

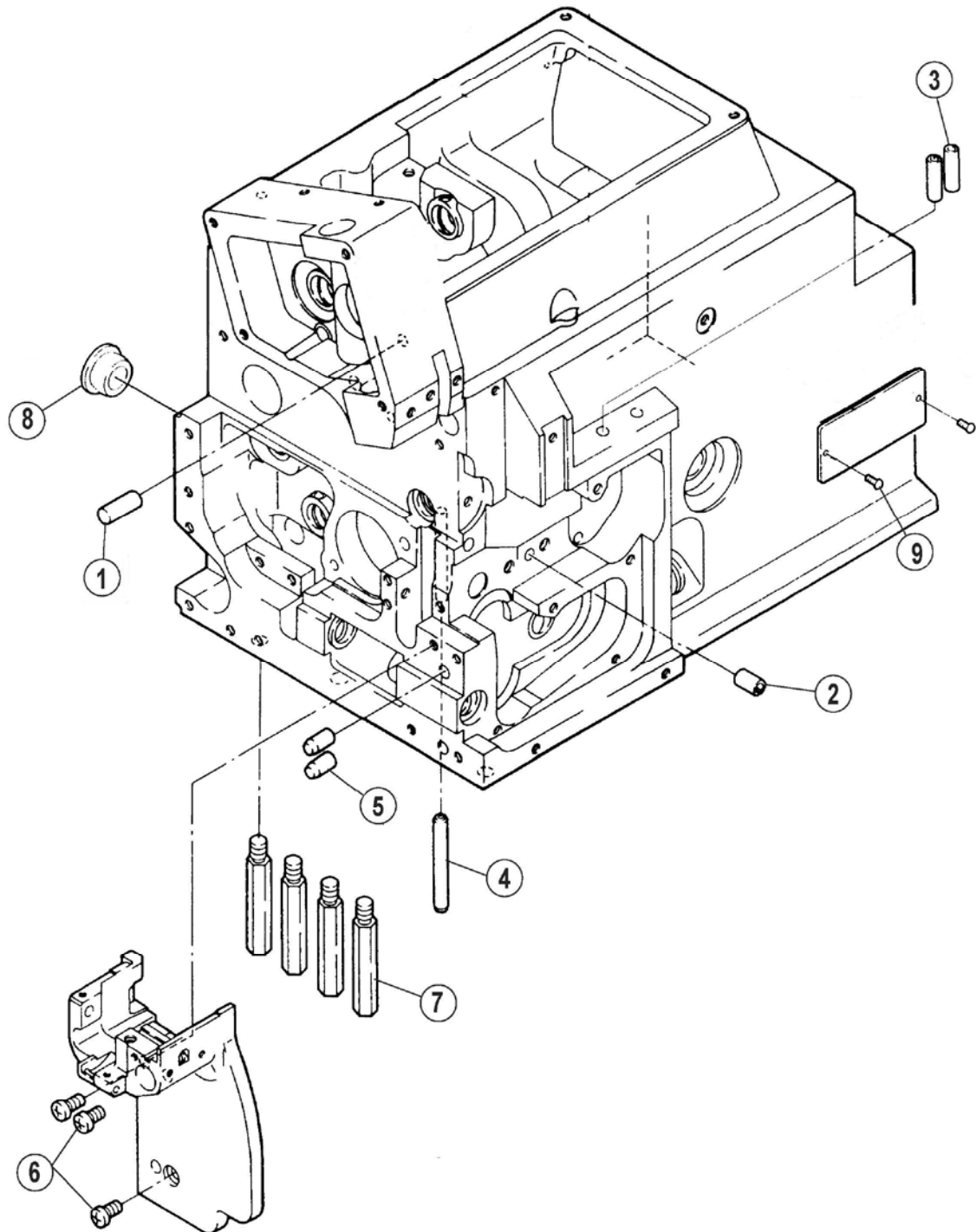
# ***PARTS LIST***

## **M-1C PARTS LIST**

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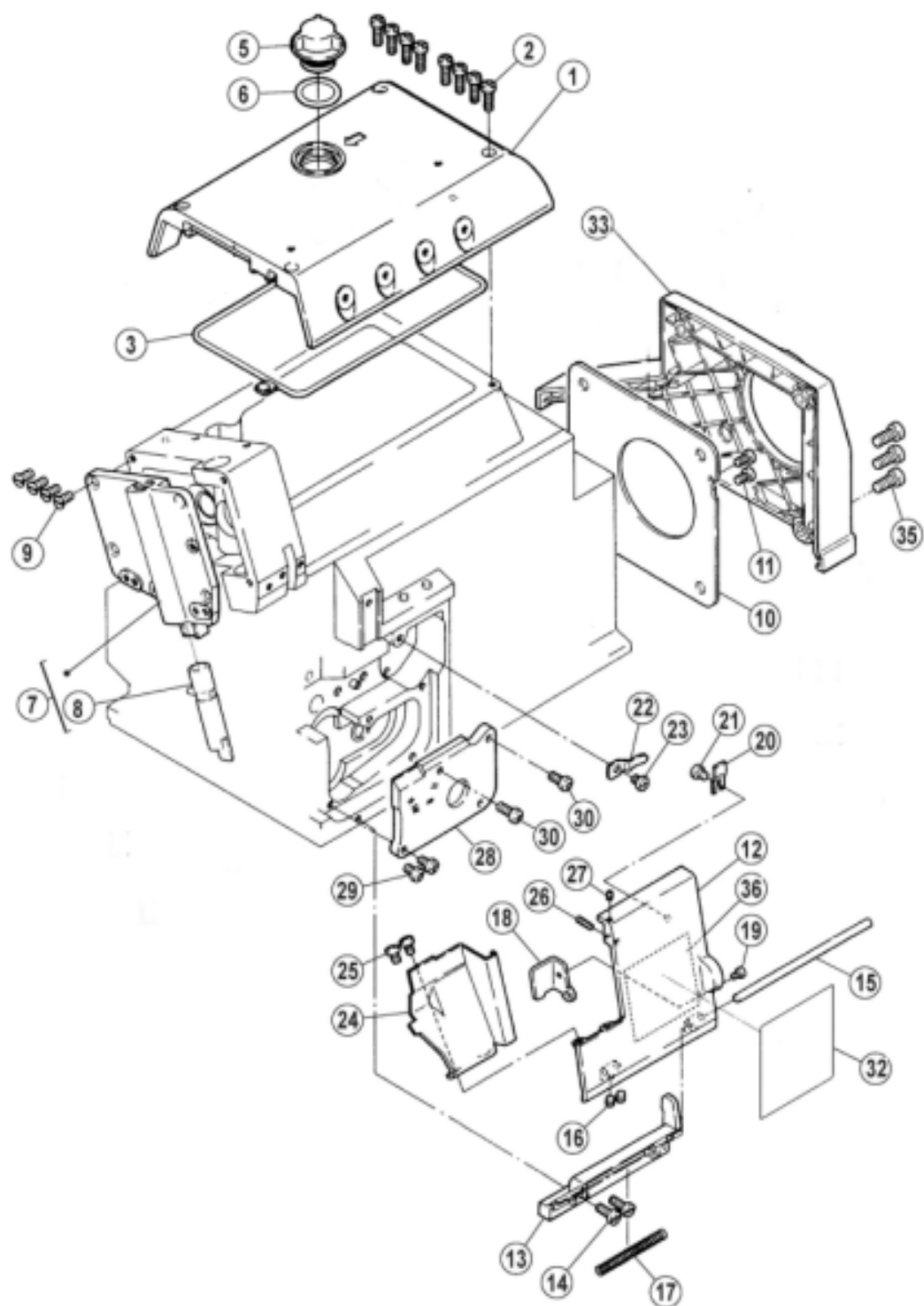
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## 1. Machine Bed Frame



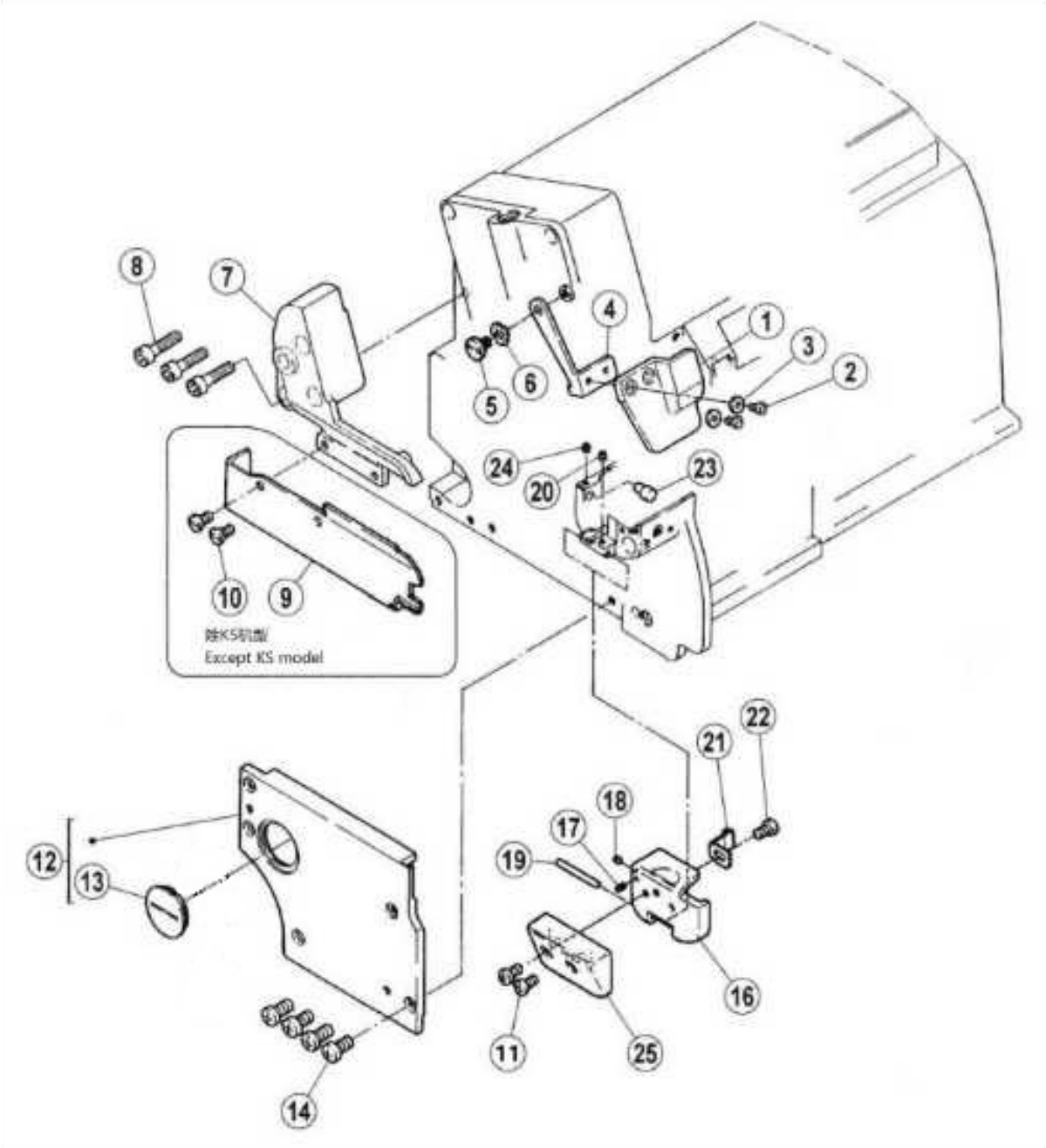
| NO. | CODE             | NAME    | Qty             |                |
|-----|------------------|---------|-----------------|----------------|
|     |                  |         | three<br>thread | four<br>thread |
| 1   | JINBF800201002   | Pin     | 1               | 1              |
| 2   | JINBF889210182   | Pin     | 1               | 1              |
| 3   | JINBF889240325   | Pipe    | 2               | 2              |
| 4   | JINBF889240299   | Pin     | 1               | 1              |
| 5   | JINBF51002403250 | Pipe    | 2               | 2              |
| 6   | JINBF310167084   | Screw   | 3               | 3              |
| 7   | JINBF800270047   | Bed pin | 4               | 4              |
| 8   | JINBF889240310   | Plug    | 1               | 1              |
| 9   | JINKB3036        | Pin     | 2               | 2              |

