270047	Bed pin	4	4
8	JINBF889240310	Plug	1	1
9	JINKB3036	Pin	2	2

2. Cover Components (1)



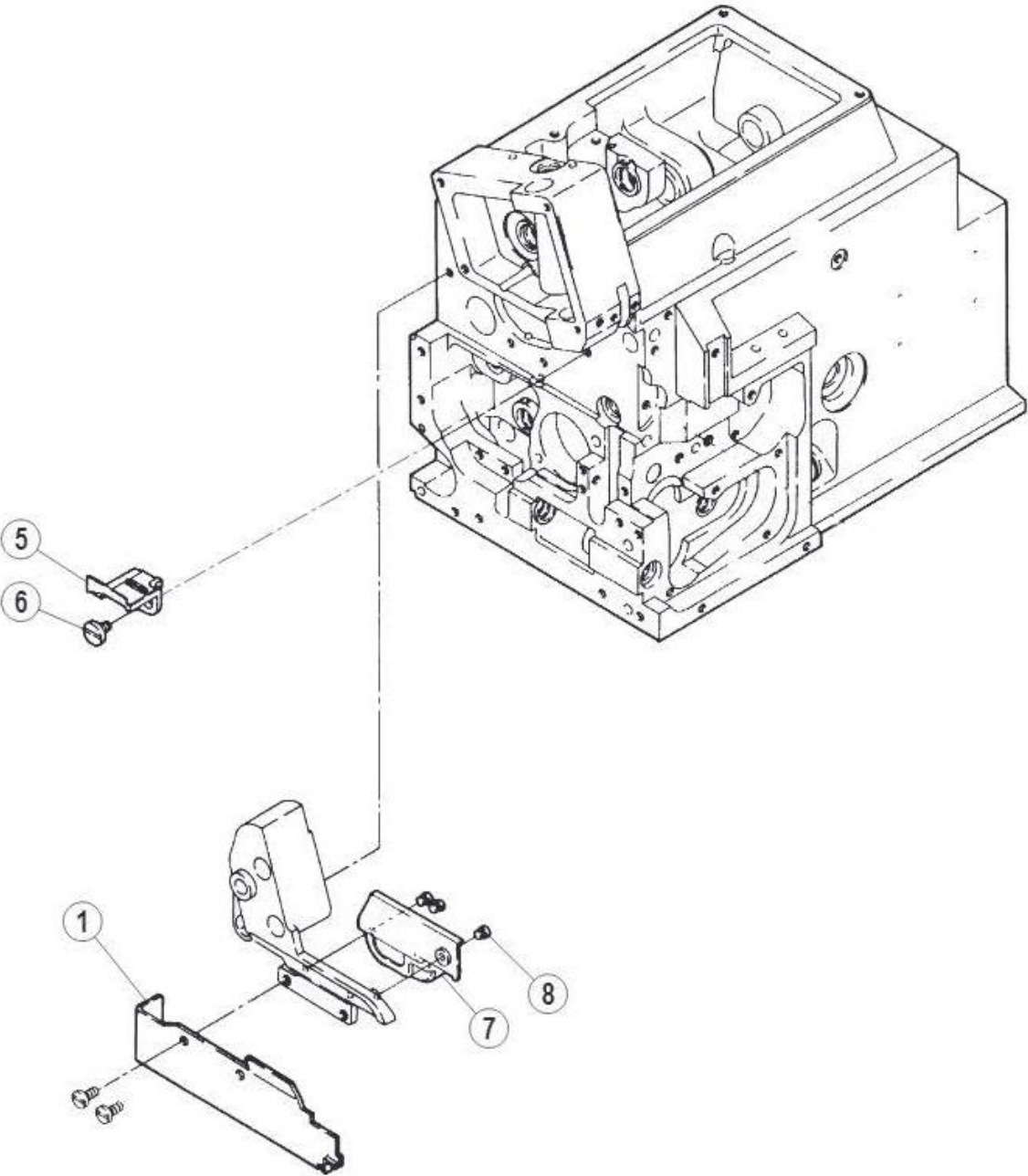
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF5100270148-SD0	Top Cover	1	1
2	JINBF8897044	Screw	8	8
3	JINBF51002701490	Gasket	1	1
5	JINBF700M322	Oil Sight Window	1	1
6	JINBF31016240110	Oil window mat	1	1
7	JINBF889270083L	Side Cover	1	1
8	JINBF889274011-91	Presser Bar	1	1
9	JINBF310167084	Screw	4	4
10	/	/	/	/
11	/	/	/	/
12	JINBF5100270150-UD0	Front Cover (Right)	1	1
13	JINBF51002070014A0	Hinge	1	1
14	JINBF310167021	Screw	2	2
15	JINBF5100240043A0	Screw	1	1
16	JINBF310164543	Screw	2	2
17	JINBF5100240301	Spring	1	1
18	JINBF889270018	Latch	1	1
19	JINBF510070090	Screw	1	1
20	JINBF51002701520	Latch	1	1
21	JINBF8007018	Screw	1	1
22	JINBF800210044	Flat Spring	1	1
23	JINBF8007018	Screw	1	1
24	JINBF51002701510	Front Cover (Left)	1	1
25	JINBF8007018	Screw	2	2
26	JINBF8894574	Screw	1	1
27	JINBF310164535	Screw	1	1
28	JINBF889270153	Side Cover	1	1
29	JINBF8897044	Screw	2	2
30	JINBF310167021	Screw	2	2
32	JINBZ3123	Label	1	1
33	JINBF889270024-9U	Belt cover assy	1	1
35	JINBF700S058	Screw	3	3
36	JINBZ3156	Threading Diagram	1	1

3. Cover Components (2)



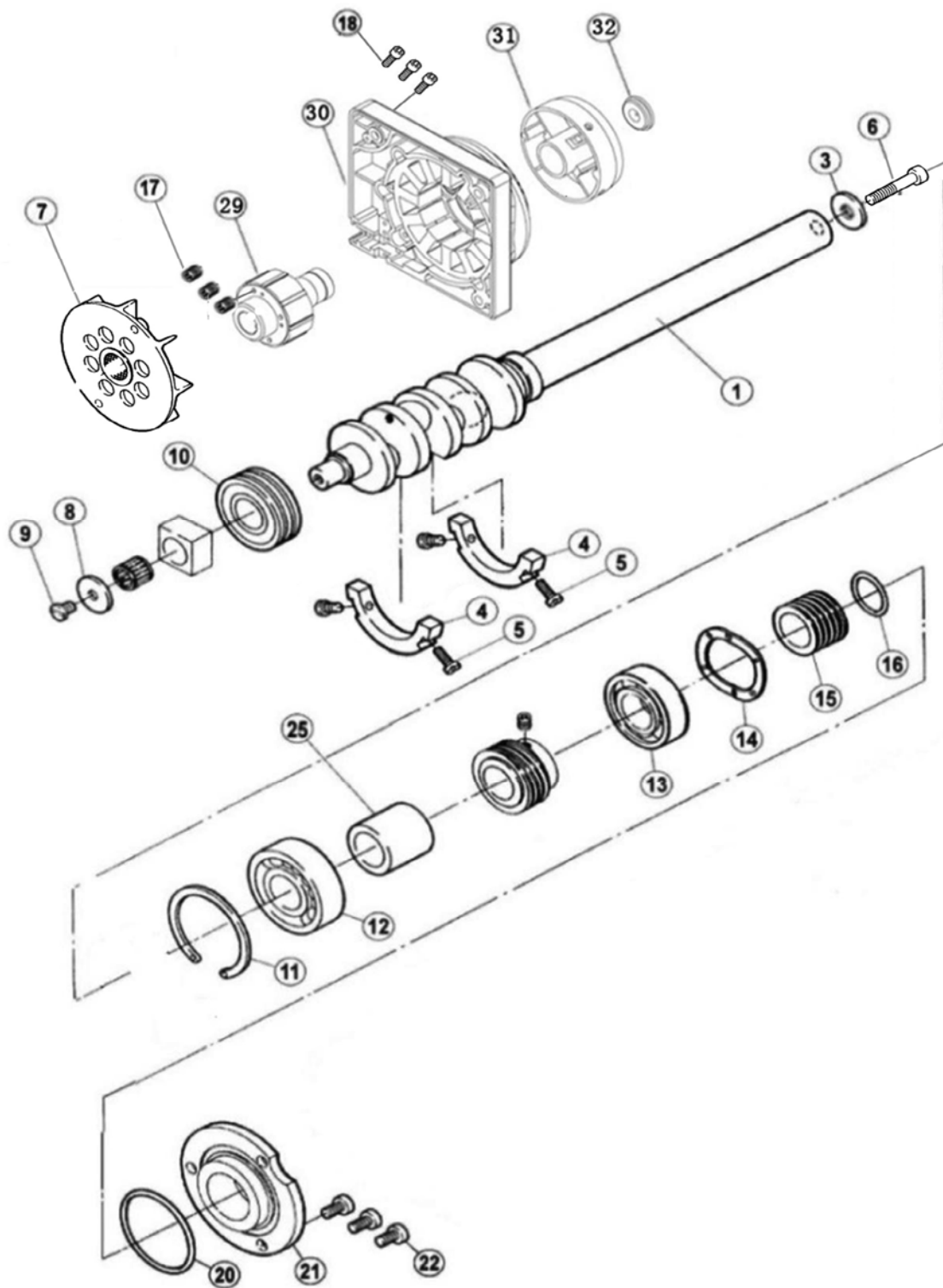
NO.	CODE	NAME	Qty	
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1	JINBF889270032	Eye guide	1	1
2	JINBF8897035	Screw	2	2
3	JINBF889T2624	Washer	2	2
4	JINBF889275004	Bracket	1	1
5	JINBF320267037	Screw	1	1
6	JINBF800210307	Washer	1	1
7	JINBF889T270068	Bracket	1	1
8	JINBF8894511	Screw	3	3
9	JINBF51002701670	Fabric Guide	1	1
10	JINBF889T7019	Screw	2	2
11	JINBF8007018	Screw	2	2
12	JINBF5100270166-SD0	Cover Assy.	1	1
13	JINBF51002701450	Cover	1	1
14	JINBF310167084	Screw	4	4
16	JINBF5100213062A0	Side Cover	1	1
17	JINBF310164545	Screw	1	1
18	JINBF310164554	Screw	1	1
19	JINBF51003069200	Pin	1	1
20	JINBF51000320	Screw	1	1
21	JINBF51002130630	Flat Spring	1	1
22	JINBF5100007017A0	Screw	1	1
23	JINBF51002132730	Pin	1	1
24	JINBF51000324	Screw	1	1
25	JINBF5100213094910	Cover	1	1

4. Cover Components (3)



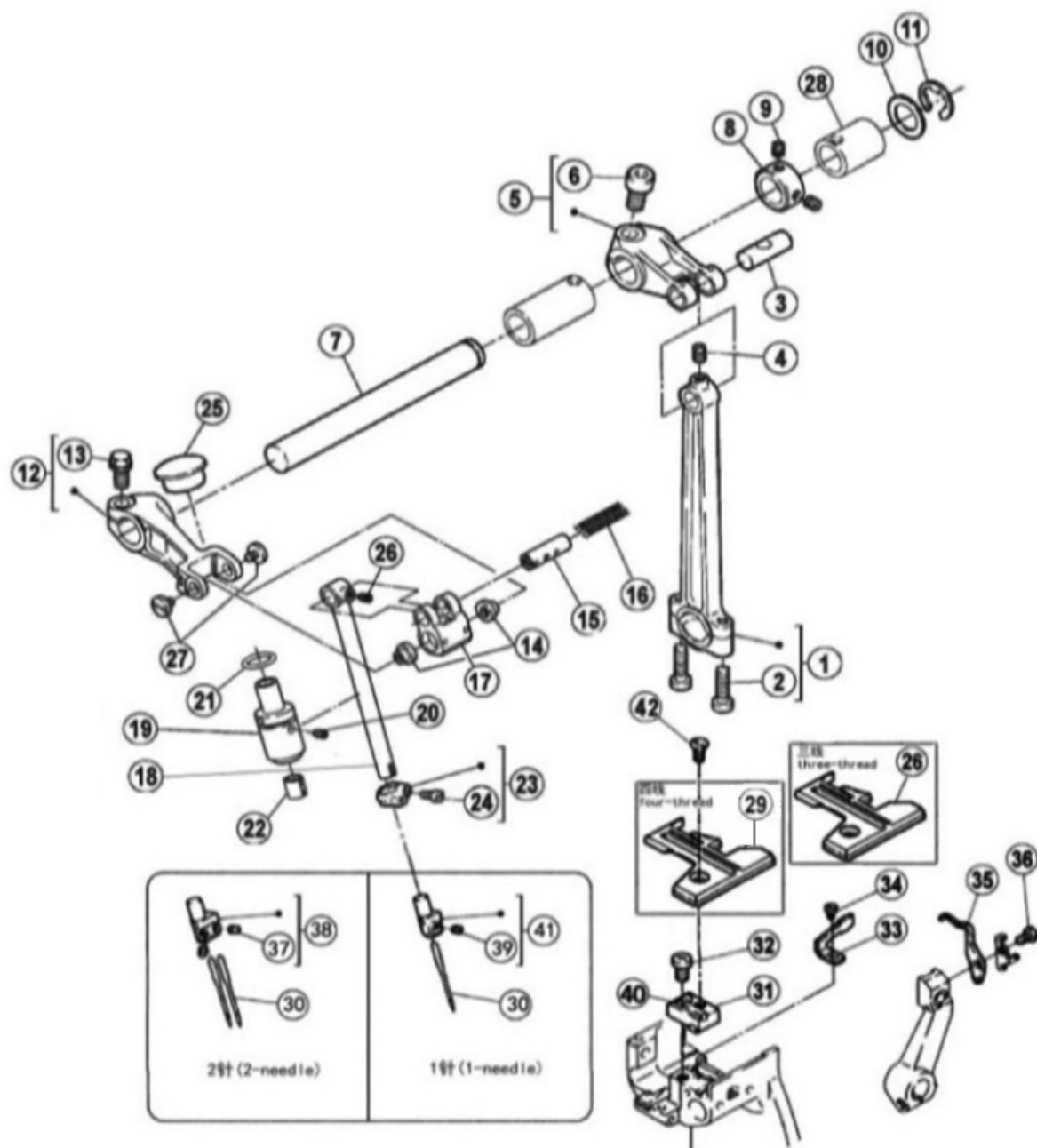
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			three thread	four thread
1	JINBF51002701670	Fabric Guide	1	1
5	JINBF889T270079	Cover	1	1
6	JINBF310167066	Screw	1	1
7	JINBF889T270067	Cover	1	1
8	JINBF889T7154	Screw	3	3