2. Cover Components (1)



| NO. | CODE                | NAME                | Qty          |             |
|-----|---------------------|---------------------|--------------|-------------|
|     |                     |                     | three thread | four thread |
| 1   | JINBF5100270148-SD0 | Top Cover           | 1            | 1           |
| 2   | JINBF8897044        | Screw               | 8            | 8           |
| 3   | JINBF51002701490    | Gasket              | 1            | 1           |
| 5   | JINBF700M322        | Oil Sight Window    | 1            | 1           |
| 6   | JINBF31016240110    | Oil window mat      | 1            | 1           |
| 7   | JINBF889270083L     | Side Cover          | 1            | 1           |
| 8   | JINBF889274011-91   | Presser Bar         | 1            | 1           |
| 9   | JINBF310167084      | Screw               | 4            | 4           |
| 10  | /                   | /                   | /            | /           |
| 11  | /                   | /                   | /            | /           |
| 12  | JINBF5100270150-UD0 | Front Cover (Right) | 1            | 1           |
| 13  | JINBF51002070014A0  | Hinge               | 1            | 1           |
| 14  | JINBF310167021      | Screw               | 2            | 2           |
| 15  | JINBF5100240043A0   | Screw               | 1            | 1           |
| 16  | JINBF310164543      | Screw               | 2            | 2           |
| 17  | JINBF5100240301     | Spring              | 1            | 1           |
| 18  | JINBF889270018      | Latch               | 1            | 1           |
| 19  | JINBF510070090      | Screw               | 1            | 1           |
| 20  | JINBF51002701520    | Latch               | 1            | 1           |
| 21  | JINBF8007018        | Screw               | 1            | 1           |
| 22  | JINBF800210044      | Flat Spring         | 1            | 1           |
| 23  | JINBF8007018        | Screw               | 1            | 1           |
| 24  | JINBF51002701510    | Front Cover (Left)  | 1            | 1           |
| 25  | JINBF8007018        | Screw               | 2            | 2           |
| 26  | JINBF8894574        | Screw               | 1            | 1           |
| 27  | JINBF310164535      | Screw               | 1            | 1           |
| 28  | JINBF889270153      | Side Cover          | 1            | 1           |
| 29  | JINBF8897044        | Screw               | 2            | 2           |
| 30  | JINBF310167021      | Screw               | 2            | 2           |
| 32  | JINBZ3123           | Label               | 1            | 1           |
| 33  | JINBF889270024-9U   | Belt cover assy     | 1            | 1           |
| 35  | JINBF700S058        | Screw               | 3            | 3           |
| 36  | JINBZ3156           | Threading Diagram   | 1            | 1           |

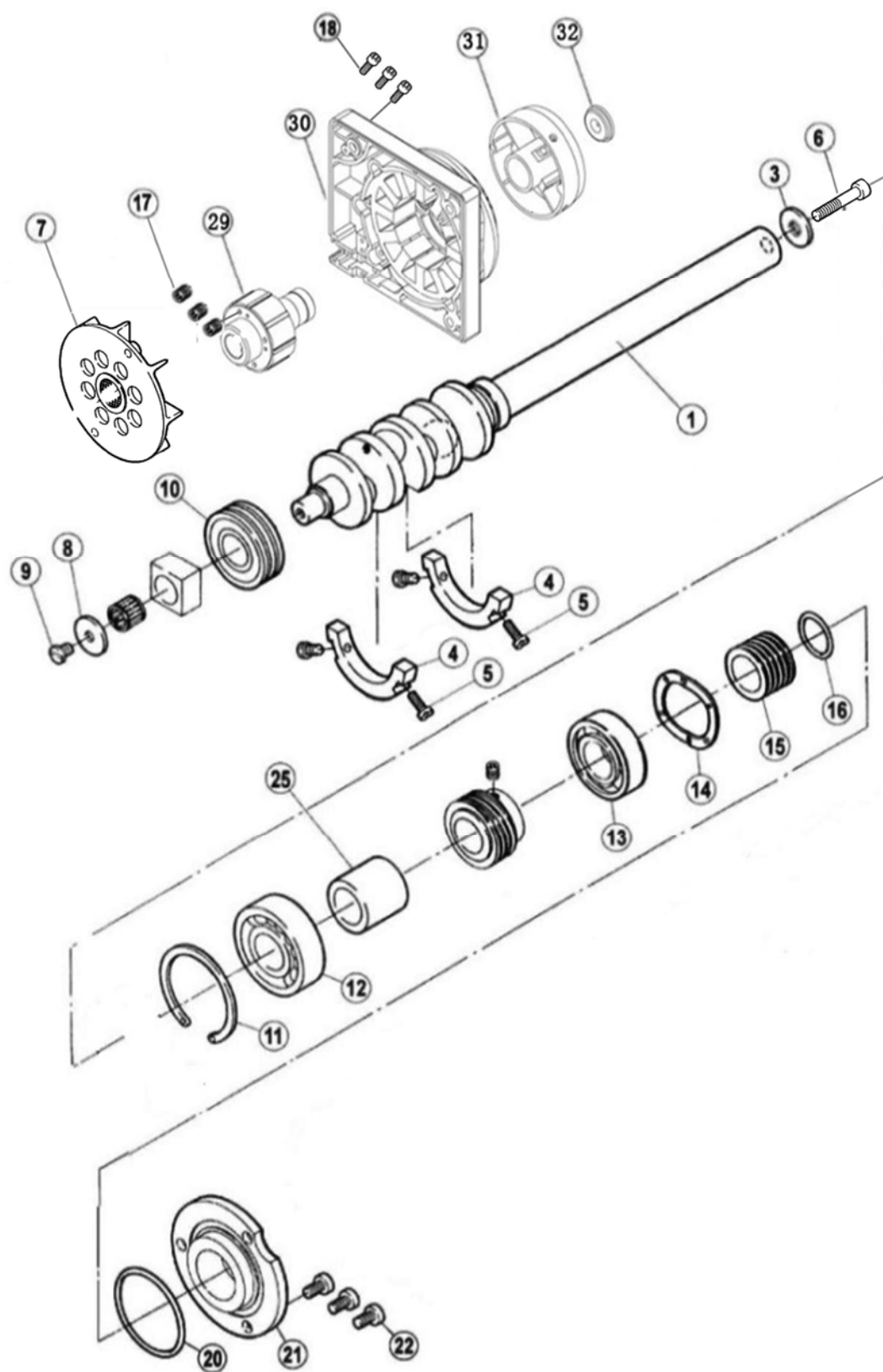
3. Cover Components (2)



| NO. | CODE                | NAME         | Qty          |             |
|-----|---------------------|--------------|--------------|-------------|
|     |                     |              | three thread | four thread |
| 1   | JINBF889270032      | Eye guide    | 1            | 1           |
| 2   | JINBF8897035        | Screw        | 2            | 2           |
| 3   | JINBF889T2624       | Washer       | 2            | 2           |
| 4   | JINBF889275004      | Bracket      | 1            | 1           |
| 5   | JINBF320267037      | Screw        | 1            | 1           |
| 6   | JINBF800210307      | Washer       | 1            | 1           |
| 7   | JINBF889T270068     | Bracket      | 1            | 1           |
| 8   | JINBF8894511        | Screw        | 3            | 3           |
| 9   | JINBF51002701670    | Fabric Guide | 1            | 1           |
| 10  | JINBF889T7019       | Screw        | 2            | 2           |
| 11  | JINBF8007018        | Screw        | 2            | 2           |
| 12  | JINBF5100270166-SD0 | Cover Assy.  | 1            | 1           |
| 13  | JINBF51002701450    | Cover        | 1            | 1           |
| 14  | JINBF310167084      | Screw        | 4            | 4           |
| 16  | JINBF5100213062A0   | Side Cover   | 1            | 1           |
| 17  | JINBF310164545      | Screw        | 1            | 1           |
| 18  | JINBF310164554      | Screw        | 1            | 1           |
| 19  | JINBF51003069200    | Pin          | 1            | 1           |
| 20  | JINBF51000320       | Screw        | 1            | 1           |
| 21  | JINBF51002130630    | Flat Spring  | 1            | 1           |
| 22  | JINBF5100007017A0   | Screw        | 1            | 1           |
| 23  | JINBF51002132730    | Pin          | 1            | 1           |
| 24  | JINBF51000324       | Screw        | 1            | 1           |
| 25  | JINBF5100213094910  | Cover        | 1            | 1           |

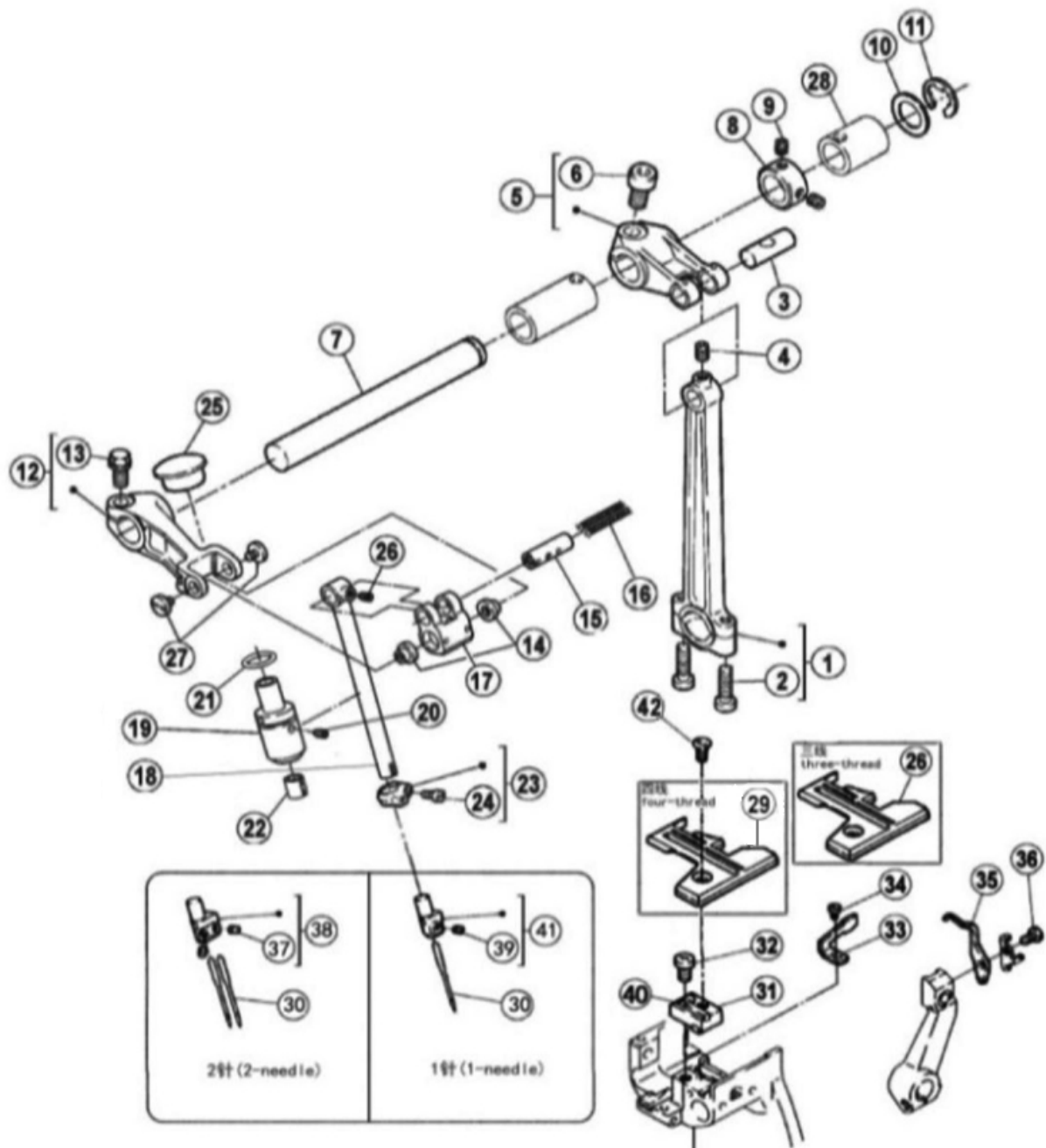


#### 4. Crankshaft Drive Mechanism



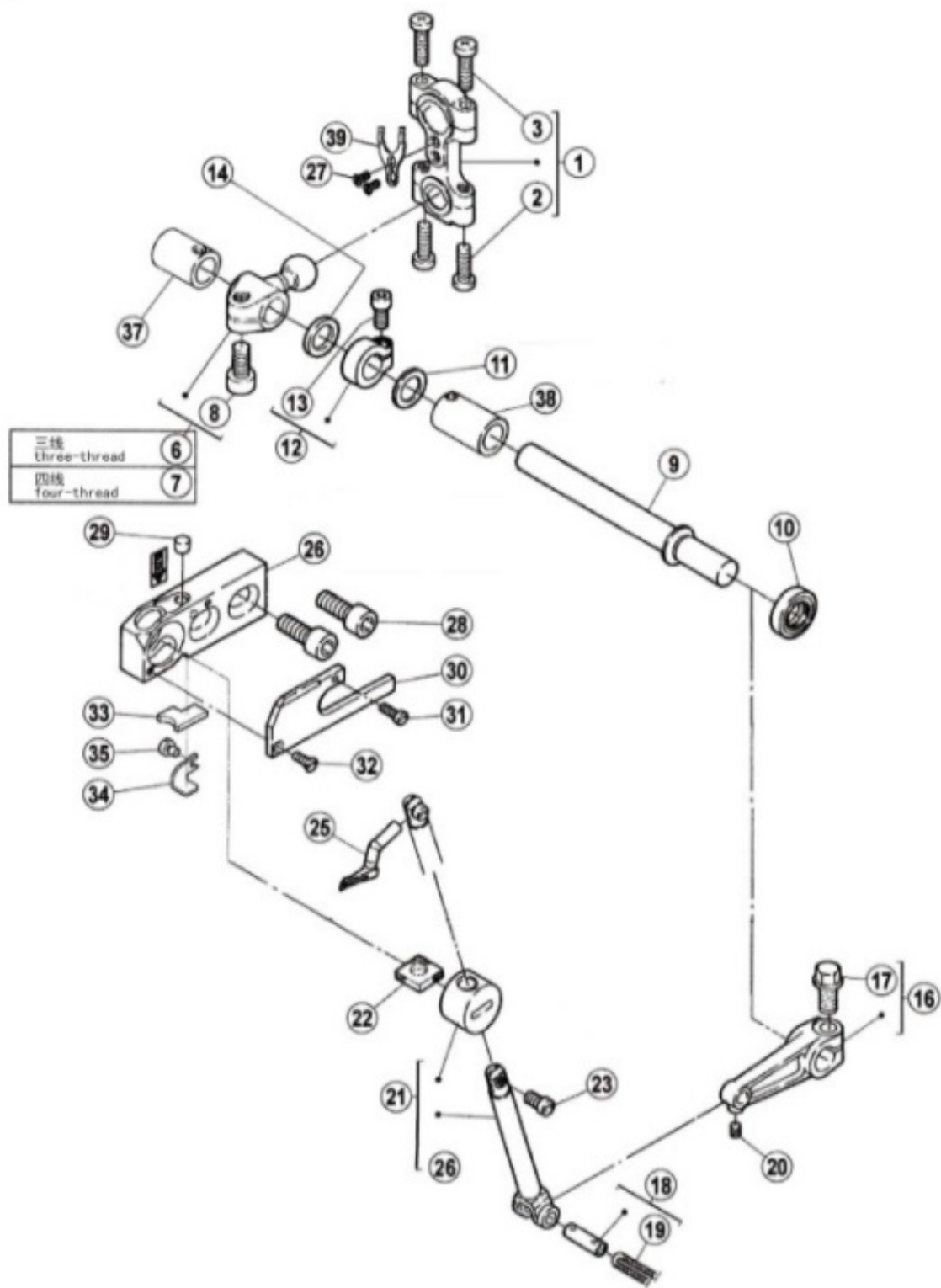
| NO. | CODE              | NAME           | Qty          |             |
|-----|-------------------|----------------|--------------|-------------|
|     |                   |                | three thread | four thread |
| 1   | JINBF5100270522A0 | Crankshaft     | 1            | 1           |
| 3   | JINBF310164543    | Washer         | 1            | 1           |
| 4   | JINBF51000404     | Blance Weight  | 2            | 2           |
| 5   | JINBF310167011    | Screw          | 4            | 4           |
| 6   | JIN1310. R-110    | Screw          | 1            | 1           |
| 7   | JIN51002705051    | Fan            | 1            | 1           |
| 8   | JINBF700M75       | Washer         | 1            | 1           |
| 9   | JINBF8007018      | Screw          | 1            | 1           |
| 10  | JINBF51002403300  | Ball Bearing   | 1            | 1           |
| 11  | JINSCJ1033        | Ring           | 1            | 1           |
| 12  | JINBF310166203Z   | Ball Bearing   | 1            | 1           |
| 13  | JINBF310166203Z   | Ball Bearing   | 1            | 1           |
| 14  | JINBF889240306    | Washer         | 1            | 1           |
| 15  | JINBF889ZT08      | Oil Seal       | 1            | 1           |
| 16  | JINBF889210057    | O Ring         | 1            | 1           |
| 17  | JINBF889240307    | Screw          | 1            | 1           |
| 18  | JINBF889211528A   | Screw          | 1            | 1           |
| 20  | JINBF889240307    | O Ring         | 3            | 3           |
| 21  | JINBF51002115280  | Right Cover    | 1            | 1           |
| 22  | JINBF51000422     | Screw          | 1            | 1           |
| 25  | JINBF51000428     | Spacer         | 1            | 1           |
| 29  | JINBF5100-DJ-01   | Motor rotor    | 1            | 1           |
| 30  | JINBF5100-DJ-02   | Motor stator   | 1            | 1           |
| 31  | JINBF5100-DJ-03   | Handwheel      | 1            | 1           |
| 32  | JINBF5100-DJ-04   | Rubber stopper | 1            | 1           |

## 5. Needle Drive Mechanism



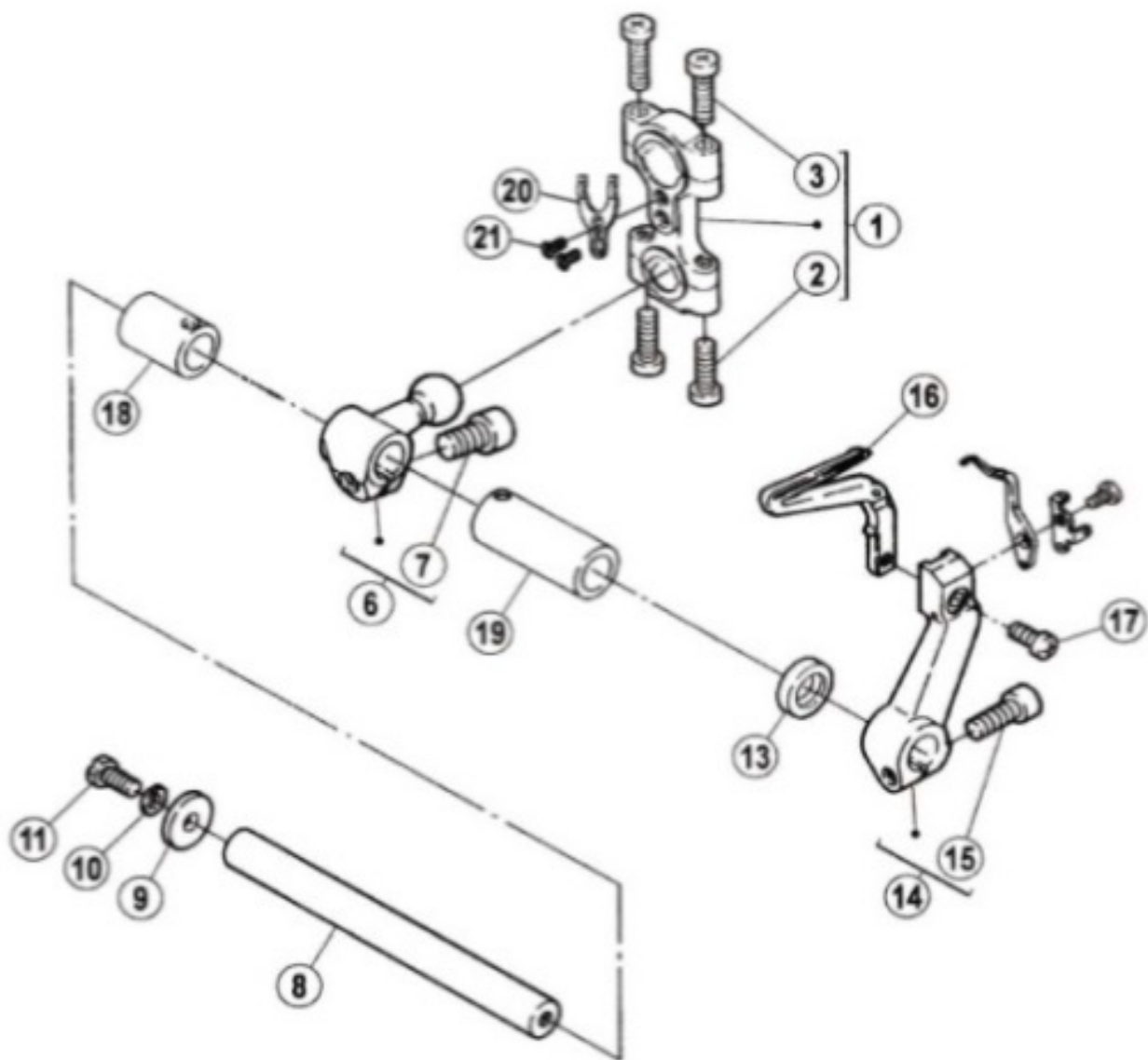
| NO. | CODE                   | NAME                 | Qty          |             |
|-----|------------------------|----------------------|--------------|-------------|
|     |                        |                      | three thread | four thread |
| 1   | JINBF5100271000-920    | Connection           | 1            | 1           |
| 2   | JINBF51000502          | Screw                | 2            | 2           |
| 3   | JINBF51002710010       | Pin                  | 1            | 1           |
| 4   | JINBF8004538           | Screw                | 1            | 1           |
| 5   | JINBF5100271002-920    | Crank                | 1            | 1           |
| 6   | JINBF80045331          | Screw                | 1            | 1           |
| 7   | JINBF5100271003D0      | Shaft                | 1            | 1           |
| 8   | JINBF889240308         | Collar               | 1            | 1           |
| 9   | JINBF310164554         | Screw                | 2            | 2           |
| 10  | JINBF51002082350       | Washer               | 1            | 1           |
| 11  | JINBF51002025770       | Ring                 | 1            | 1           |
| 12  | JINBF5100271015-920    | Lever                | 1            | 1           |
| 13  | JINBF8007150           | Screw                | 1            | 1           |
| 14  | JINBF51002710170       | Shaft                | 2            | 2           |
| 15  | JINBF5100271023-910    | Shaft                | 1            | 1           |
| 16  | JINBF51002021760       | Oil wick             | 1            | 1           |
| 17  | JINBF51002710160       | Crank                | 1            | 1           |
| 18  | JINBF5100271018C91Y0-1 | Needle Bar           | 1            | 1           |
| 19  | JINBF5100271018C91Y0-2 | Bushing              | 1            | 1           |
| 20  | JINBF310167084         | Screw                | 1            | 1           |
| 21  | JINBF889201022         | O Ring               | 1            | 1           |
| 22  | JINBF889179009         | Oil Felt             | 1            | 1           |
| 23  | JINBF889271009-92      | Ring                 | 1            | 1           |
| 24  | JINBF8897035           | Screw                | 1            | 1           |
| 25  | JINBF51002403100       | Oil plug             | 1            | 1           |
| 26  | JINBF5100213110-4      | Needle Plate         | 1            | 0           |
| 27  | JINBF310164535         | Screw                | 2            | 2           |
| 28  | JINBF889TZT07          | Sleeve               | 1            | 1           |
| 29  | JINBF5100213112-4      | Needle Plate         | 0            | 1           |
| 30  | JINBF70011JZ           | Needle               | 1            | 2           |
| 31  | JINBF5100213060A910    | Bracket Assy         | 1            | 1           |
| 32  | JINBF310167082         | Screw                | 1            | 1           |
| 33  | JINBF5100213107        | Needle Guard (Front) | 1            | 1           |
| 34  | JINBF9820L32           | Screw                | 1            | 1           |
| 35  | JINBF5100277061        | Needle Guard (Rear)  | 1            | 1           |
| 36  | JINBF8897035           | Screw                | 1            | 1           |
| 37  | JINBF310164554         | Screw                | 0            | 2           |
| 38  | JINBF5100277022        | Needle Holder        | 0            | 1           |
| 39  | JINBF310164554         | Screw                | 1            | 0           |
| 40  | JINBF51000540          | Parallel Key         | 2            | 2           |
| 41  | JINBF5100179630        | Needle Holder        | 1            | 0           |
| 42  | JINBF8007170           | Screw                | 1            | 1           |