5. Crankshaft Drive Mechanism



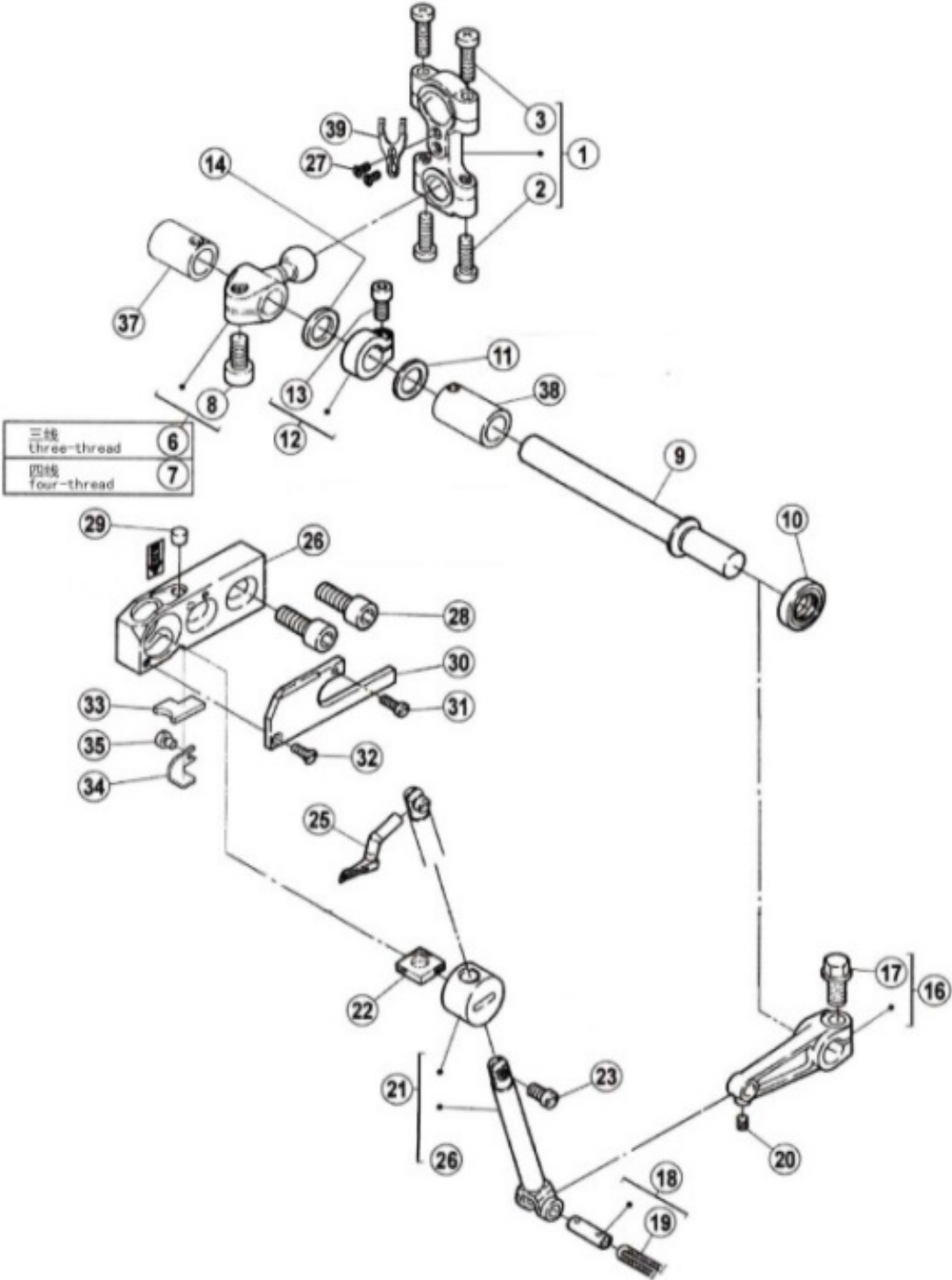
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF5100270522A0	Crankshaft	1	1
3	JINBF310164543	Washer	1	1
4	JINBF51000404	Blance Weight	2	2
5	JINBF310167011	Screw	4	4
6	JIN1310. R-110	Screw	1	1
7	JIN51002705051	Fan	1	1
8	JINBF700M75	Washer	1	1
9	JINBF8007018	Screw	1	1
10	JINBF51002403300	Ball Bearing	1	1
11	JINSCJ1033	Ring	1	1
12	JINBF310166203Z	Ball Bearing	1	1
13	JINBF310166203Z	Ball Bearing	1	1
14	JINBF889240306	Washer	1	1
15	JINBF889ZT08	Oil Seal	1	1
16	JINBF889210057	O Ring	1	1
17	JINBF889240307	Screw	1	1
18	JINBF889211528A	Screw	1	1
20	JINBF889240307	O Ring	3	3
21	JINBF51002115280	Right Cover	1	1
22	JINBF51000422	Screw	1	1
25	JINBF51000428	Spacer	1	1
29	JINBF5100-DJ-01	Motor rotor	1	1
30	JINBF5100-DJ-02	Motor stator	1	1
31	JINBF5100-DJ-03	Handwheel	1	1
32	JINBF5100-DJ-04	Rubber stopper	1	1

6. Needle Drive Mechanism



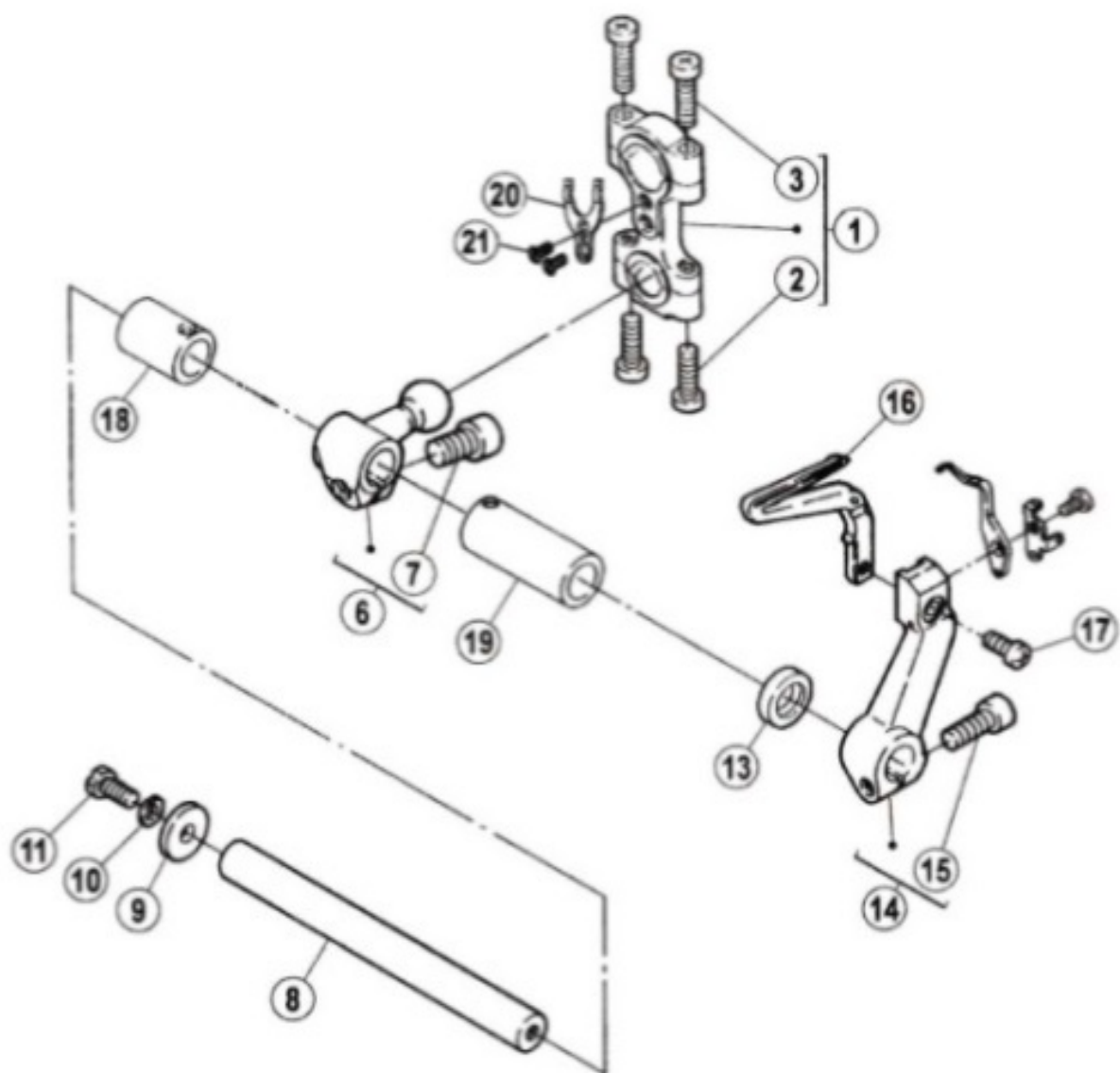
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF5100271000-920	Connection	1	1
2	JINBF51000502	Screw	2	2
3	JINBF51002710010	Pin	1	1
4	JINBF8004538	Screw	1	1
5	JINBF5100271002-920	Crank	1	1
6	JINBF80045331	Screw	1	1
7	JINBF5100271003D0	Shaft	1	1
8	JINBF889240308	Collar	1	1
9	JINBF310164554	Screw	2	2
10	JINBF51002082350	Washer	1	1
11	JINBF51002025770	Ring	1	1
12	JINBF5100271015-920	Lever	1	1
13	JINBF8007150	Screw	1	1
14	JINBF51002710170	Shaft	2	2
15	JINBF5100271023-910	Shaft	1	1
16	JINBF51002021760	Oil wick	1	1
17	JINBF51002710160	Crank	1	1
18	JINBF5100271018C91Y0-1	Needle Bar	1	1
19	JINBF5100271018C91Y0-2	Bushing	1	1
20	JINBF310167084	Screw	1	1
21	JINBF889201022	O Ring	1	1
22	JINBF889179009	Oil Felt	1	1
23	JINBF889271009-92	Ring	1	1
24	JINBF8897035	Screw	1	1
25	JINBF51002403100	Oil plug	1	1
26	JINBF5100213110-4	Needle Plate	1	0
27	JINBF310164535	Screw	2	2
28	JINBF889Tzt07	Sleeve	1	1
29	JINBF5100213112-4	Needle Plate	0	1
30	JINBF70011JZ	Needle	1	2
31	JINBF5100213060A910	Bracket Assy	1	1
32	JINBF310167082	Screw	1	1
33	JINBF5100213107	Needle Guard (Front)	1	1
34	JINBF9820L32	Screw	1	1
35	JINBF5100277061	Needle Guard (Rear)	1	1
36	JINBF8897035	Screw	1	1
37	JINBF310164554	Screw	0	2
38	JINBF5100277022	Needle Holder	0	1
39	JINBF310164554	Screw	1	0
40	JINBF51000540	Parallel Key	2	2
41	JINBF5100179630	Needle Holder	1	0
42	JINBF8007170	Screw	1	1