6. Upper Loper Drive Mechanism



| NO. | CODE                  | NAME                      | Qty          |             |
|-----|-----------------------|---------------------------|--------------|-------------|
|     |                       |                           | three thread | four thread |
| 1   | JINBF5100271500-920-1 | Connection                | 1            | 1           |
| 2   | JINBF51000602         | Screw                     | 2            | 2           |
| 3   | JINBF51000603         | Screw                     | 2            | 2           |
| 6   | JINBF5100271500-920-2 | Crank                     | 1            | 0           |
| 7   | JINBF5100271500-920-3 | Crank                     | 0            | 1           |
| 8   | JINBF80045331         | Screw                     | 1            | 1           |
| 9   | JINBF51002715350      | Shaft                     | 1            | 1           |
| 10  | JINBF700M83           | Oil Seal                  | 1            | 1           |
| 11  | JINBF800240311        | Washer                    | 1            | 1           |
| 12  | JIN700M11-20          | Col lar                   | 1            | 1           |
| 13  | JINBF8897110          | Screw                     | 1            | 1           |
| 14  | JINBF800240311        | Washer                    | 1            | 1           |
| 16  | JINBF5100271505-920   | Lever                     | 1            | 1           |
| 17  | JINBF8007150          | Screw                     | 1            | 1           |
| 18  | JINBF800179136A       | Pin Assy                  | 1            | 1           |
| 19  | JINBF889202176        | Oil Weak                  | 1            | 1           |
| 20  | JINBF310164535        | Screw                     | 1            | 1           |
| 21  | JINBF5100271533B910   | Upper Looper Holder Assy. | 1            | 1           |
| 22  | JINBF5100179130-050   | Felt                      | 1            | 1           |
| 23  | JINBF8897035          | Screw                     | 1            | 1           |
| 25  | JINBF5100277062A      | Upper Looper              | 1            | 0           |
|     | JINBF5100277062B      | Upper Looper              | 0            | 1           |
| 26  | JINBF5100271510M0     | Upper Looper Holder Base  | 1            | 1           |
| 27  | JINBF8007041          | Screw                     | 2            | 2           |
| 28  | JINBF8004510          | Screw                     | 2            | 2           |
| 29  | JINBF51002715190      | Filter                    | 1            | 1           |
| 30  | JINBF51002715340      | Cover                     | 1            | 1           |
| 31  | JINBF8897033          | Screw                     | 1            | 1           |
| 32  | JINBF8007039          | Screw                     | 1            | 1           |
| 33  | JINBF51002745890      | Felt                      | 1            | 1           |
| 34  | JINBF889274588        | Bracket                   | 1            | 1           |
| 35  | JINBF8007008          | Screw                     | 1            | 1           |
| 37  | JINBF889ZT05          | Sleeve                    | 1            | 1           |
| 38  | JINBF51000638         | Sleeve                    | 1            | 1           |
| 39  | JINBF51000639         | Washer                    | 1            | 1           |

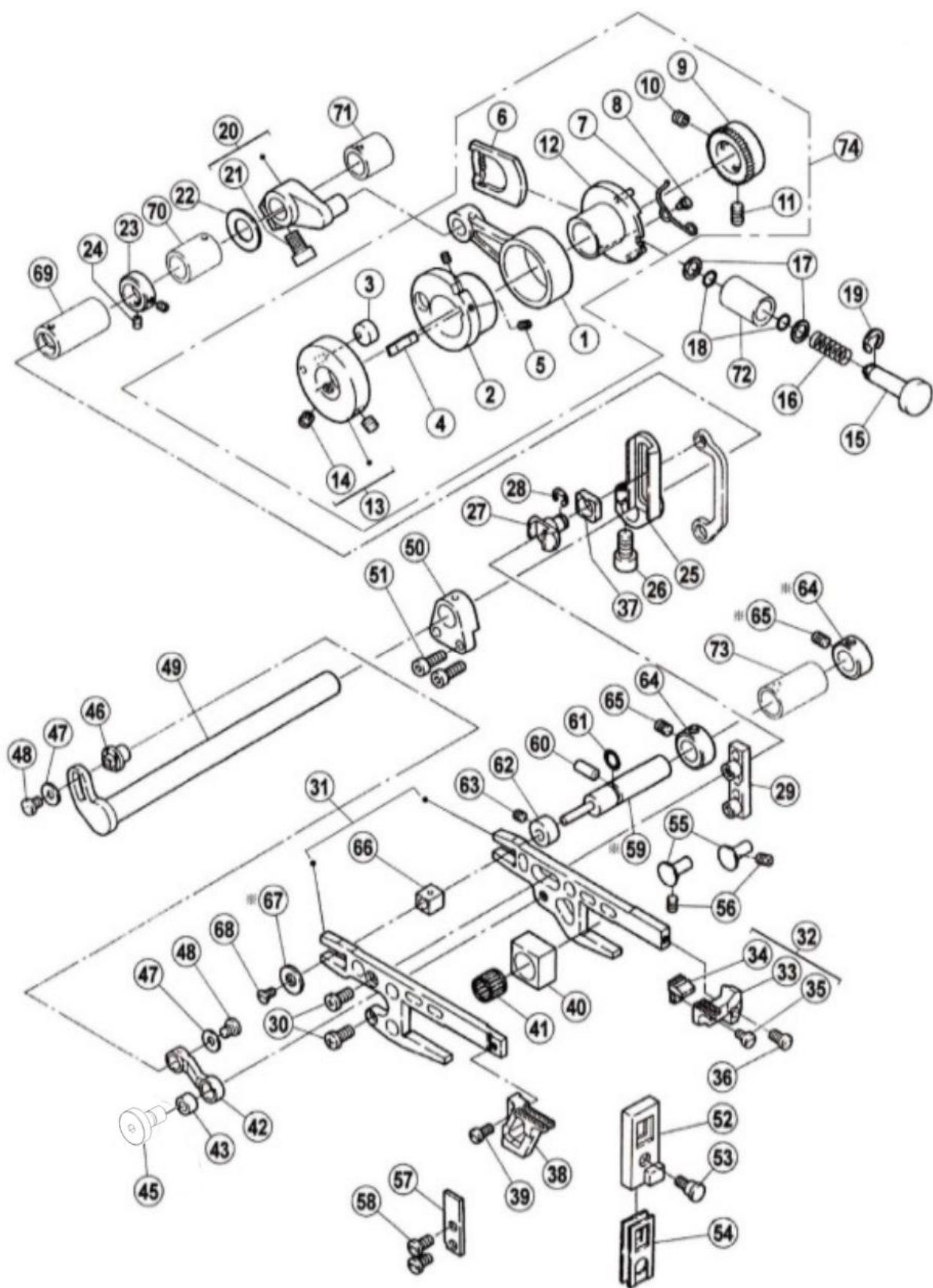
7. Lower Looter Drive Mechanism



| NO. | CODE                | NAME                | Qty          |             |
|-----|---------------------|---------------------|--------------|-------------|
|     |                     |                     | three thread | four thread |
| 1   | JINBF5100271500-920 | Connection          | 1            | 1           |
| 2   | JINBF51000702       | Screw               | 2            | 2           |
| 3   | JINBF51000703       | Screw               | 2            | 2           |
| 6   | JINBF5100272010-920 | Crank               | 1            | 1           |
| 7   | JINBF51000045330    | Bolt                | 1            | 1           |
| 8   | JINBF5100271504B0   | Shaft               | 1            | 1           |
| 9   | JINBF9000628        | Washer              | 1            | 1           |
| 10  | JINBF51003030670    | Washer              | 1            | 1           |
| 11  | JINBF51000071740    | Bolt                | 1            | 1           |
| 13  | JINBF51000713       | Oil Seal            | 1            | 1           |
| 14  | JINBF5100272011-910 | Lower Looper Holder | 1            | 1           |
| 15  | JINBF51000715       | Bolt                | 1            | 0           |
| 15  | JINBF51000045010    | Bolt                | 0            | 1           |
| 16  | JINBF5100277060     | Lower Looper        | 1            | 0           |
|     | JINBF5100277001     | Lower Looper        | 0            | 1           |
| 17  | JINBF51000717       | Screw               | 1            | 1           |
| 18  | JINBF889ZT05        | Sleeve              | 1            | 1           |
| 19  | JINBF51000719       | Sleeve              | 1            | 1           |
| 20  | JINBF51000720       | Washer              | 1            | 1           |
| 21  | JINBF51000721       | Screw               | 2            | 2           |

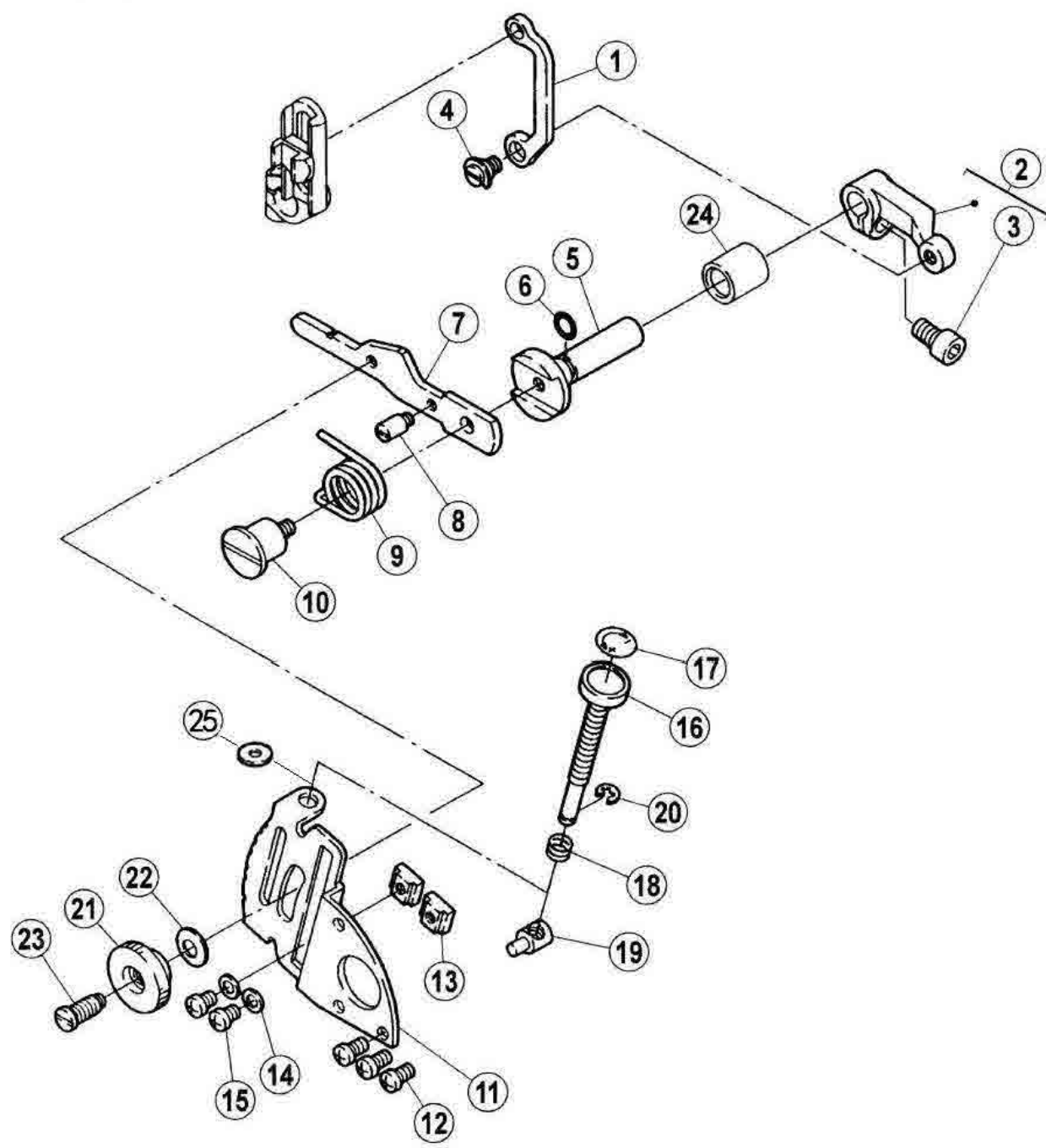


8. Feed Mechanism (1)



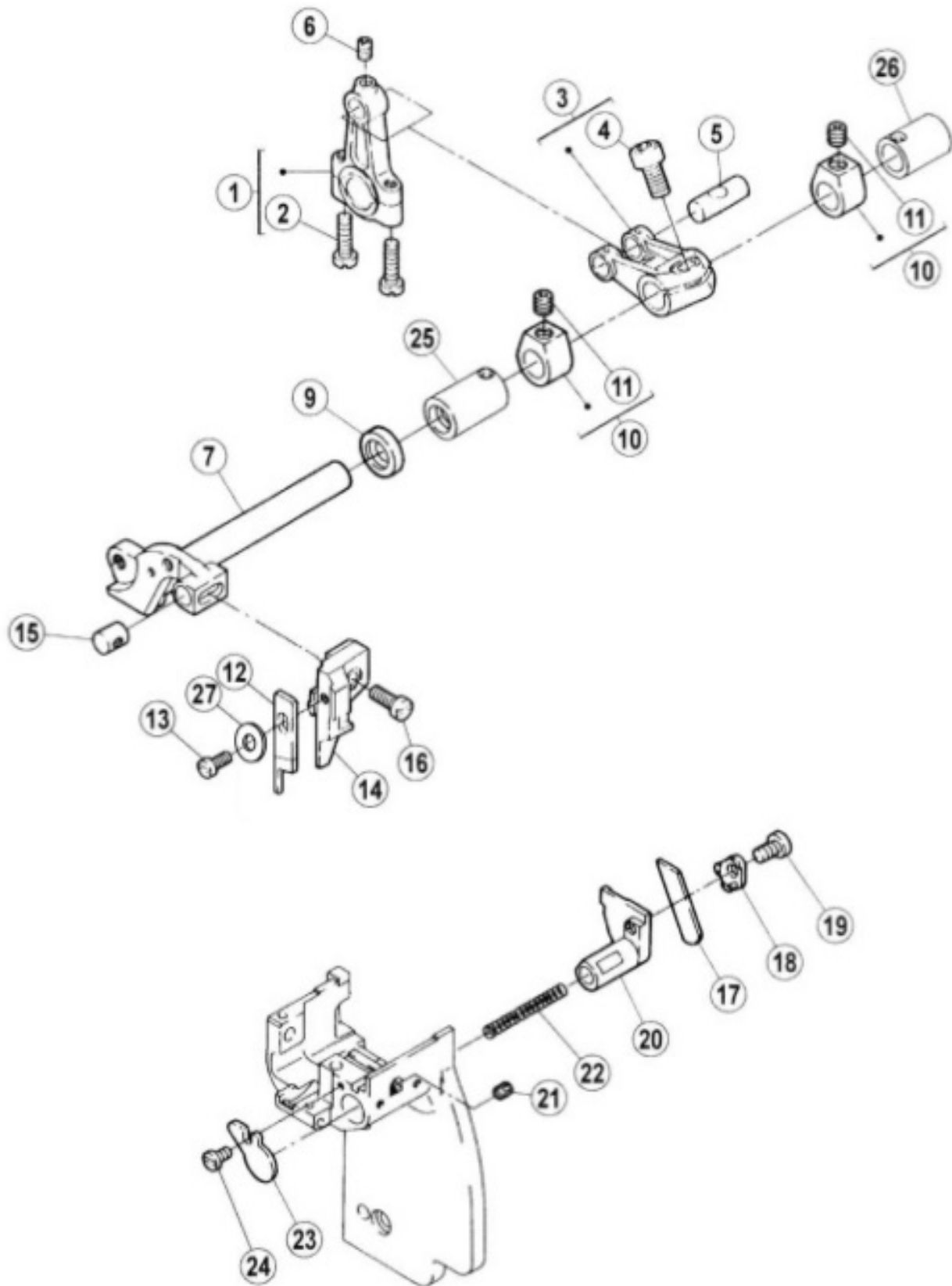
| NO. | CODE                | NAME                  | Qty          |             |
|-----|---------------------|-----------------------|--------------|-------------|
|     |                     |                       | three thread | four thread |
| 1   | JINBF51002726020    | Connect ion           | 1            | 1           |
| 2   | JINBF51002725960    | Eccentric             | 1            | 1           |
| 3   | JINBF51002101290    | Guide/Feed Eccentri c | 1            | 1           |
| 4   | JINBF5100210130A0   | Flat Spr ing          | 1            | 1           |
| 5   | JINBF310164535      | Screw                 | 2            | 2           |
| 6   | JINBF51002725990    | Ratchet               | 1            | 1           |
| 7   | JINBF51002726130    | Spring                | 1            | 1           |
| 8   | JINBF700788SM251    | Screw                 | 1            | 1           |
| 9   | JINBF51002726000    | Ratchet               | 1            | 1           |
| 10  | JINBF310164514      | Screw                 | 1            | 1           |
| 11  | JINBF8004572        | Screw                 | 1            | 1           |
| 12  | JINBF5100272597-910 | Eccentr ic            | 1            | 1           |
| 13  | JINBF5100272595-910 | Regulator             | 1            | 1           |
| 14  | JINBF889T2003       | Screw                 | 2            | 2           |
| 15  | JINBF51002726100    | Push Botton           | 1            | 1           |
| 16  | JINBF51002405171    | Spring                | 1            | 1           |
| 17  | JINBF51002404840    | Washer                | 2            | 2           |
| 18  | JINBF51002000200    | O Ring                | 2            | 2           |
| 19  | JINBF51002025220    | Ring                  | 1            | 1           |
| 20  | JINBF5100272603-920 | Crank                 | 1            | 1           |
| 21  | JINBF8007010        | Bolt                  | 1            | 1           |
| 22  | JINBF5100208235     | Washer                | 1            | 1           |
| 23  | JINBF5100240308     | Col lar               | 1            | 1           |
| 24  | JINBF310164554      | Screw                 | 2            | 2           |
| 25  | JINBF5100272581-910 | Crank                 | 1            | 1           |
| 26  | JINBF8007010        | Bolt                  | 1            | 1           |
| 27  | JINBF51002725830    | Slider                | 1            | 1           |
| 28  | JINBF800240062      | Ring                  | 1            | 1           |
| 29  | JINBF51002725840    | Guide                 | 1            | 1           |
| 30  | JINBF8897044        | Screw                 | 2            | 2           |
| 31  | JINBF51002725800    | Feed Bar Assy .       | 1            | 1           |
| 32  | JINBF5100277408A    | Main Feed Dog Assy.   | 1            | 1           |
| 33  | JINBF5100277403     | Main Feed Dog         | 1            | 1           |
| 34  | JINBF5100213103     | Auxiliary Feed Dog    | 1            | 1           |
| 35  | JINBF9820L49        | Screw                 | 1            | 1           |
| 36  | JINBF8007013        | Screw                 | 1            | 1           |
| 37  | JINBF51000837       | Block                 | 1            | 1           |
| 38  | JINBF5100277404     | Differential Feed Dog | 1            | 1           |
| 39  | JINBF8007013        | Screw                 | 1            | 1           |
| 40  | JINBF51002726050    | Block                 | 1            | 1           |
| 41  | JINBF5100240454-20  | Needle Bearing        | 1            | 1           |
| 42  | JINBF51002725790    | Link                  | 1            | 1           |
| 43  | JINBF51002726090    | Bushing               | 1            | 1           |
| 45  | JINBF51000072910    | Screw                 | 1            | 1           |
| 46  | JINBF51002726040    | Pin                   | 1            | 1           |
| 47  | JINBF51002405050    | Washer                | 2            | 2           |
| 48  | JINBF8007018        | Screw                 | 2            | 2           |
| 49  | JINBF51002725780    | Shaft                 | 1            | 1           |
| 50  | JINBF51002726070    | Block                 | 1            | 1           |
| 51  | JINBF310167023      | Bolt                  | 2            | 2           |
| 52  | JINBF51002726110    | Guide                 | 1            | 1           |
| 53  | JINBF51000072920    | Screw                 | 1            | 1           |
| 54  | JINBF51002726120    | Oil Seal              | 2            | 2           |
| 55  | JINBF51002725920    | Guide                 | 2            | 2           |
| 56  | JINBF8897238        | Screw                 | 2            | 2           |
| 57  | JINBF51002725930    | Guide                 | 1            | 1           |
| 58  | JINBF310167082      | Screw                 | 2            | 2           |
| 59  | JINBF51002725870    | Eccentric Pin         | 1            | 1           |
| 60  | JINBF8004538        | Screw                 | 1            | 1           |
| 61  | JINBF51002041850    | O Ring                | 1            | 1           |
| 62  | JINBF889240303      | Collar                | 1            | 1           |
| 63  | JINBF310164543      | Screw                 | 1            | 1           |
| 64  | JINBF51002404040    | Collar                | 2            | 2           |
| 65  | JINBF8897238        | Screw                 | 1            | 1           |
| 66  | JINBF51002725260    | Block                 | 1            | 1           |
| 67  | JINBF32026252041    | Washer                | 1            | 1           |
| 68  | JINBF8897259        | Screw                 | 1            | 1           |
| 69  | JINBF889ZT01        | Sleeve                | 1            | 1           |
| 70  | JINBF889ZT01        | Sleeve                | 1            | 1           |
| 71  | JINKR0418           | Sleeve                | 1            | 1           |
| 72  | JINBF51000872       | Sleeve                | 1            | 1           |
| 73  | JINBF51000873       | Sleeve                | 1            | 1           |
| 74  | JINBF51000874       | Feed Assy .           | 1            | 1           |

9. Feed Mechanism (2)



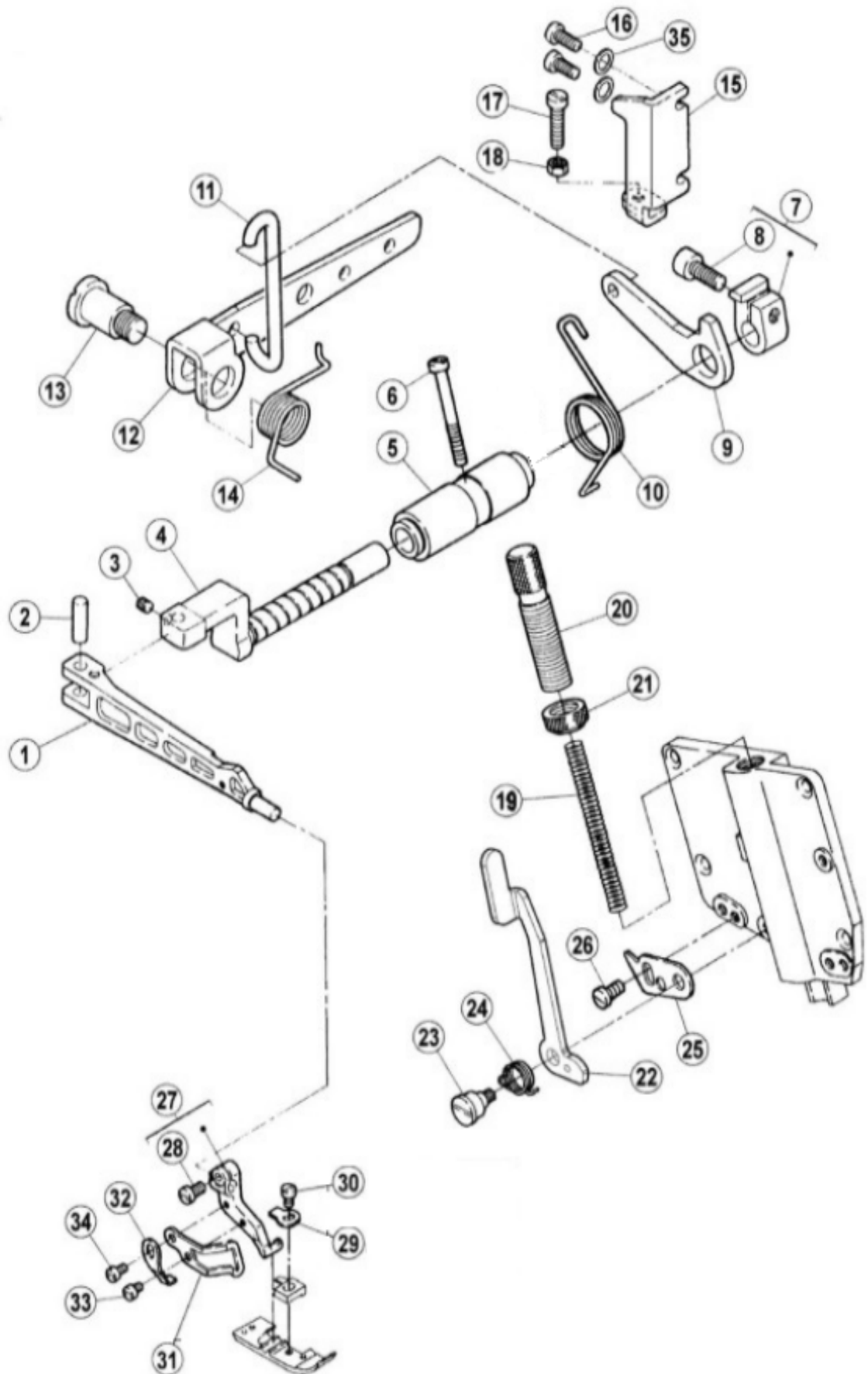
| NO. | CODE                | NAME            | Qty          |             |
|-----|---------------------|-----------------|--------------|-------------|
|     |                     |                 | three thread | four thread |
| 1   | JINBF51002725880    | Link            | 1            | 1           |
| 2   | JINBF5100272589-920 | Lever           | 1            | 1           |
| 3   | JINBF8007010        | Bolt            | 1            | 1           |
| 4   | JINBF8897058        | Screw           | 1            | 1           |
| 5   | JINBF51002725900    | Shaft           | 1            | 1           |
| 6   | JINBF51002041850    | O Ring          | 1            | 1           |
| 7   | JINBF51002725910    | Lever           | 1            | 1           |
| 8   | JINBF310164543      | Screw           | 1            | 1           |
| 9   | JINBF51002726140    | Spring          | 1            | 1           |
| 10  | JINBF8007161        | Screw           | 1            | 1           |
| 11  | JINBF51002725860    | Regulator Plate | 1            | 1           |
| 12  | JINBF310167084      | Screw           | 3            | 3           |
| 13  | JINBF889252658      | Stopper         | 2            | 2           |
| 14  | JINBF31016303448    | Washer          | 2            | 2           |
| 15  | JINBF8007018        | Screw           | 2            | 2           |
| 16  | JINBF5100272538A0   | Adjusting Bar   | 1            | 1           |
| 17  | JINBF51002403220    | Seal            | 1            | 1           |
| 18  | JINBF51002405590    | Spring          | 1            | 1           |
| 19  | JINBF889272539A     | Pin             | 1            | 1           |
| 20  | JINBF31016200555    | Ring            | 1            | 1           |
| 21  | JINBF889252069      | Nut             | 1            | 1           |
| 22  | JINBF800211301      | Spring          | 1            | 1           |
| 23  | JINBF8897059A       | Screw           | 1            | 1           |
| 24  | JINBF51000924       | Sleeve          | 1            | 1           |
| 25  | JINBF9000628        | Spring          | 1            | 1           |