7. Upper Looper Drive Mechanism



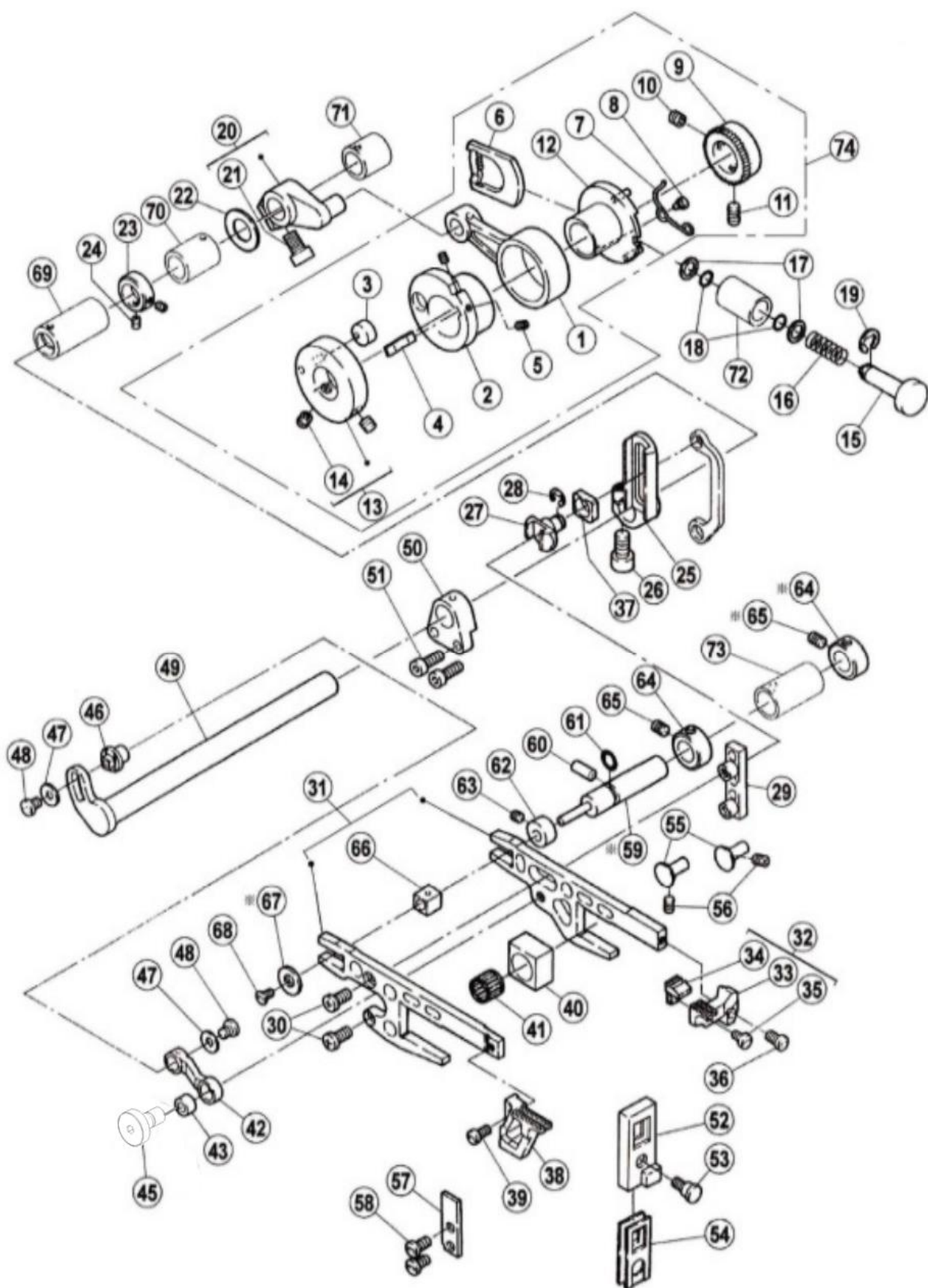
NO.	CODE	NAME	Qty	
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1	JINBF5100271500-920-1	Connection	1	1
2	JINBF51000602	Screw	2	2
3	JINBF51000603	Screw	2	2
6	JINBF5100271500-920-2	Crank	1	0
7	JINBF5100271500-920-3	Crank	0	1
8	JINBF80045331	Screw	1	1
9	JINBF51002715350	Shaft	1	1
10	JINBF700M83	Oil Seal	1	1
11	JINBF800240311	Washer	1	1
12	JIN700M11-20	Col lar	1	1
13	JINBF8897110	Screw	1	1
14	JINBF800240311	Washer	1	1
16	JINBF5100271505-920	Lever	1	1
17	JINBF8007150	Screw	1	1
18	JINBF800179136A	Pin Assy	1	1
19	JINBF889202176	Oil Weak	1	1
20	JINBF310164535	Screw	1	1
21	JINBF5100271533B910	Upper Looper Holder Assy.	1	1
22	JINBF5100179130-050	Felt	1	1
23	JINBF8897035	Screw	1	1
25	JINBF5100277062A	Upper Looper	1	0
	JINBF5100277062B	Upper Looper	0	1
26	JINBF5100271510M0	Upper Looper Holder Base	1	1
27	JINBF8007041	Screw	2	2
28	JINBF8004510	Screw	2	2
29	JINBF51002715190	Filter	1	1
30	JINBF51002715340	Cover	1	1
31	JINBF8897033	Screw	1	1
32	JINBF8007039	Screw	1	1
33	JINBF51002745890	Felt	1	1
34	JINBF889274588	Bracket	1	1
35	JINBF8007008	Screw	1	1
37	JINBF889ZT05	Sleeve	1	1
38	JINBF51000638	Sleeve	1	1
39	JINBF51000639	Washer	1	1

8. Lower Looter Drive Mechanism



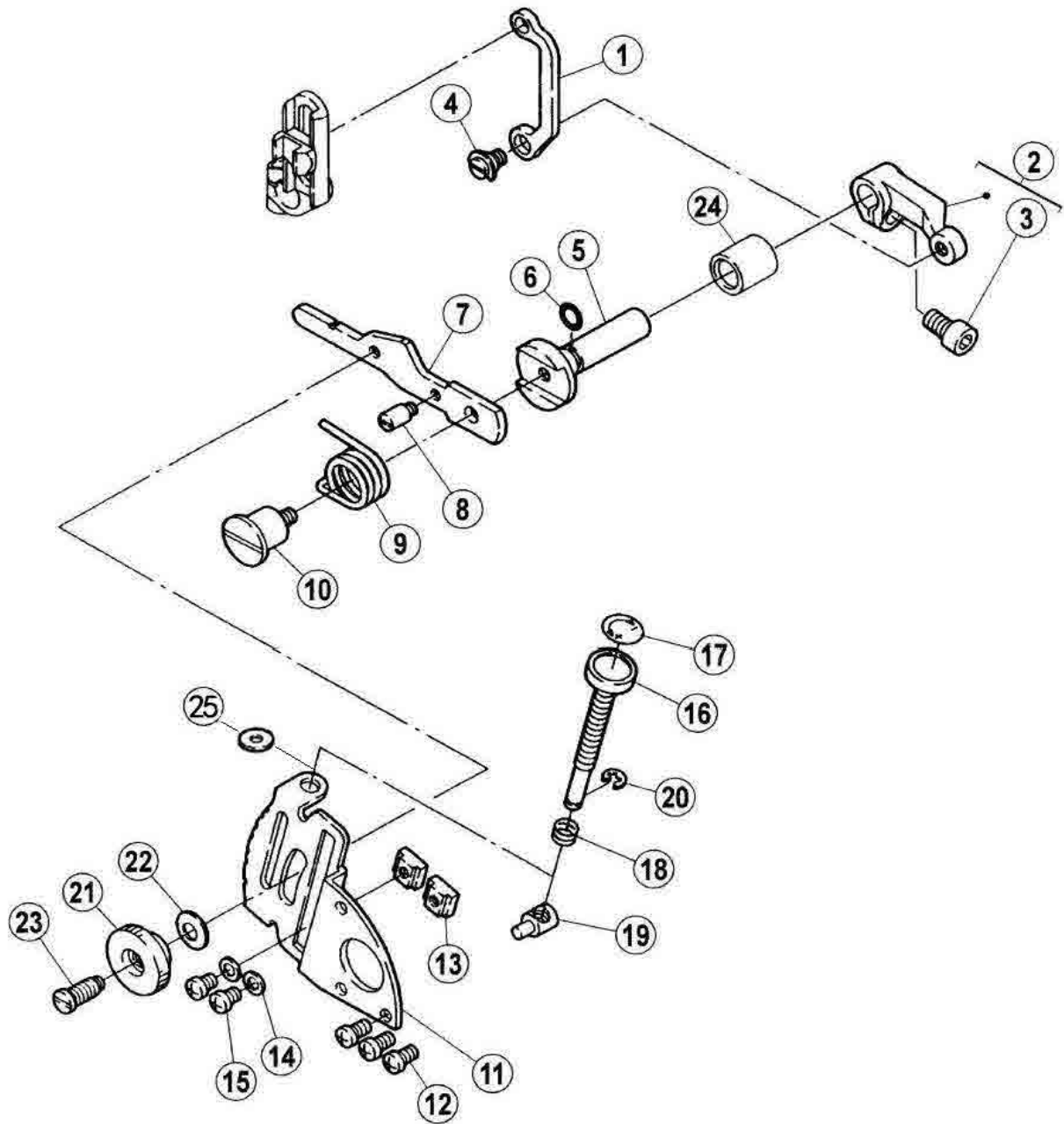
NO.	CODE	NAME	Qty	
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1	JINBF5100271500-920	Connection	1	1
2	JINBF51000702	Screw	2	2
3	JINBF51000703	Screw	2	2
6	JINBF5100272010-920	Crank	1	1
7	JINBF51000045330	Bolt	1	1
8	JINBF5100271504B0	Shaft	1	1
9	JINBF9000628	Washer	1	1
10	JINBF51003030670	Washer	1	1
11	JINBF51000071740	Bolt	1	1
13	JINBF51000713	Oil Seal	1	1
14	JINBF5100272011-910	Lower Looper Holder	1	1
15	JINBF51000715	Bolt	1	0
15	JINBF51000045010	Bolt	0	1
16	JINBF5100277060	Lower Looper	1	0
	JINBF5100277001	Lower Looper	0	1
17	JINBF51000717	Screw	1	1
18	JINBF889ZT05	Sleeve	1	1
19	JINBF51000719	Sleeve	1	1
20	JINBF51000720	Washer	1	1
21	JINBF51000721	Screw	2	2

9. Feed Mechanism (1)



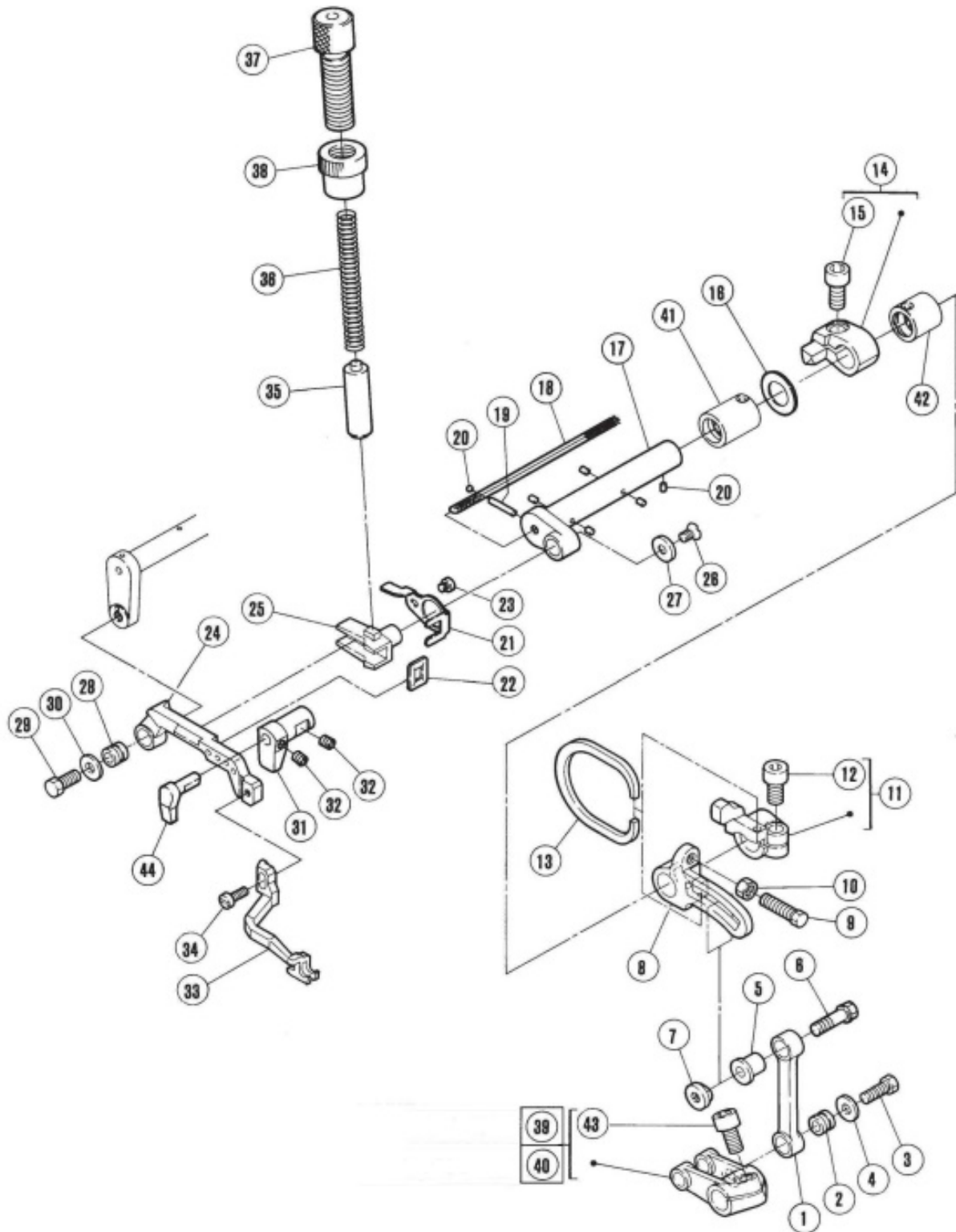
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1	JINBF51002726020	Connect ion	1	1
2	JINBF51002725960	Eccentric	1	1
3	JINBF51002101290	Guide/Feed Eccentri c	1	1
4	JINBF5100210130A0	Flat Spr ing	1	1
5	JINBF310164535	Screw	2	2
6	JINBF51002725990	Ratchet	1	1
7	JINBF51002726130	Spring	1	1
8	JINBF700788SM251	Screw	1	1
9	JINBF51002726000	Ratchet	1	1
10	JINBF310164514	Screw	1	1
11	JINBF8004572	Screw	1	1
12	JINBF5100272597-910	Eccentr ic	1	1
13	JINBF5100272595-910	Regulator	1	1
14	JINBF889T2003	Screw	2	2
15	JINBF51002726100	Push Botton	1	1
16	JINBF51002405171	Spring	1	1
17	JINBF51002404840	Washer	2	2
18	JINBF51002000200	O Ring	2	2
19	JINBF51002025220	Ring	1	1
20	JINBF5100272603-920	Crank	1	1
21	JINBF8007010	Bolt	1	1
22	JINBF5100208235	Washer	1	1
23	JINBF5100240308	Col lar	1	1
24	JINBF310164554	Screw	2	2
25	JINBF5100272581-910	Crank	1	1
26	JINBF8007010	Bolt	1	1
27	JINBF51002725830	Slider	1	1
28	JINBF800240062	Ring	1	1
29	JINBF51002725840	Guide	1	1
30	JINBF8897044	Screw	2	2
31	JINBF51002725800	Feed Bar Assy .	1	1
32	JINBF5100277408A	Main Feed Dog Assy.	1	1
33	JINBF5100277403	Main Feed Dog	1	1
34	JINBF5100213103	Auxiliary Feed Dog	1	1
35	JINBF9820L49	Screw	1	1
36	JINBF8007013	Screw	1	1
37	JINBF51000837	Block	1	1
38	JINBF5100277404	Differential Feed Dog	1	1
39	JINBF8007013	Screw	1	1
40	JINBF51002726050	Block	1	1
41	JINBF5100240454-20	Needle Bearing	1	1
42	JINBF51002725790	Link	1	1
43	JINBF51002726090	Bushing	1	1
45	JINBF51000072910	Screw	1	1
46	JINBF51002726040	Pin	1	1
47	JINBF51002405050	Washer	2	2
48	JINBF8007018	Screw	2	2
49	JINBF51002725780	Shaft	1	1
50	JINBF51002726070	Block	1	1
51	JINBF310167023	Bolt	2	2
52	JINBF51002726110	Guide	1	1
53	JINBF51000072920	Screw	1	1
54	JINBF51002726120	Oil Seal	2	2
55	JINBF51002725920	Guide	2	2
56	JINBF8897238	Screw	2	2
57	JINBF51002725930	Guide	1	1
58	JINBF310167082	Screw	2	2
59	JINBF51002725870	Eccentric Pin	1	1
60	JINBF8004538	Screw	1	1
61	JINBF51002041850	O Ring	1	1
62	JINBF889240303	Collar	1	1
63	JINBF310164543	Screw	1	1
64	JINBF51002404040	Collar	2	2
65	JINBF8897238	Screw	1	1
66	JINBF51002725260	Block	1	1
67	JINBF32026252041	Washer	1	1
68	JINBF8897259	Screw	1	1
69	JINBF889ZT01	Sleeve	1	1
70	JINBF889ZT01	Sleeve	1	1
71	JINKR0418	Sleeve	1	1
72	JINBF51000872	Sleeve	1	1
73	JINBF51000873	Sleeve	1	1
74	JINBF51000874	Feed Assy .	1	1