## 10. Knife Drive Mechanism



| NO. | CODE                | NAME               | Qty          |             |
|-----|---------------------|--------------------|--------------|-------------|
|     |                     |                    | three thread | four thread |
| 1   | JINBF5100273000-920 | Connection         | 1            | 1           |
| 2   | JINBF51001002       | Screw              | 2            | 2           |
| 3   | JINBF5100273001-920 | Crank              | 1            | 1           |
| 4   | JINBF80045331       | Bolt               | 1            | 1           |
| 5   | JINBF51002710010    | Pin                | 1            | 1           |
| 6   | JINBF8897238        | Screw              | 1            | 1           |
| 7   | JINBF5100273004A0   | Upper Knife Lever  | 1            | 1           |
| 9   | JINBF800202287A     | Oil seal           | 1            | 1           |
| 10  | JINBF5100240235-920 | Collar             | 2            | 2           |
| 11  | JINBF310164547      | Screw              | 1            | 1           |
| 12  | JINBF5100201121A    | Upper Knife        | 1            | 1           |
| 13  | JINBF8007013        | Screw              | 1            | 1           |
| 14  | JINBF889179712      | Upper Knife Clamp  | 1            | 1           |
| 15  | JINBF889273006      | Pin                | 1            | 1           |
| 16  | JINBF310167021      | Screw              | 1            | 1           |
| 17  | JINBF5100213108     | Lower Knife        | 1            | 1           |
| 18  | JINBF5100213264-910 | Lower Knife Clamp  | 1            | 1           |
| 19  | JINBF310167082      | Screw              | 1            | 1           |
| 20  | JINBF51002730270    | Lower Knife Holder | 1            | 1           |
| 21  | JINBF310164543      | Screw              | 1            | 1           |
| 22  | JINBF51002405180    | Spring             | 1            | 1           |
| 23  | JINBF51002130840    | Cover              | 1            | 1           |
| 24  | JINBF8897035        | Screw              | 1            | 1           |
| 25  | JINBF51001025       | Sleeve             | 1            | 1           |
| 26  | JINBF889ZT05        | Sleeve             | 1            | 1           |
| 27  | JINBF51001027       | Washer             | 1            | 1           |

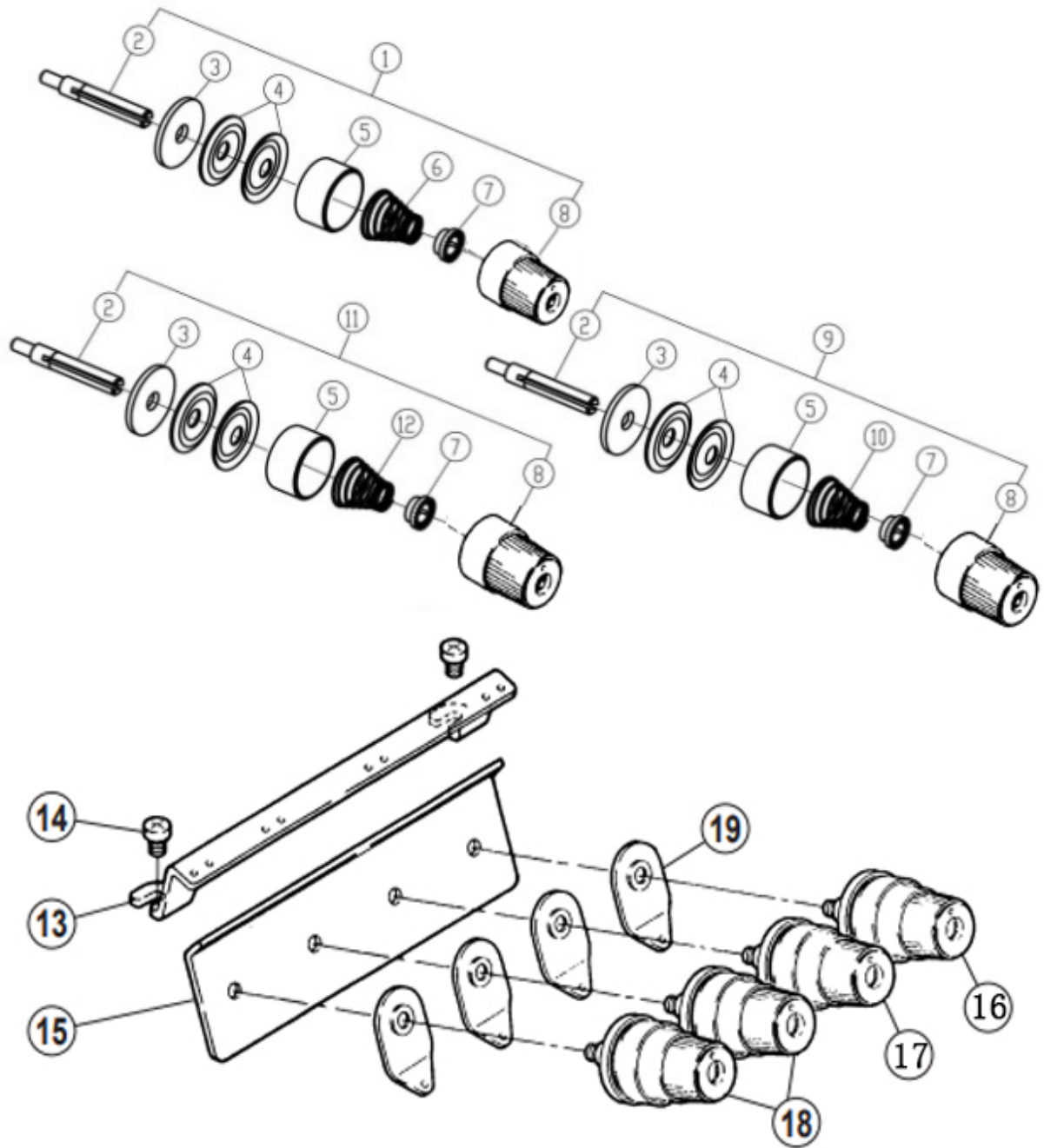
## 11. Presser Foot Mechanism



| NO. | CODE                 | NAME            | Qty          |             |
|-----|----------------------|-----------------|--------------|-------------|
|     |                      |                 | three thread | four thread |
| 1   | JINBF889274000C      | Presser Arm     | 1            | 1           |
| 2   | JINBF889208549       | Pin             | 1            | 1           |
| 3   | JINBF310164543       | Screw           | 1            | 1           |
| 4   | JINBF889274001A      | Shaft           | 1            | 1           |
| 5   | JINBF889ZT09         | Bushing         | 1            | 1           |
| 6   | JINBF310167023       | Screw           | 1            | 1           |
| 7   | JINBF700KS22         | Collar          | 1            | 1           |
| 8   | JINBF700S101         | Bolt            | 1            | 1           |
| 9   | JINBF800274004       | Lever           | 1            | 1           |
| 10  | JINBF889274005A      | Spring          | 1            | 1           |
| 11  | JINBF800274006       | Link            | 1            | 1           |
| 12  | JINBF889274007       | Lever           | 1            | 1           |
| 13  | JINBF8897060         | Screw           | 1            | 1           |
| 14  | JINBF889274008       | Spring          | 1            | 1           |
| 15  | JINBF889274009       | Stopper         | 1            | 1           |
| 16  | JINBF8897044         | Screw           | 2            | 2           |
| 17  | JINBF8007175         | Screw           | 1            | 1           |
| 18  | JINBF310164805       | Nut             | 1            | 1           |
| 19  | JINBFX52087731       | Spring          | 1            | 1           |
| 20  | JINBF889T1928        | Adjusting Screw | 1            | 1           |
| 21  | JINBFX52740141       | Nut             | 1            | 1           |
| 22  | JINKX1726            | Lever           | 1            | 1           |
| 23  | JINBF9000919         | Screw           | 1            | 1           |
| 24  | JINBF8892740174      | Spring          | 1            | 1           |
| 25  | JINBF889T274040      | Stopper         | 1            | 1           |
| 26  | JINBF310167082       | Screw           | 1            | 1           |
| 27  | JINBF5100274018-92B0 | Holder          | 1            | 1           |
| 28  | JINBF51000070130     | Screw           | 1            | 1           |
| 29  | JINBF51002740190     | Flat Spring     | 1            | 1           |
| 30  | JINBF800240328       | Screw           | 1            | 1           |
| 31  | JINBF51002740330     | Finger Guard    | 1            | 1           |
| 32  | JINBF51002740200     | Stopper         | 1            | 1           |
| 33  | JINBF310167009       | Screw           | 1            | 1           |
| 34  | JINBF1900A280        | Screw           | 1            | 1           |
| 35  | JINBF51001135        | Washer          | 2            | 2           |

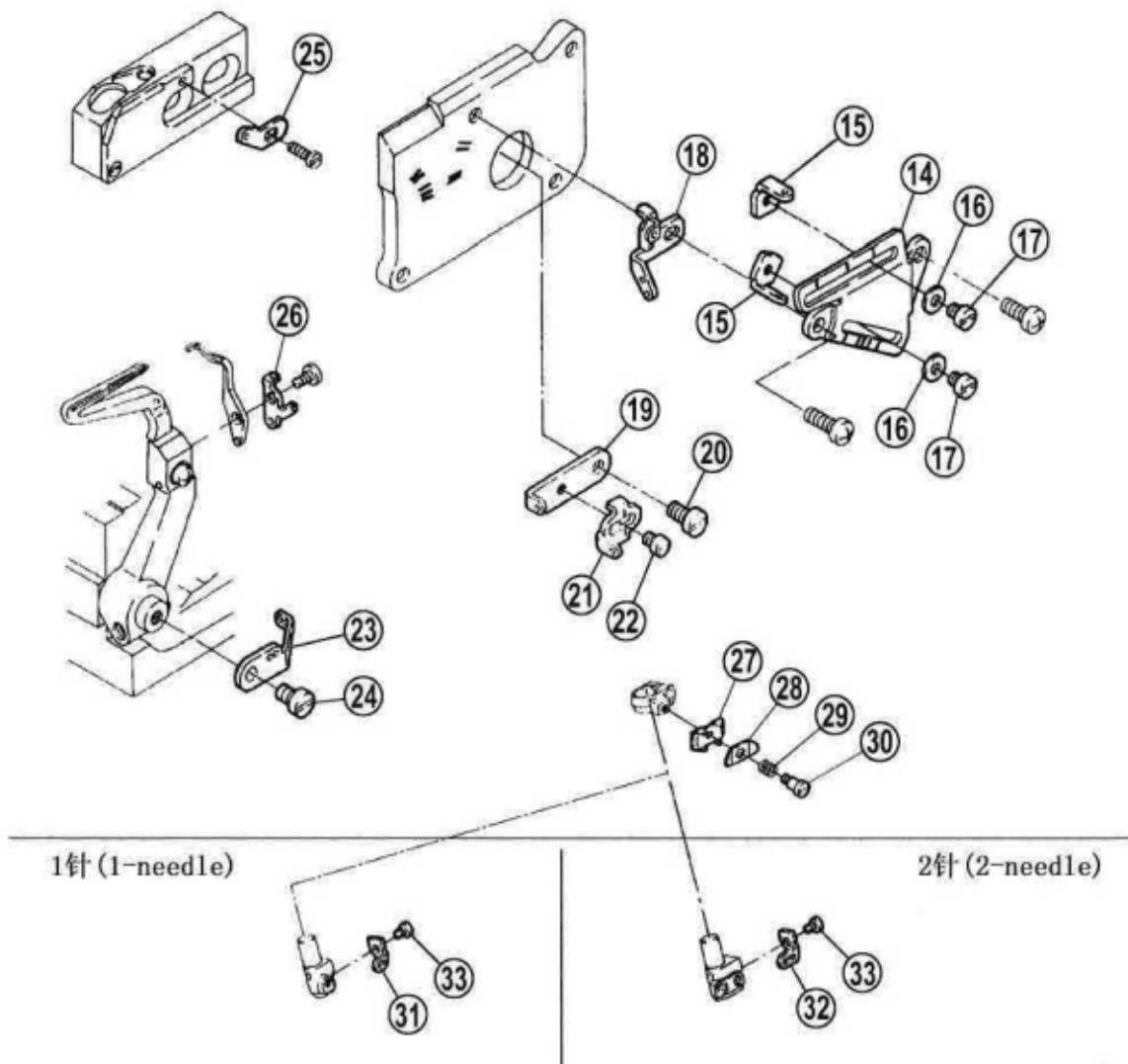
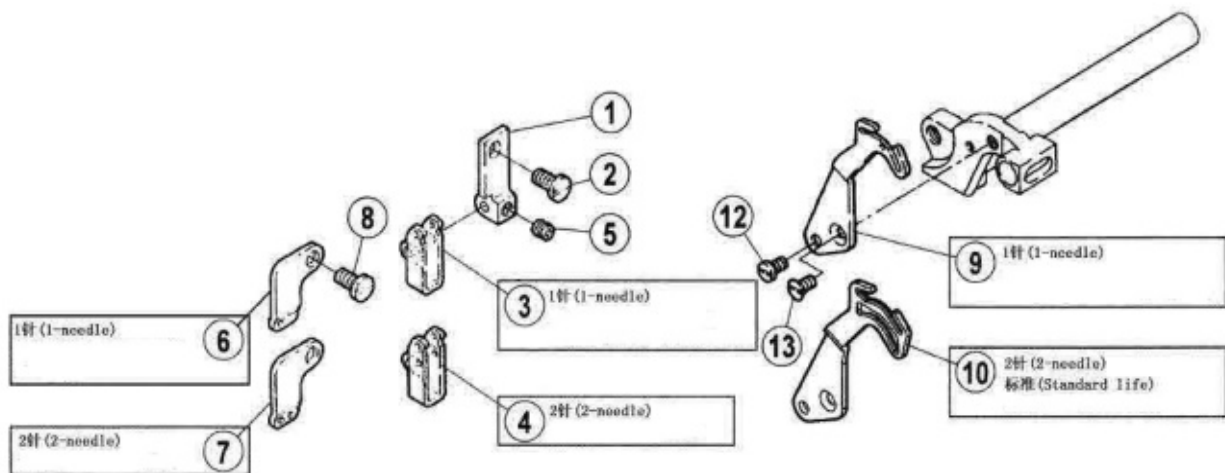