10. Feed Mechanism (2)



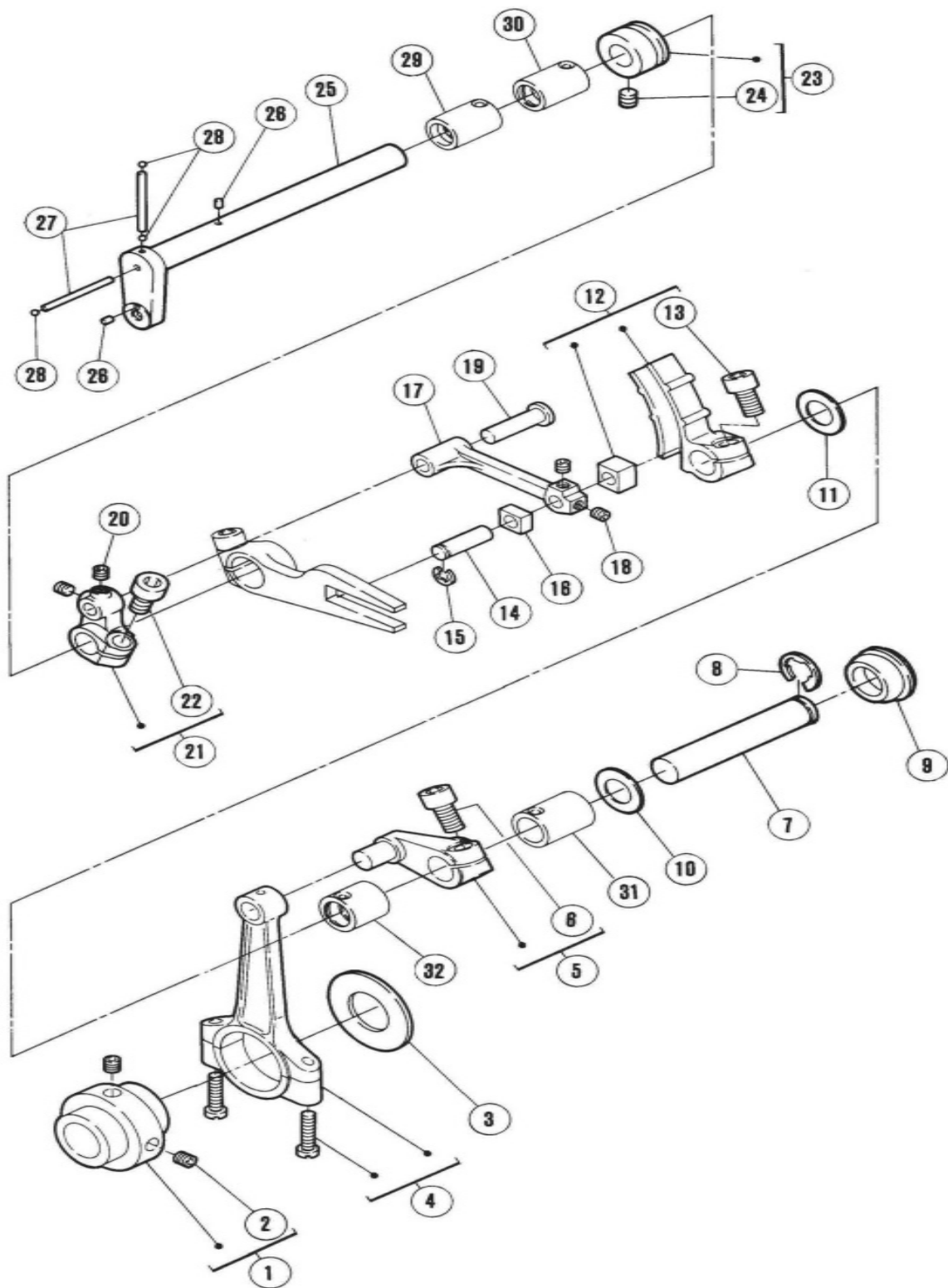
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1	JINBF51002725880	Link	1	1
2	JINBF5100272589-920	Lever	1	1
3	JINBF8007010	Bolt	1	1
4	JINBF8897058	Screw	1	1
5	JINBF51002725900	Shaft	1	1
6	JINBF51002041850	O Ring	1	1
7	JINBF51002725910	Lever	1	1
8	JINBF310164543	Screw	1	1
9	JINBF51002726140	Spring	1	1
10	JINBF8007161	Screw	1	1
11	JINBF51002725860	Regulator Plate	1	1
12	JINBF310167084	Screw	3	3
13	JINBF889252658	Stopper	2	2
14	JINBF31016303448	Washer	2	2
15	JINBF8007018	Screw	2	2
16	JINBF5100272538A0	Adjusting Bar	1	1
17	JINBF51002403220	Seal	1	1
18	JINBF51002405590	Spring	1	1
19	JINBF889272539A	Pin	1	1
20	JINBF31016200555	Ring	1	1
21	JINBF889252069	Nut	1	1
22	JINBF800211301	Spring	1	1
23	JINBF8897059A	Screw	1	1
24	JINBF51000924	Sleeve	1	1
25	JINBF9000628	Spring	1	1

11. Top Feed Mechanism (1)



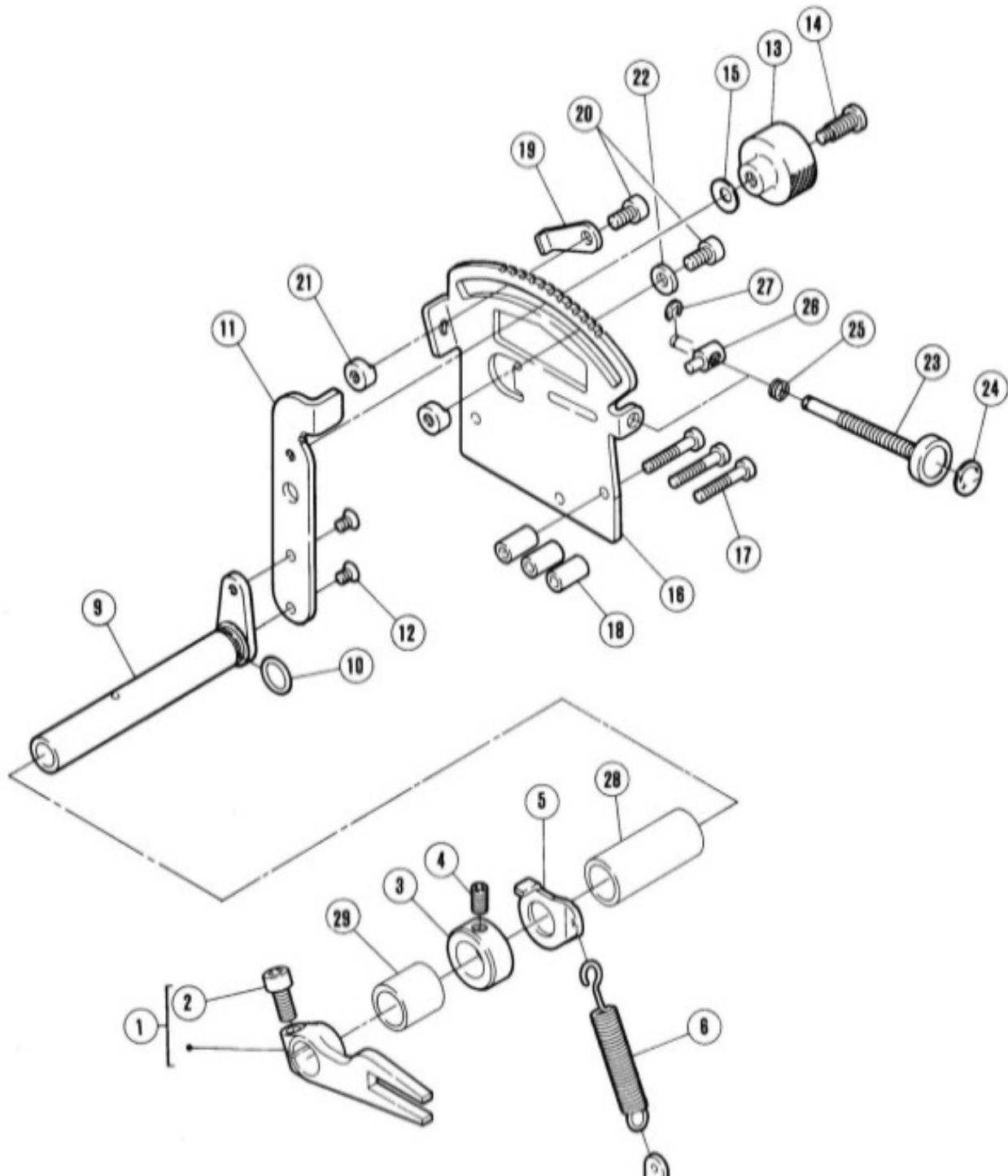
NO.	CODE	NAME	Qty	
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1	JINBF889T276534	Link	1	1
2	JINBF889T179160-05	Bushing	1	1
3	JINBF889T7056	Screw	1	1
4	JINBF889T204115	Washer	1	1
5	JINBF889T276535	Bushing	1	1
6	JINBF889T7233	Bolt	1	1
7	JINBF889T276526	Nut	1	1
8	JINBF889T276533	Crank	1	1
9	JINBF889T7206	Bolt	1	1
10	JINBF889T7207	Nut	1	1
11	JINBF889T240332	Collar	1	1
12	JINBF889T4533	Screw	1	1
13	JINBF889T276538	Flat Spring	1	1
14	JINBF889T276520-92	Collar	1	1
15	JINBF889T4534	Screw	1	1
16	JINBF889T240311	Washer	1	1
17	JINBF889T276527	Crankshaft	1	1
18	JINBF889202175	Oil Wick	1	1
19	JINBF889202175	Oil Wick	1	1
20	JINBF889T2320	Oil Felt	2	2
21	JINBF889T276540	Guide	1	1
22	JINBF889T276539	Oil Seal	1	1
23	JINBF889T7007	Screw	1	1
24	JINBF889T276529	Top Feed Bar	1	1
25	JINBF889T276530	Guide	1	1
26	JINBF310167084	Screw	1	1
27	JINBF889T240294	Washer	1	1
28	JINBF889T179160-05	Bushing	1	1
29	JINBF889T7056	Screw	1	1
30	JINBF889T204115	Washer	1	1
31	JINBF889T276531	Guide	1	1
32	JINBF310164543	Screw	1	1
33	JINBF5100277344	Top Feed Dog	1	1
34	JINBF8007013	Screw	1	1
35	JINBF889T274035	Presser Bar	1	1
36	JINBF889T240291	Spring	1	1
37	JINBF889T274036	Screw	1	1
38	JINBF889T274037	Nut	1	1
39	JINBF889273001-92	Crank	0	1
40	JINBF889273002-92	Crank	0	0
41	JINBF889T577600	Sleeve	1	1
42	JINBF889T577601	Sleeve	1	1
43	JINBF80045331	Screw	1	1
44	JINBF889T276532	Guide	1	1