## 12. Thread Tension Mechanism



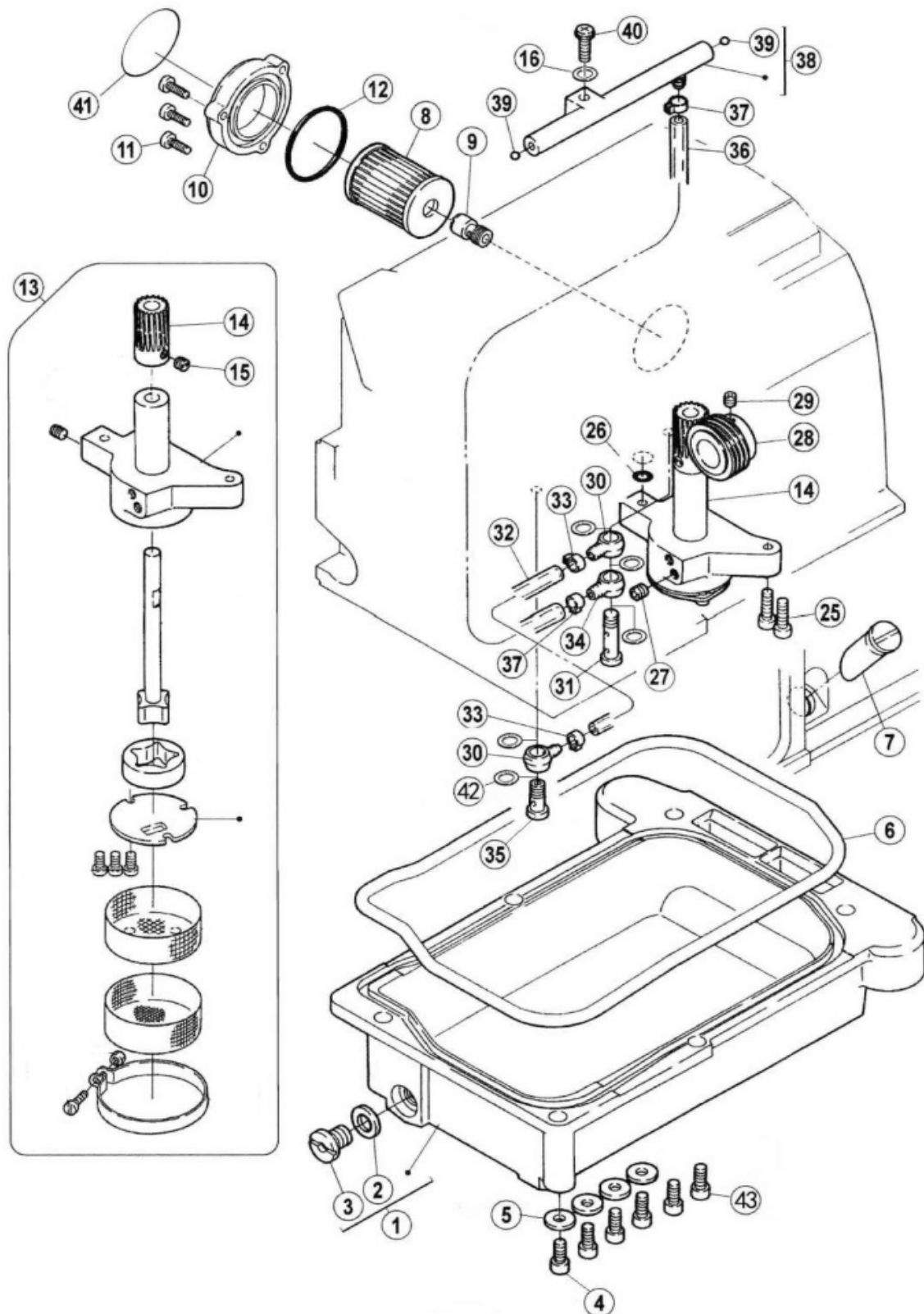
| NO. | CODE              | NAME                    | Qty          |             |
|-----|-------------------|-------------------------|--------------|-------------|
|     |                   |                         | three thread | four thread |
| 1   | JINBF8892105291   | Clamp assembly          | 1            | 1           |
| 2   | JINBF8895082      | Clamp pole              | 3            | 4           |
| 3   | JINBF889208449    | Woll pad                | 3            | 4           |
| 4   | JINBF889210319    | Tension disc            | 6            | 8           |
| 5   | JINBF889208450    | Cup                     | 3            | 4           |
| 6   | JINBF889201037    | Spring                  | 1            | 2           |
| 7   | JINBF889208448    | Rachet                  | 3            | 4           |
| 8   | JINBF889208447-UA | Knob                    | 1            | 1           |
| 9   | JINBF8892105301   | Tension Spring Assembly | 1            | 1           |
| 10  | JINBF889201086    | Spring                  | 1            | 1           |
| 11  | JINBF8892105291   | Tension Spring Assembly | 1            | 1           |
| 12  | JINBF889201037    | Spring                  | 1            | 1           |
| 13  | JINBF889275001    | Tension Guide           | 1            | 1           |
| 14  | JINBF310167082    | Screw                   | 2            | 2           |
| 15  | JINBF889275001    | Cable clamp plate       | 1            | 1           |
| 16  | JINBF8892105291   | Tension Spring Assembly | 1            | 1           |
| 17  | JINBF8892105301   | Tension Spring Assembly | 3            | 3           |
| 18  | JINBF8892105291   | Tension Spring Assembly | 1            | 2           |
| 19  | JINBF889202849    | Thread Guide            | 4            | 4           |

### 13. Thread Guide & Thread Mechani



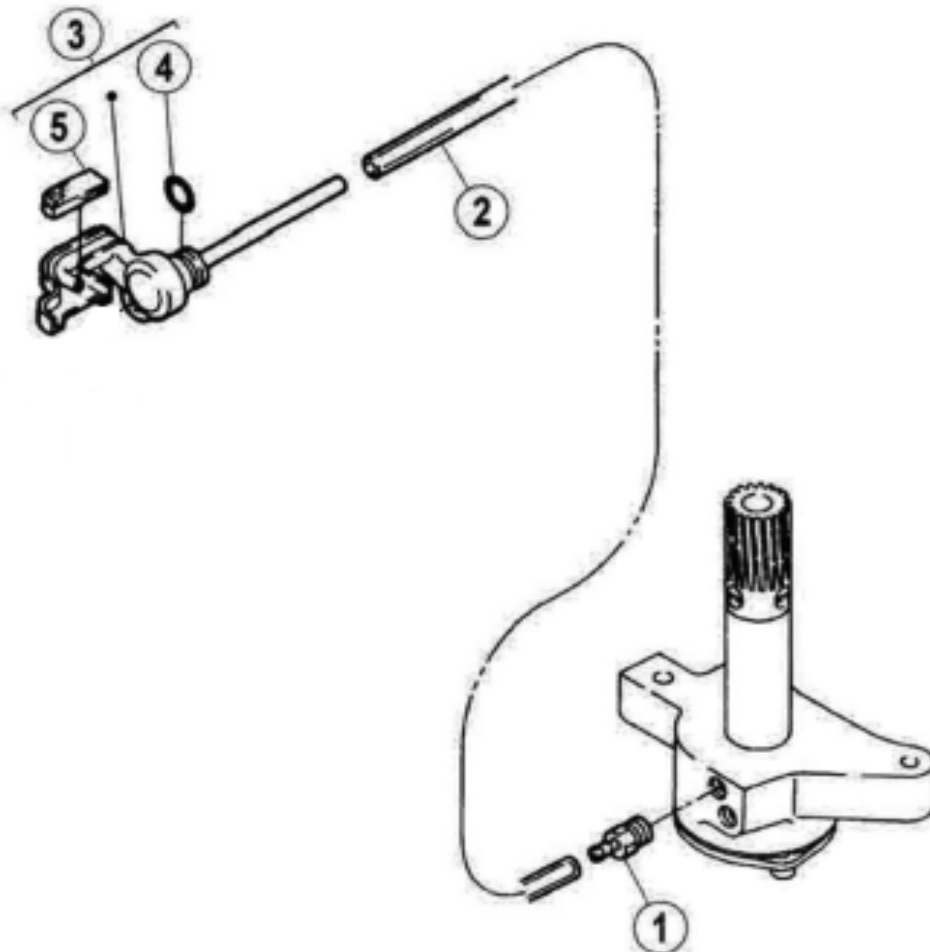
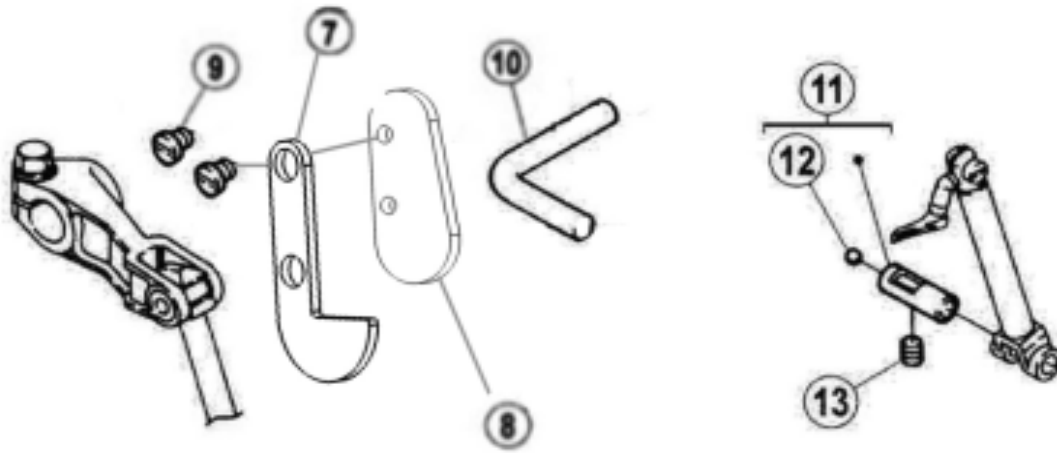
| NO. | CODE             | NAME                  | Qty     |          |
|-----|------------------|-----------------------|---------|----------|
|     |                  |                       | reethre | ourthrea |
| 1   | JINBF889275026   | Bracket               | 1       | 1        |
| 2   | JINBF8007018     | Screw                 | 1       | 1        |
| 3   | JINBF889275013   | Thread Guide          | 1       | 0        |
| 4   | JINBF889275013   | Thread Guide          | 1       | 1        |
| 5   | JINBF310164543   | Screw                 | 1       | 1        |
| 6   | JINBF889275018   | Thread Guide          | 1       | 0        |
| 7   | JINBF889275018   | Thread Guide          | 0       | 1        |
| 8   | JINBF310167082   | Screw                 | 1       | 1        |
| 9   | JINBF889T275016A | Needle Thread Take-up | 1       | 0        |
| 10  | JINBF889T275017A | Needle Thread Take-up | 0       | 1        |
| 12  | JINBF8897035     | Screw                 | 1       | 1        |
| 13  | JINBF8007041     | Screw                 | 1       | 1        |
| 14  | JINBF889275004   | Bracket               | 1       | 1        |
| 15  | JINBF700M810     | Thread Guide          | 2       | 2        |
| 16  | JINBF889240321   | Washer                | 2       | 2        |
| 17  | JINBF8007008     | Screw                 | 2       | 2        |
| 18  | JINBF51002751070 | Thread Guide          | 1       | 1        |
| 19  | JINBF889275054   | Thread Take-up        | 1       | 1        |
| 20  | JINBF310167020   | Screw                 | 1       | 1        |
| 21  | JINBF889275006   | Thread Guide          | 1       | 1        |
| 22  | JINBF8007008     | Screw                 | 1       | 1        |
| 23  | JINBF51002751080 | Thread Guide          | 1       | 1        |
| 24  | JINBF8007018     | Screw                 | 1       | 1        |
| 25  | JINBF51002570100 | Thread Guide          | 1       | 1        |
| 26  | JINBF51002751090 | Thread Guide          | 1       | 1        |
| 27  | JINBF889275011   | Bracket               | 1       | 1        |
| 28  | JINBF889275012   | Thread Retainer       | 1       | 1        |
| 29  | JINBF889240326   | Spring                | 1       | 1        |
| 30  | JINBF8897163     | Screw                 | 1       | 1        |
| 31  | JINBF889275030A  | Thread Guide          | 1       | 0        |
| 32  | JINBF889275019B  | Thread Guide          | 1       | 1        |
| 33  | JINBF889T7120    | Screw                 | 1       | 1        |