12. Top Feed Mechanism (2)



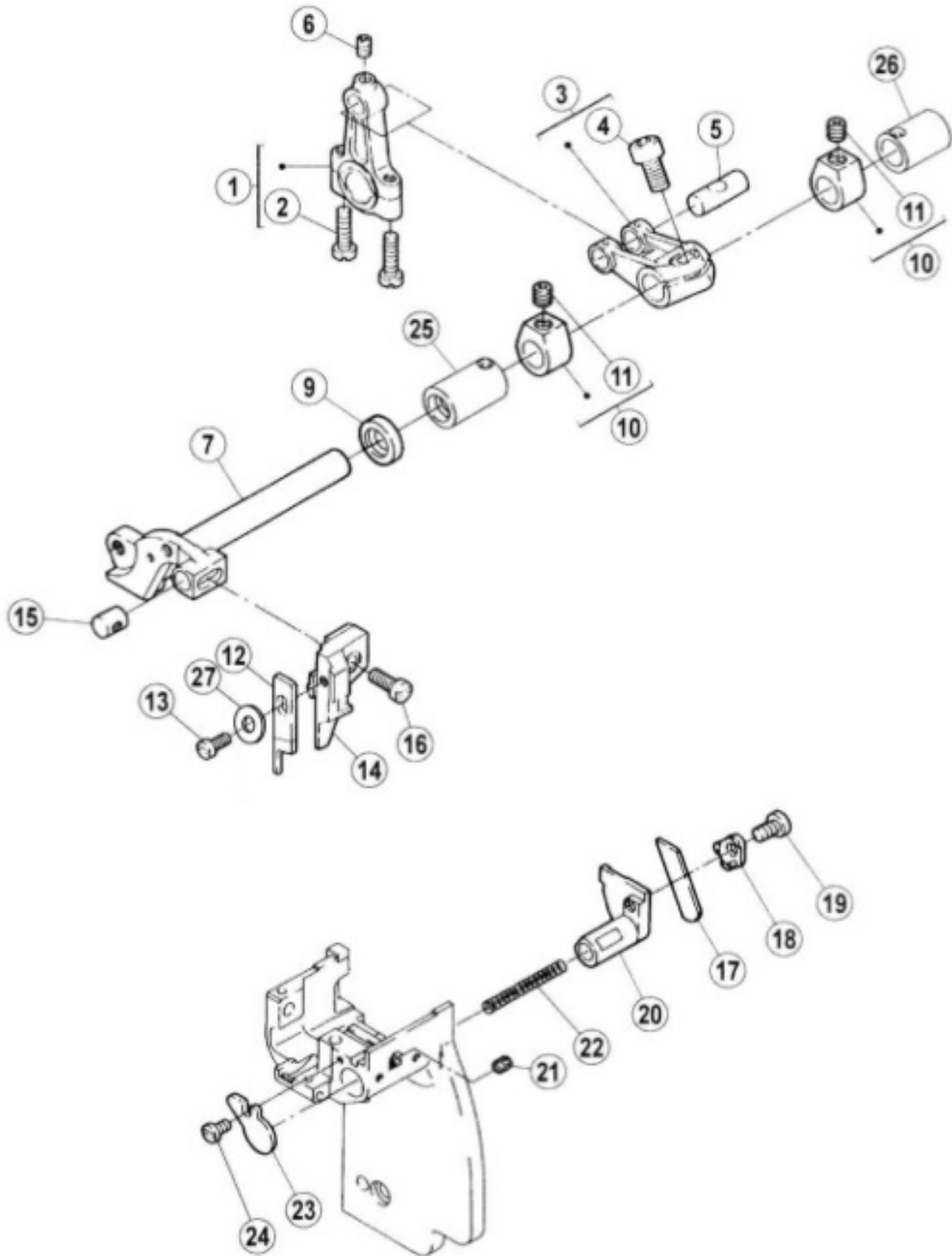
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889T276500-92	Eccentric	1	1
2	JINBF889T2402	Screw	2	2
3	JINBF889T240297	Washer	1	1
4	JINBF889T276501-92	Connection	1	1
5	JINBF889T276502-92	Crank	1	1
6	JINBF889T4533	Screw	1	1
7	JINBF889T271003B	Rod	1	1
8	JINBF889T202577	Ring	1	1
9	JINBF889T2409	Plug	1	1
10	JINBF889T208235	Washer	1	1
11	JINBF889T208235	Washer	1	1
12	JINBF889T276504	Crank Assembly	1	1
13	JINBF889T4533	Screw	1	1
14	JINBF889T276507	pin	1	1
15	JINBF889T201629	Ring	1	1
16	JINBF889T276508	Block	1	1
17	JINBF889T276509	Link	1	1
18	JINBF310164543	Screw	2	2
19	JINBF889T276510	pin	1	1
20	JINBF310164543	Screw	2	2
21	JINBF889T276511-92	Crank	1	1
22	JINBF889T4533	Screw	1	1
23	JINBF889T276537-92	Crank	1	1
24	JINBF889T2424	Screw	1	1
25	JINBF889T276512	Crankshaft	1	1
26	JINBF889T207358	oil Felt	3	3
27	JINBF889T202175	oil Felt	1	1
28	JINBF889T202175	oil Felt	1	1
29	JINBF889T577602	Sleeve	1	1
30	JINBF889T577603	Sleeve	1	1
31	JINBF889T2431	Sleeve	1	1
32	JINBF889T577601	Sleeve	1	1

13. Top Feed Mechanism (3)



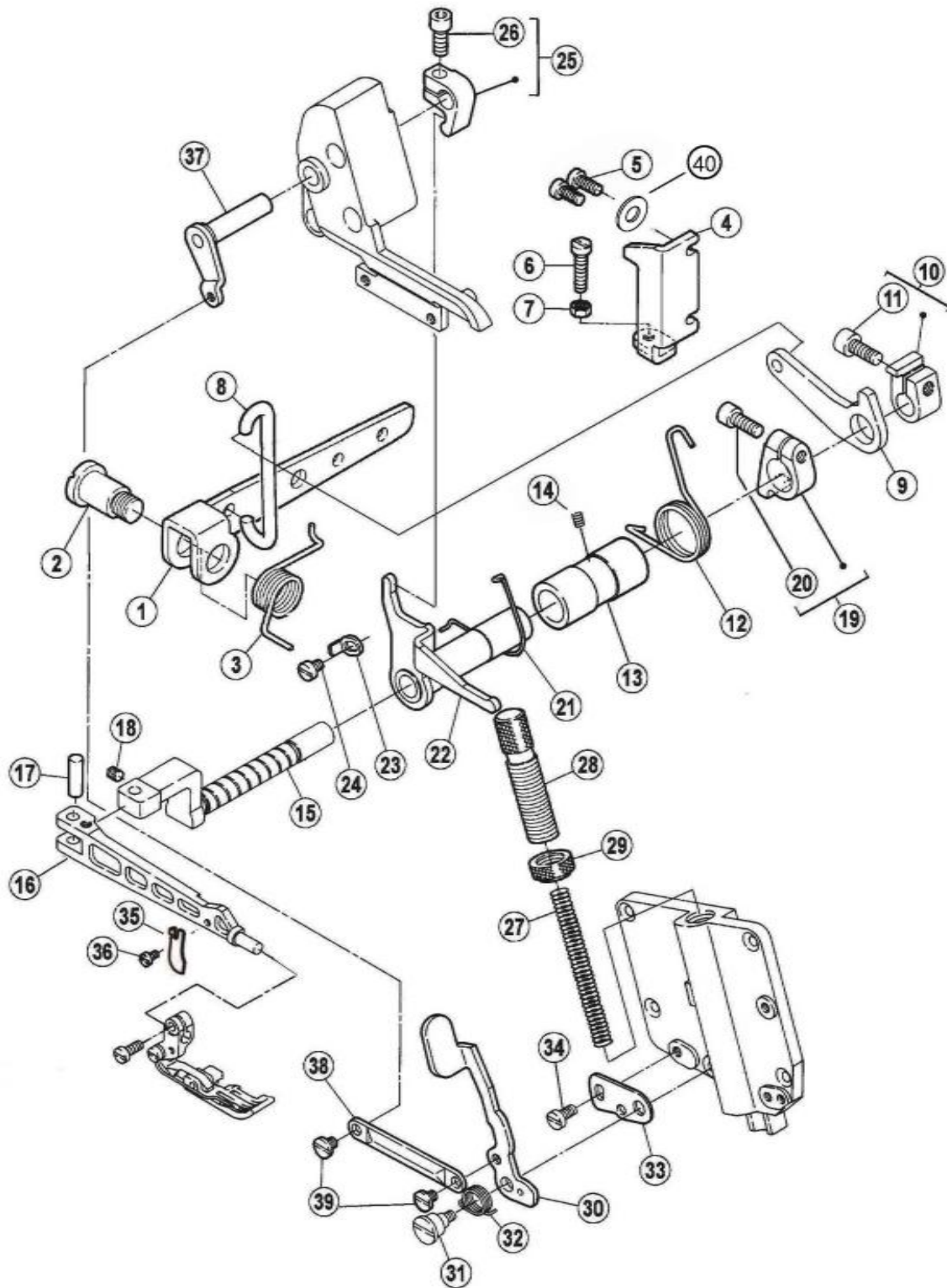
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889T276513-92	Lever	1	1
2	JINBF889T4534	Screw	1	1
3	JINBF889T240296	Collar	1	1
4	JINBF889T2504	Screw	1	1
5	JINBF889T276515	Latch	1	1
6	JINBF889T276503	Spring	1	1
7	JINBF889T276516	Latch	1	1
8	JINBF310167082	Screw	1	1
9	JINBF889T276514	Rod	1	1
10	JINBF889T201022	O Ring	1	1
11	JINBF889T274041	Lever	1	1
12	JINBF310167084	Screw	2	2
13	JINBF889T276519	Nut	1	1
14	JINBF889T7059	Screw	1	1
15	JINBF889T211301	Spring Washer	1	1
16	JINBF889T276518	Blade guide	1	1
17	JINBF310167084	Screw	2	2
18	JINBF889240332	Spacer	3	3
19	JINBF889211528A	Stopper	1	1
20	JINBF310164531	Screw	2	2
21	JINBF889T179201-15	Nut	2	2
22	JINBF889T240339	Washer	1	1
23	JINBF889303448	Adgusting Bar	1	1
24	JINBF889272538A	Seal	1	1
25	JINBF889210533	Spring	1	1
26	JINBF889272539A	Pin	1	1
27	JINBF889240322	ping	1	1
28	JINBF889T577606	Sleeve	1	1
29	JINBF889T577608	Sleeve	1	1

14. Knife Drive Mechanism



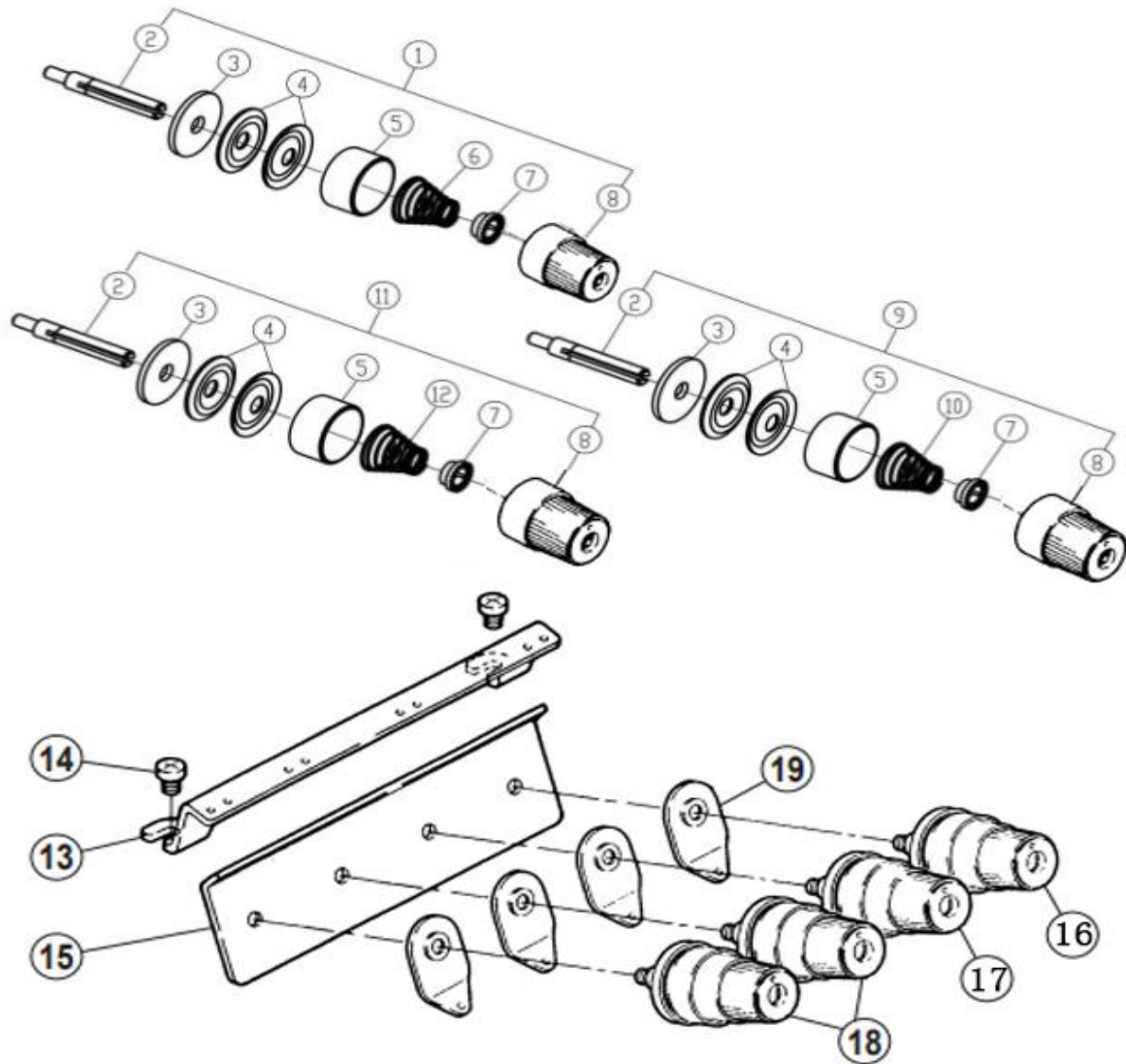
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF5100273000-920	Connection	1	1
2	JINBF51001002	Screw	2	2
3	JINBF5100273001-920	Crank	1	1
4	JINBF80045331	Bolt	1	1
5	JINBF51002710010	Pin	1	1
6	JINBF8897238	Screw	1	1
7	JINBF5100273004A0	Upper Knife Lever	1	1
9	JINBF800202287A	Oil seal	1	1
10	JINBF5100240235-920	Collar	2	2
11	JINBF310164547	Screw	1	1
12	JINBF5100201121A	Upper Knife	1	1
13	JINBF8007013	Screw	1	1
14	JINBF889179712	Upper Knife Clamp	1	1
15	JINBF889273006	Pin	1	1
16	JINBF310167021	Screw	1	1
17	JINBF5100213108	Lower Knife	1	1
18	JINBF5100213264-910	Lower Knife Clamp	1	1
19	JINBF310167082	Screw	1	1
20	JINBF51002730270	Lower Knife Holder	1	1
21	JINBF310164543	Screw	1	1
22	JINBF51002405180	Spring	1	1
23	JINBF51002130840	Cover	1	1
24	JINBF8897035	Screw	1	1
25	JINBF51001025	Sleeve	1	1
26	JINBF889ZT05	Sleeve	1	1
27	JINBF51001027	Washer	1	1

15. Presser Foot Mechanism



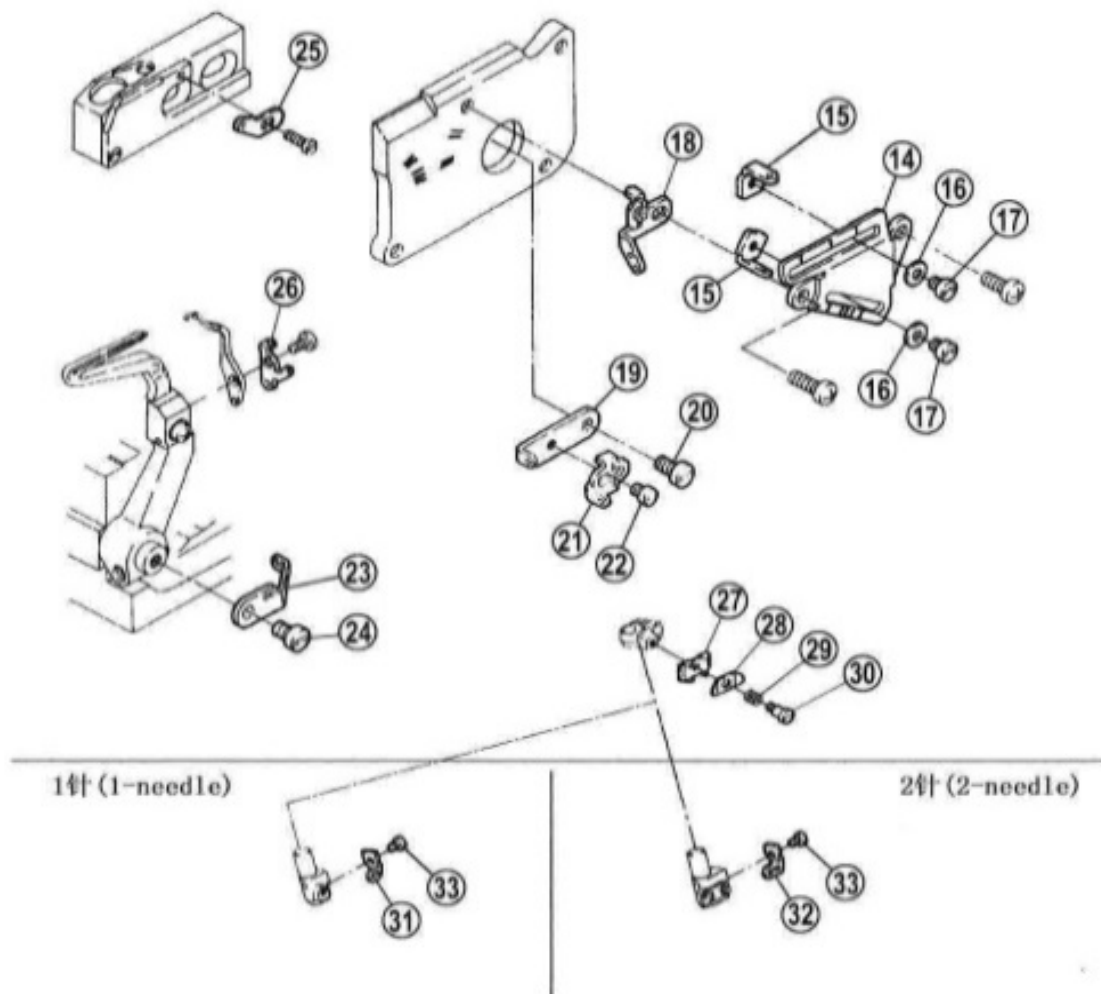
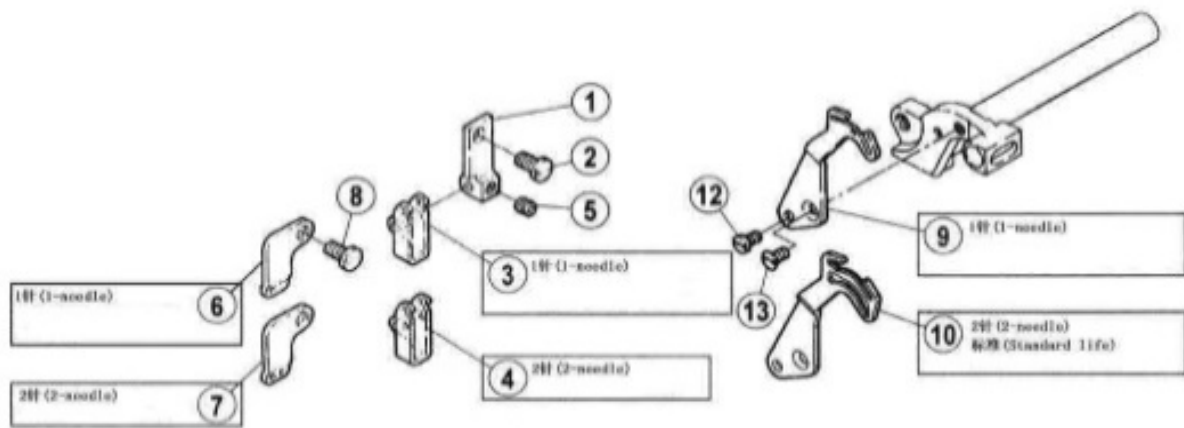
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889274007	Lever	1	1
2	JINBF8897060	Screw	1	1
3	JINBF889274008	Spring	1	1
4	JINBF889274009	Stopper	1	1
5	JINBF8897044	Screw	2	2
6	JINBF8007175	1Screw	1	1
7	JINBF310164805	Nut	1	1
8	JINBF800274006	Link	1	1
9	JINBF800274004	Lever	1	1
10	JINBF700KS22	Collar	1	1
11	JINBF700S101	Screw	1	1
12	JINBF889274005A	Spring	1	1
13	JINBF889ZT09	Bushing	1	1
14	JINBF310164543	Screw	1	1
15	JINBF889274001A	Shaft	1	1
16	JINBF889274000C	Presser Arm	1	1
17	JINBF889208549	Pin	1	1
18	JINBF310164543	Screw	1	1
19	JINBF700KS22	collar	1	1
20	JINBF310164531	Screw	1	1
21	JINBF5100T274055	Spring	1	1
22	JINBF5100T274045-91	Lever	1	1
23	JINBF5100T274530	Stopper	1	1
24	JINBF8897238	Screw	1	1
25	JINBF5100T213218A92	Lever	1	1
26	JINBF310164531	Screw	1	1
27	JINBFX52087731	Spring	1	1
28	JINBF889T1928	Adjusting Screw	1	1
29	JINBFX52740141	Nut	1	1
30	JINKX1726	Lever	1	1
31	JINBF9000919	Screw	1	1
32	JINBF8892740174	Spring	1	1
33	JINBF889T274040	Stopper	1	1
34	JINBF310167082	Screw	1	1
35	JINBFX1530	Chain Cutter	1	1
36	JINBF310164535	Screw	1	1
37	JINBF5100T274048-91	Lever	1	1
38	JINBF5100T274041	link	1	1
39	JINBF5100T7193	Screw	2	2
40	JINBF889T1940	Screw	2	2

16. Thread Tension Mechanism



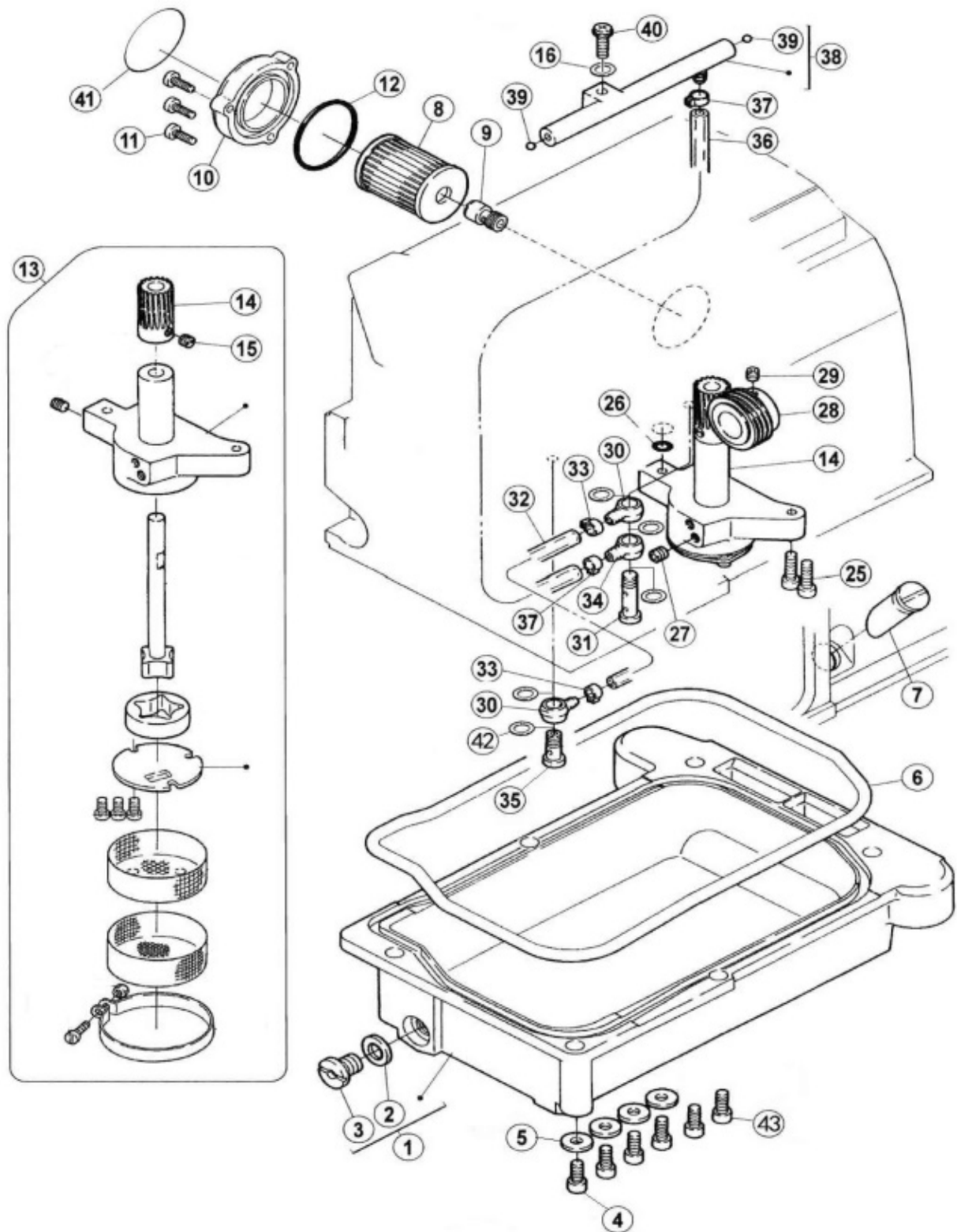
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF8892105291	Clamp assembly	1	1
2	JINBF8895082	Clamp pole	3	4
3	JINBF889208449	Woll pad	3	4
4	JINBF889210319	Tension disc	6	8
5	JINBF889208450	Cup	3	4
6	JINBF889201037	Spring	1	2
7	JINBF889208448	Rachet	3	4
8	JINBF889208447-UA	Knob	1	1
9	JINBF8892105301	Tension Spring Assembly	1	1
10	JINBF889201086	Spring	1	1
11	JINBF8892105291	Tension Spring Assembly	1	1
12	JINBF889201037	Spring	1	1
13	JINBF889275001	Tension Guide	1	1
14	JINBF310167082	Screw	2	2
15	JINBF889275001	Cable clamp plate	1	1
16	JINBF8892105291	Tension Spring Assembly	1	1
17	JINBF8892105301	Tension Spring Assembly	3	3
18	JINBF8892105291	Tension Spring Assembly	1	2
19	JINBF889202849	Thread Guide	4	4

17. Thread Guide & Thread Mechanism



NO.	CODE	NAME	Qty	
			reethre	ourthrea
1	JINBF889275026	Bracket	1	1
2	JINBF8007018	Screw	1	1
3	JINBF889275013	Thread Guide	1	0
4	JINBF889275013	Thread Guide	1	1
5	JINBF310164543	Screw	1	1
6	JINBF889275018	Thread Guide	1	0
7	JINBF889275018	Thread Guide	0	1
8	JINBF310167082	Screw	1	1
9	JINBF889T275016A	Needle Thread Take-up	1	0
10	JINBF889T275017A	Needle Thread Take-up	0	1
12	JINBF8897035	Screw	1	1
13	JINBF8007041	Screw	1	1
14	JINBF889275004	Bracket	1	1
15	JINBF700M810	Thread Guide	2	2
16	JINBF889240321	Washer	2	2
17	JINBF8007008	Screw	2	2
18	JINBF51002751070	Thread Guide	1	1
19	JINBF889275054	Thread Take-up	1	1
20	JINBF310167020	Screw	1	1
21	JINBF889275006	Thread Guide	1	1
22	JINBF8007008	Screw	1	1
23	JINBF51002751080	Thread Guide	1	1
24	JINBF8007018	Screw	1	1
25	JINBF51002570100	Thread Guide	1	1
26	JINBF51002751090	Thread Guide	1	1
27	JINBF889275011	Bracket	1	1
28	JINBF889275012	Thread Retainer	1	1
29	JINBF889240326	Spring	1	1
30	JINBF8897163	Screw	1	1
31	JINBF889275030A	Thread Guide	1	0
32	JINBF889275019B	Thread Guide	1	1
33	JINBF889T7120	Screw	1	1

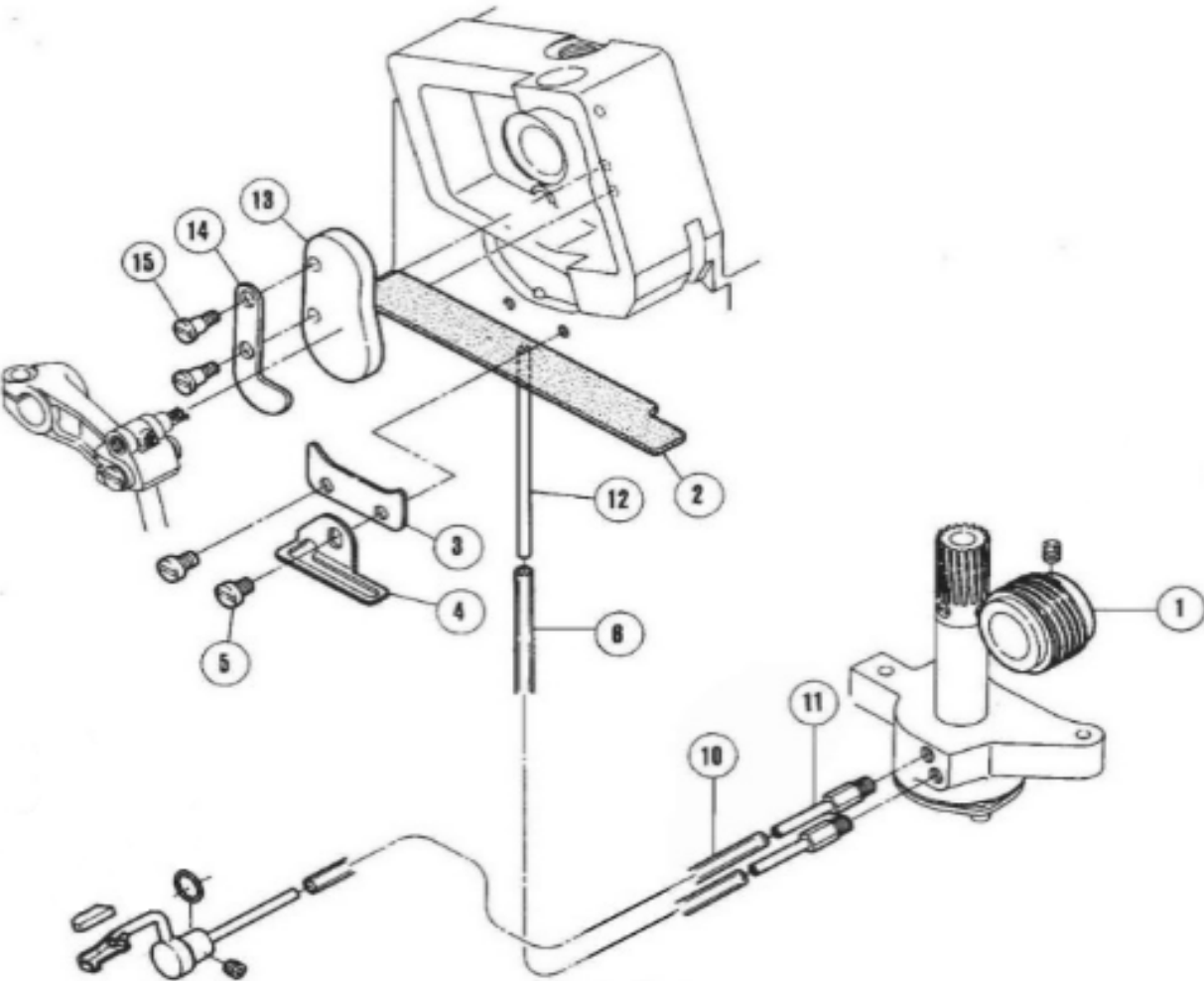
18. Lubrication Mechanism (1)



NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF5100274587-910	Oil Reservoir Assy.	1	1
2	JINBF800202287A	Washer	1	1
3	JINBF8005318B	Screw	1	1
4	JINBF310164531	Bolt	4	4
5	JINBF800240339	Washer	4	4
6	JINBF51002745830	Gasket	1	1
7	JINKX1914	Oil Slight Gauge	1	1
8	JINBF700M156	Filter Element	1	1
9	JINBF889T274528	Joint	1	1
10	JINBF2002150002	Oil Filter Cap	1	1
11	JINBF310167021	Screw	3	3
12	JINBF700M159	O Ring	1	1
13	JINBF889T274546-91	Pump	1	1
14	JINBF889T211618	Worm Wheel	1	1
15	JINBF889T2003	Screw	1	1
16	JINBF51001416	Washer	1	1
25	JINBF310167023	Screw	2	2
26	JINBF889204185	O Ring	1	1
27	JINBF310164543	Screw	1	1
28	JINBF889T274507	Worm	1	1
29	JINBF310164514	Screw	1	1
30	JINBF9000448	Joint	2	2
31	JINBF51002745860	Joint Screw	1	1
32	JINBF800youguan	Tube	1	1
33	JINBF889T202199	Clamp	2	2
34	JINBF9000448	Joint	1	1
35	JINBF800240328	Joint Screw	1	1
36	JINBF800youguan	Tube	1	1
37	JINBF889T202199	Clamp	2	2
38	JINBF889274515-91	Oil Distributor Comple	1	1
39	JINBF889T210214	Plug	2	2
40	JINBF889T004211-HU0	Screw	1	1
41	JINBF51009A30020	Filter seal	1	1
42	JINBF5100240263	Washer	5	5
43	JINBF51001443	Screw	2	2

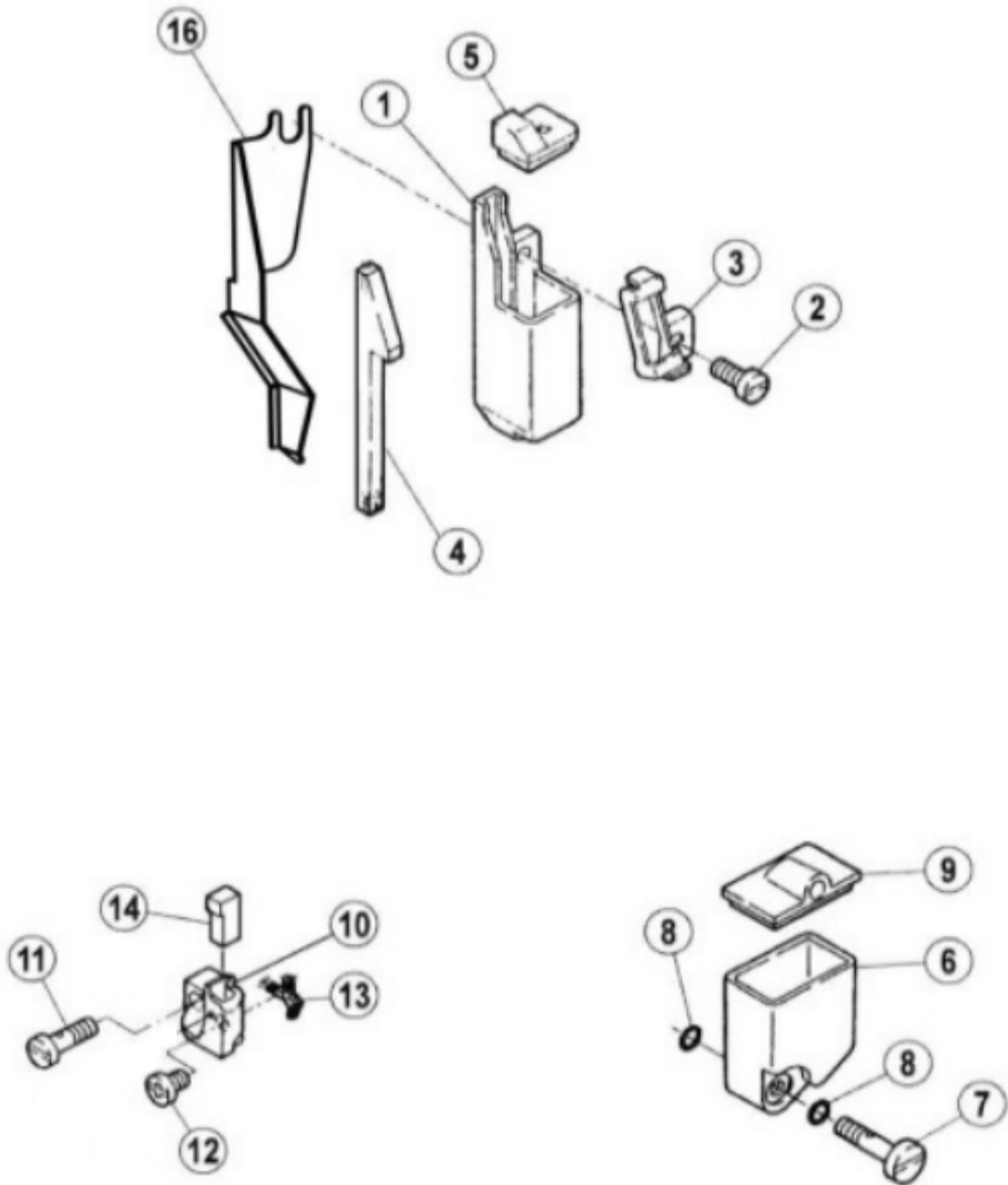
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF800274592	Joint	1	0
2	JINBF800youguan	Tube	1	1
3	JINBF5100274584-910	Joint Assy.	1	1
4	JINBF889204185	O Ring	1	1
5	JINBF889274522	Felt	1	1
7	JINBF51001507	Cover Plate	1	1
8	JINBF51001508	Oiled Cotton	1	1
9	JINBF15001611	Screw	2	2
10	JINBF51002021760	Oil Line	1	1
11	JINBF889274514	Pipe Assy.	1	1
12	JINBF889240038	Rubber Plug	1	1
13	JINBF310164543	Screw	1	1

20. Lubrication Mechanism (3)



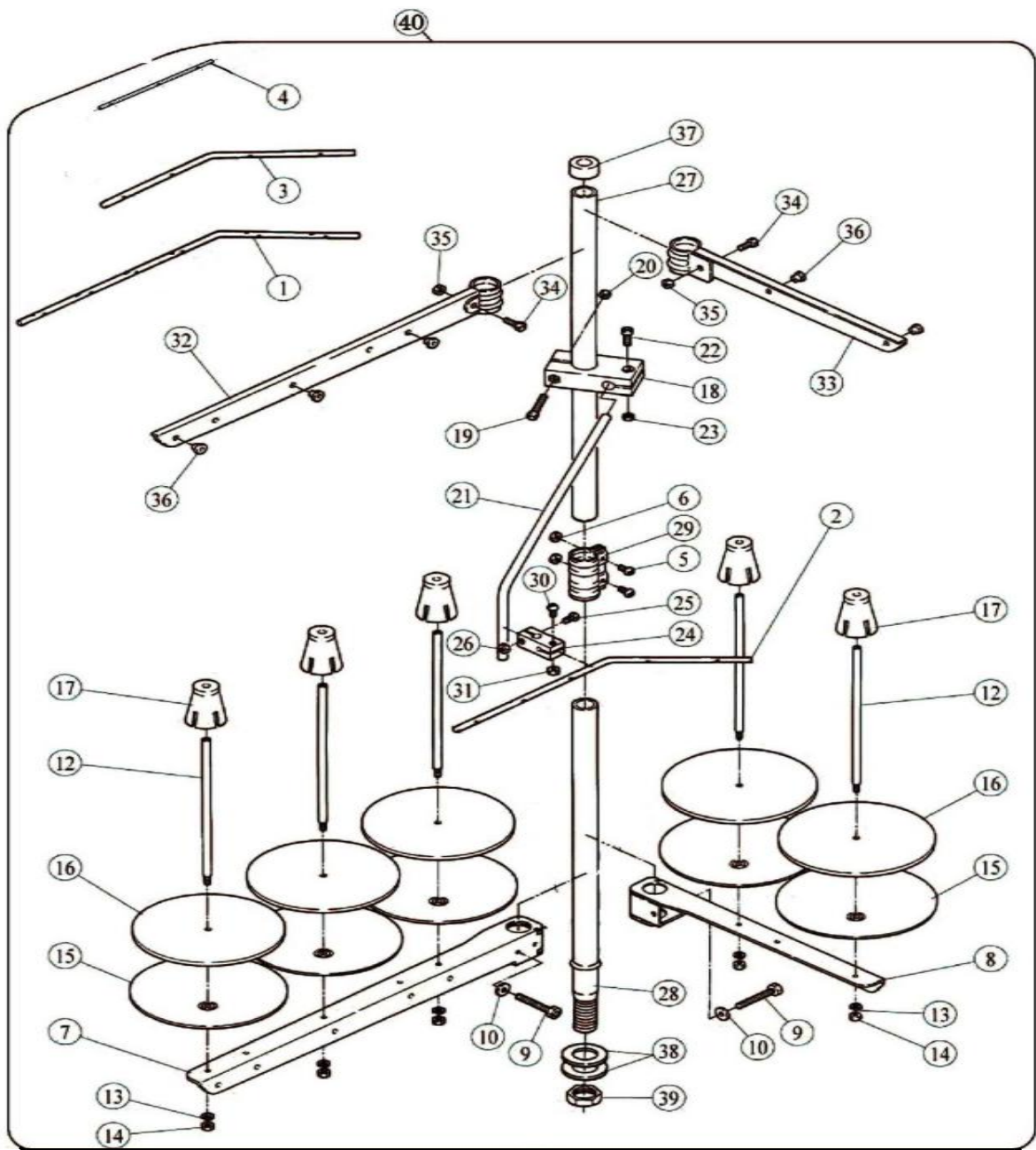
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889T274507	worm	1	1
2	JINBF5100274549	Felt	1	1
3	JINBF5100274054	Cover	1	1
4	JINBF5100270015	Spacer	1	1
5	JINBF8007018	Screw	2	2
6	JINBF5100274513	Tube	1	1
10	JINBF800youguan	Tube	1	1
11	JINBF800274592	Joint	2	2
12	JINBF5100210320	Exhause oil Distributor	1	1
13	JINBF5100274529	Felt	1	1
14	JINBF5100274530	Cover	1	1
15	JINBF51007009	Screw	2	2

21. H.R.Device



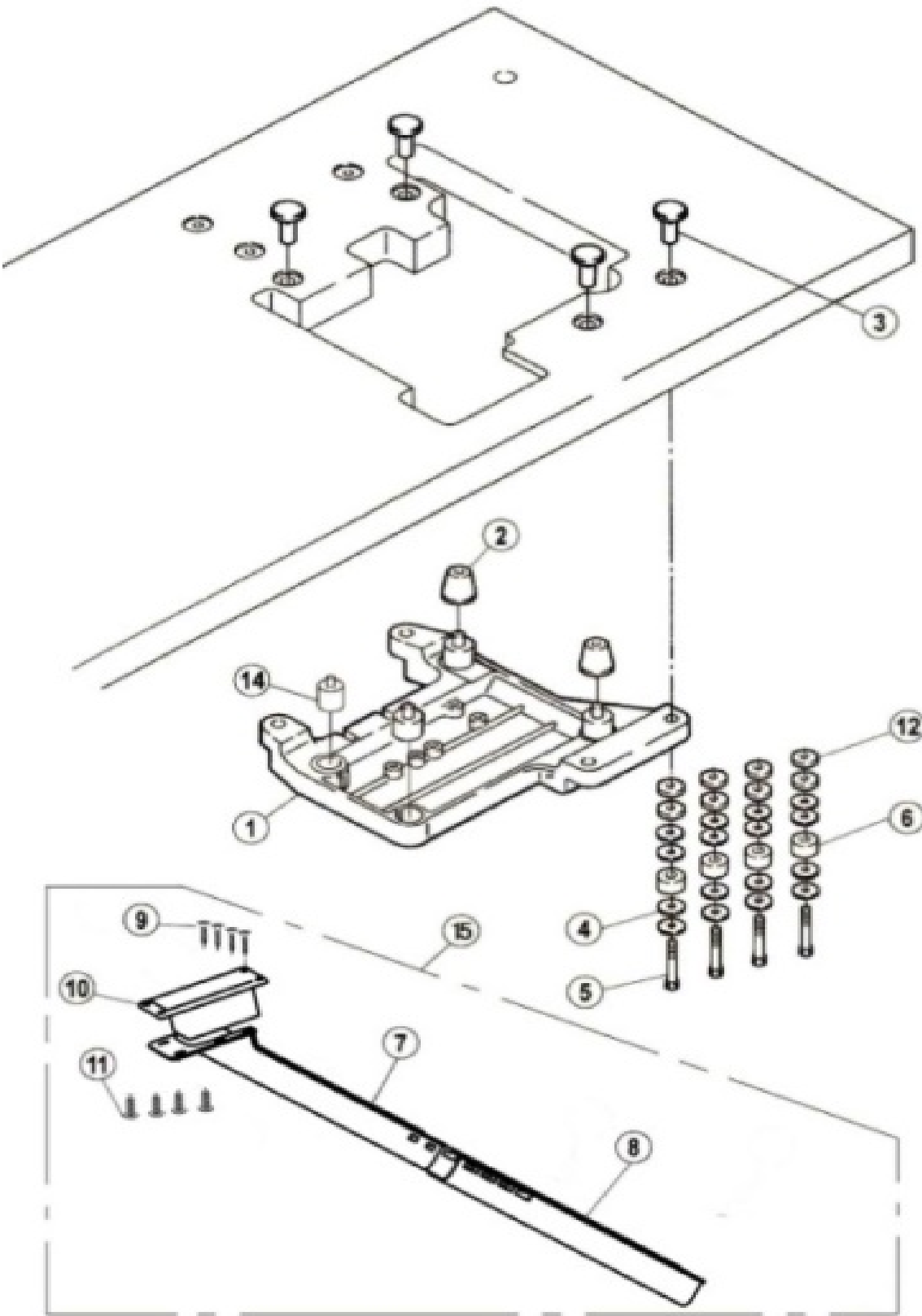
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889275500	Upper Silicone Oil Cartridge	1	1
2	JINBF8897044	Screw	1	1
3	JINBF889275000	Thread Guide	1	1
4	JINBF889275508	Felt	1	1
5	JINBF889275501	Cover	1	1
6	JINBF51002755700	Silicone Oil Reservoir (Lower)	1	1
7	JINBF51002755720	Joint Screw	1	1
8	JINBF889208949	O Ring	2	2
9	JINBF51002755700	Cover	1	1
10	JINBF5100275576-910	Needle Cooler	1	1
11	JINBF51002755730	Joint Screw	1	1
12	JINBF8007018	Screw	1	1
13	JINBF51002021740	Oil Wick	1	1
14	JINBF51002130900	Felt	1	1
16	JINBF51001616	Cover	1	1

22. Thread Spool Assemblies



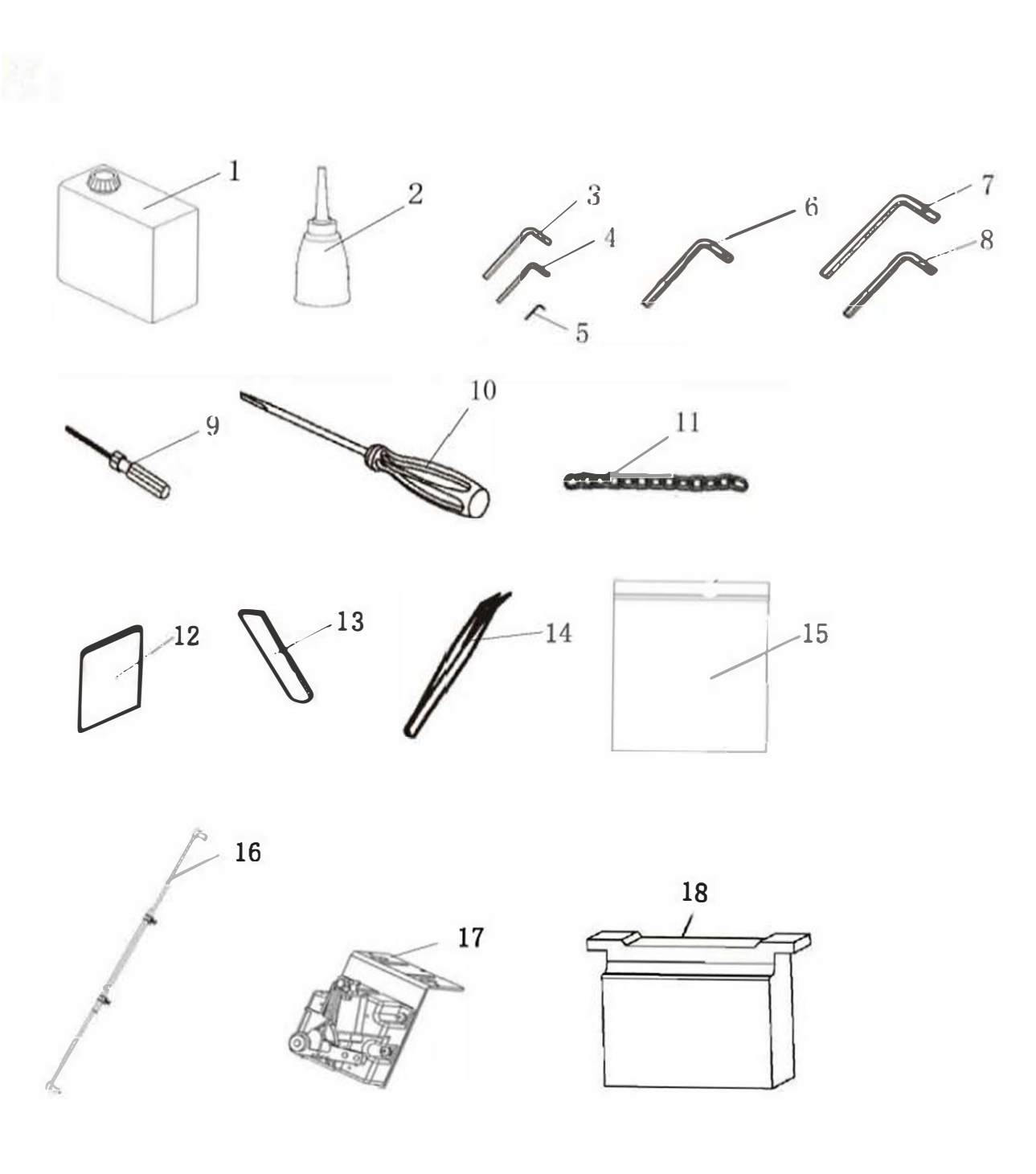
NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF889T4835	Thread guide (6-spool)	0	0
2	JINBF889293A	Thread Guide (5-spool)	0	0
3	JINBF889293B	Thread Guide (4-spool)	0	1
4	JINBF889293C	Thread Guide (3-spool)	1	0
5	JINBF8894021	Screw	2	2
6	JINBF8894067	Nut	2	2
7	JINBF889505-PA	Thread Hanger	1	0
8	JINBF889505APA	Thread Hanger	0	2
9	JINBF8897102	Screw	1	2
10	JINBF889512	Washer	1	2
12	JINBF889380A	Spool Pin	3	4
13	JINBF889201252	Spring Washer	3	4
14	JINBF8894803	Nut	3	4
15	JINBF889381-PA	Spool Seat Disc	3	4
16	JINBF889507	Spool Mat	3	4
17	JINBF889382-PA	Spool Cushion	3	4
18	JINBF889383-PA	Holder	1	1
19	JINBF8894014	Screw	1	1
20	JINBF8894803	Nut	1	1
21	JINBF889384	Thread Guide Arm	1	1
22	JINBF8894012	Screw	1	1
23	JINBF8894803	Nut	1	1
24	JINBF889233-PA	Holder	1	1
25	JINBF8894012	Screw	1	1
26	JINBF8894803	Nut	1	1
27	JINBF889502-PA	Column Pipe (upper)	1	1
28	JINBF889503-PA	Column Pipe (lower)	1	1
29	JINBF889504-PA	Joint	1	1
30	JINBF8894012	Screw	1	1
31	JINBF8894803	Nut	1	1
32	JINBF889527-PA	Thread Hanger	1	0
33	JINBF889527APA	Thread Hanger	0	2
34	JINBF8894021	Screw	2	2
35	JINBF8894067	Nut	2	2
36	JINBF889506	Thread Eyelet	3	4
37	JINBF889386	Rod Cap	1	1
38	JINBF889509	Washer	2	2
39	JINBF8894835	Nut	1	1
40	JINBF7003M17	Thread Hanger Assy.	1	0

23. Tray Accessory Device



NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF51002760170	Rest Board	1	1
2	JINBFX5179483	Cushion Rubber	2	2
3	JINBF700M183	Nut	4	4
4	JINBF889206337	Spacer	16	16
5	JINBF700M184	Bolt	4	4
6	JINBF700M186	Washer	4	4
7	JINBF889276002	Waste Chute (Top)	1	1
8	JINBF8892760021-UA	Waste Chute (Lower)	1	1
9	JINBF8894904	Screw	4	4
10	JINBF889T2810	Waste Chute Bracket	1	1
11	JINBF889T2811	Screw	4	4
12	JINBF31016206457	Spring Washer	8	8
14	JINBF700M182	Cushion Rubber Assy	2	2
15	JINBF889276002-UA	Waste Chute Assy.	1	1

24. Accessories Assemblies



NO.	CODE	NAME	Qty	
			three thread	four thread
1	JINBF800DYH	Oil container	1	1
2	JINBF700M193	Oil container	1	1
3	JINBF700M1911	Hexagonal wrench/2mm	1	1
4	JINBF700M1923	Hexagonal wrench/2.5mm	1	1
5	JINBF700M1924	Hexagonal wrench/3mm	1	1
6	JINBF700M1925	Hexagonal wrench/4mm	1	1
7	JINBF700M1912	Hexagonal wrench/5mm	1	1
8	JINBF700M1913	Hexagonal wrench/6mm	1	1
9	JINBF700M199	Hexagonal wrench/1.5mm	1	1
10	JINBF800DBFD	Screwdriver	1	1
11	JINBF700M1919	Chain	1	1
12	JINBF700911JZ	NEEDLE	1	1
13	JINBF700M1317	LOWER KNIFE	1	1
14	JINBF700M1916	Tweezers	1	1
15	JINBF800FJD	Accessory bag	1	1
16	JINPF90001318	Pullrod	1	1
17	JINBF51002329	Plastic shell governor	1	1
18	JINBF5100DK	Direct drive controller	1	1

25. Standard measurement parts table

										
MACHINE TYPE	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSM	MAIN FEEDING TEETH	AUXILIARY FEEDING TEETH	DIFFERENTIAL FEEDING TEE	PRESSER FOOT	UPPER LOOPER	LOWER LOOPER
M-1F-304NS	-	4	J1NBF5100213110-4	J1NBF5100277408A	J1NBF5100277403	J1NBF5100213103	J1NBF5100277404	J1NBF5100277286A4	J1NBF5100277062A	J1NBF5100277060
M-1F-424NS	2	4	J1NBF5100213112-4	J1NBF5100277408A	J1NBF5100277403	J1NBF5100213103	J1NBF5100277404	J1NBF5100277287A4	J1NBF5100277062B	J1NBF5100277001

									
MACHINE TYPE	GAUGE		UPPER KNIFE	LOWER KNIFE	FORNT OVERLOCK NEEDLE GUARD	REAR OVERLOCK NEEDLE GUARD	NEEDLE HOLDER	NEEDLE	UPPER DIFFERENTIAL GEAR
M-1F-304NS	-	4	J1NBF5100201121A	J1NBF5100213108	J1NBF5100277061	J1NBF5100213107	J1NBF5100179630	J1NBF70011JZ	J1NBF5100277344
M-1F-424NS	2	4	J1NBF5100201121A	J1NBF5100213108	J1NBF5100277061	J1NBF5100213107	J1NBF5100277022	J1NBF70011JZ	J1NBF5100277344