## 14. Lubrication Mechanism (1)



| NO. | CODE                | NAME                   | Qty          |             |
|-----|---------------------|------------------------|--------------|-------------|
|     |                     |                        | three thread | four thread |
| 1   | JINBF5100274587-910 | Oil Reservoir Assy.    | 1            | 1           |
| 2   | JINBF800202287A     | Washer                 | 1            | 1           |
| 3   | JINBF8005318B       | Screw                  | 1            | 1           |
| 4   | JINBF310164531      | Bolt                   | 4            | 4           |
| 5   | JINBF800240339      | Washer                 | 4            | 4           |
| 6   | JINBF51002745830    | Gasket                 | 1            | 1           |
| 7   | JINKX1914           | Oil Slight Gauge       | 1            | 1           |
| 8   | JINBF700M156        | Filter Element         | 1            | 1           |
| 9   | JINBF889T274528     | Joint                  | 1            | 1           |
| 10  | JINBF2002150002     | Oil Filter Cap         | 1            | 1           |
| 11  | JINBF310167021      | Screw                  | 3            | 3           |
| 12  | JINBF700M159        | O Ring                 | 1            | 1           |
| 13  | JINBF889T274546-91  | Pump                   | 1            | 1           |
| 14  | JINBF889T211618     | Worm Wheel             | 1            | 1           |
| 15  | JINBF889T2003       | Screw                  | 1            | 1           |
| 16  | JINBF51001416       | Washer                 | 1            | 1           |
| 25  | JINBF310167023      | Screw                  | 2            | 2           |
| 26  | JINBF889204185      | O Ring                 | 1            | 1           |
| 27  | JINBF310164543      | Screw                  | 1            | 1           |
| 28  | JINBF889T274507     | Worm                   | 1            | 1           |
| 29  | JINBF310164514      | Screw                  | 1            | 1           |
| 30  | JINBF9000448        | Joint                  | 2            | 2           |
| 31  | JINBF51002745860    | Joint Screw            | 1            | 1           |
| 32  | JINBF800youguan     | Tube                   | 1            | 1           |
| 33  | JINBF889T202199     | Clamp                  | 2            | 2           |
| 34  | JINBF9000448        | Joint                  | 1            | 1           |
| 35  | JINBF800240328      | Joint Screw            | 1            | 1           |
| 36  | JINBF800youguan     | Tube                   | 1            | 1           |
| 37  | JINBF889T202199     | Clamp                  | 2            | 2           |
| 38  | JINBF889274515-91   | Oil Distributor Comple | 1            | 1           |
| 39  | JINBF889T210214     | Plug                   | 2            | 2           |
| 40  | JINBF889T004211-HU0 | Screw                  | 1            | 1           |
| 41  | JINBF51009A30020    | Filter seal            | 1            | 1           |
| 42  | JINBF5100240263     | Washer                 | 5            | 5           |
| 43  | JINBF51001443       | Screw                  | 2            | 2           |

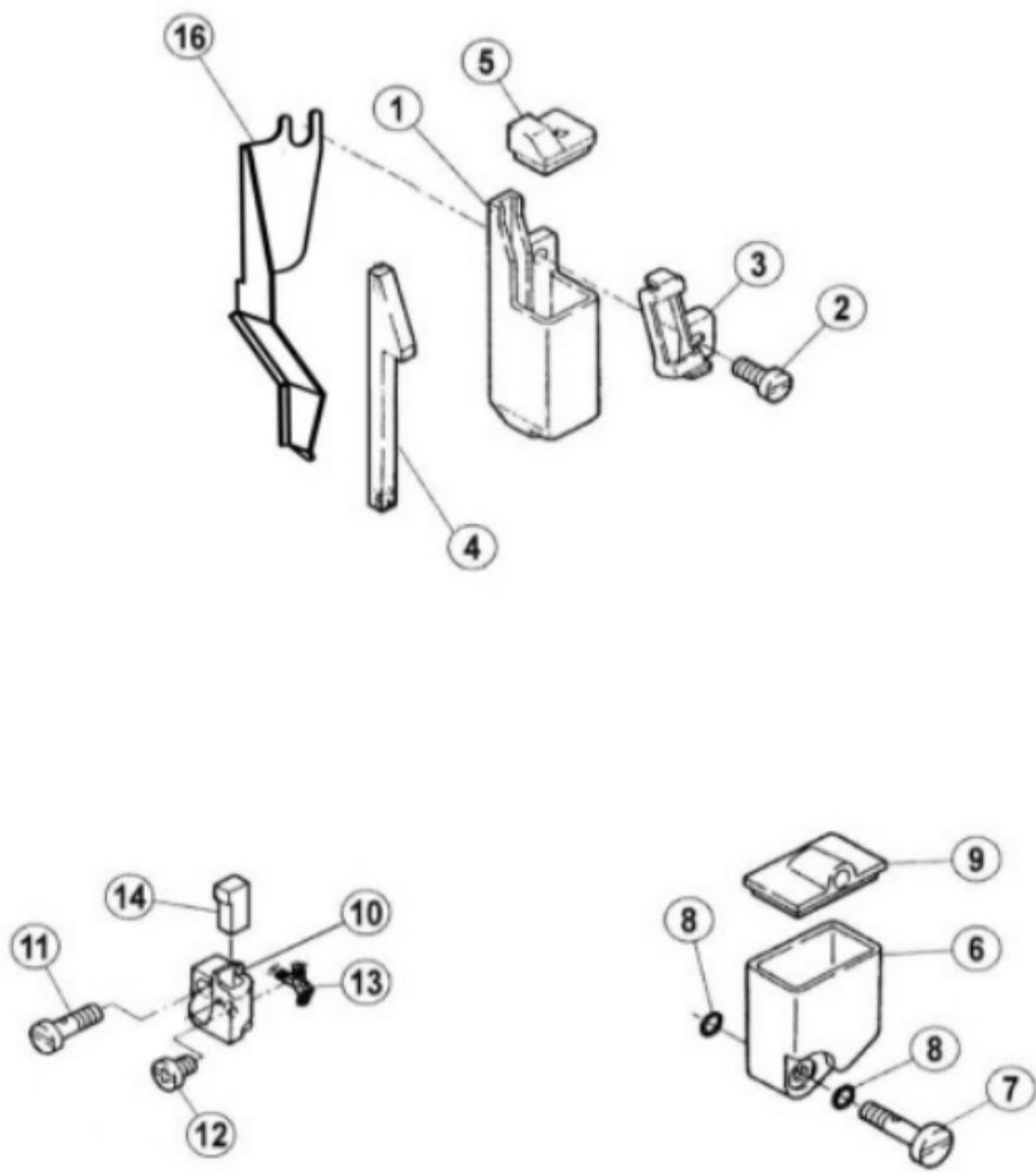
## 15. Lubrication Mechanism (2)



| NO. | CODE                | NAME         | Qty             |                |
|-----|---------------------|--------------|-----------------|----------------|
|     |                     |              | three<br>thread | four<br>thread |
| 1   | JINBF800274592      | Joint        | 1               | 0              |
| 2   | JINBF800youguan     | Tube         | 1               | 1              |
| 3   | JINBF5100274584-910 | Joint Assy.  | 1               | 1              |
| 4   | JINBF889204185      | O Ring       | 1               | 1              |
| 5   | JINBF889274522      | Felt         | 1               | 1              |
| 7   | JINBF51001507       | Cover Plate  | 1               | 1              |
| 8   | JINBF51001508       | Oiled Cotton | 1               | 1              |
| 9   | JINBF15001611       | Screw        | 2               | 2              |
| 10  | JINBF51002021760    | Oil Line     | 1               | 1              |
| 11  | JINBF889274514      | Pipe Assy.   | 1               | 1              |
| 12  | JINBF889240038      | Rubber Plug  | 1               | 1              |
| 13  | JINBF310164543      | Screw        | 1               | 1              |

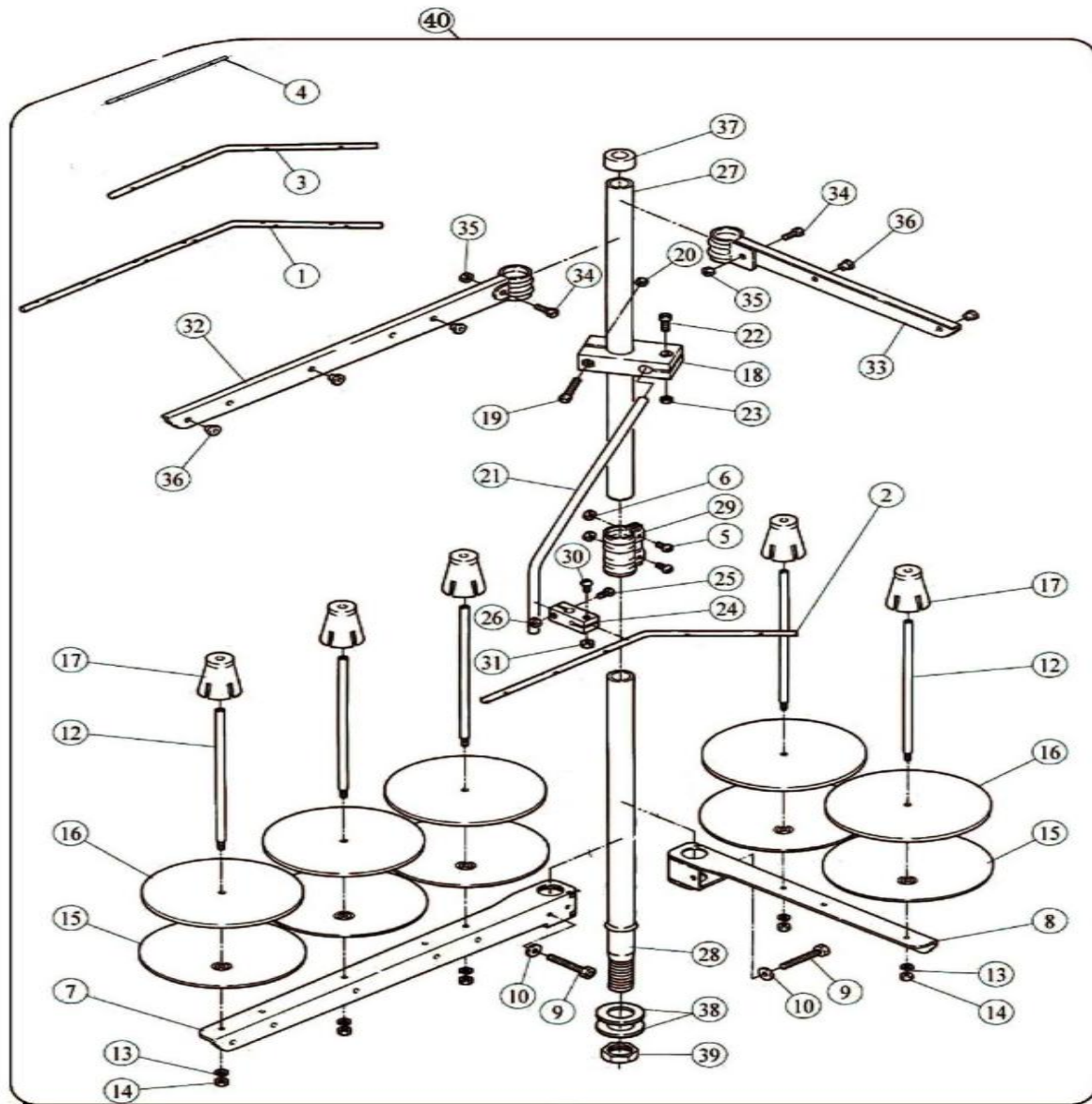


16. H.R.Device



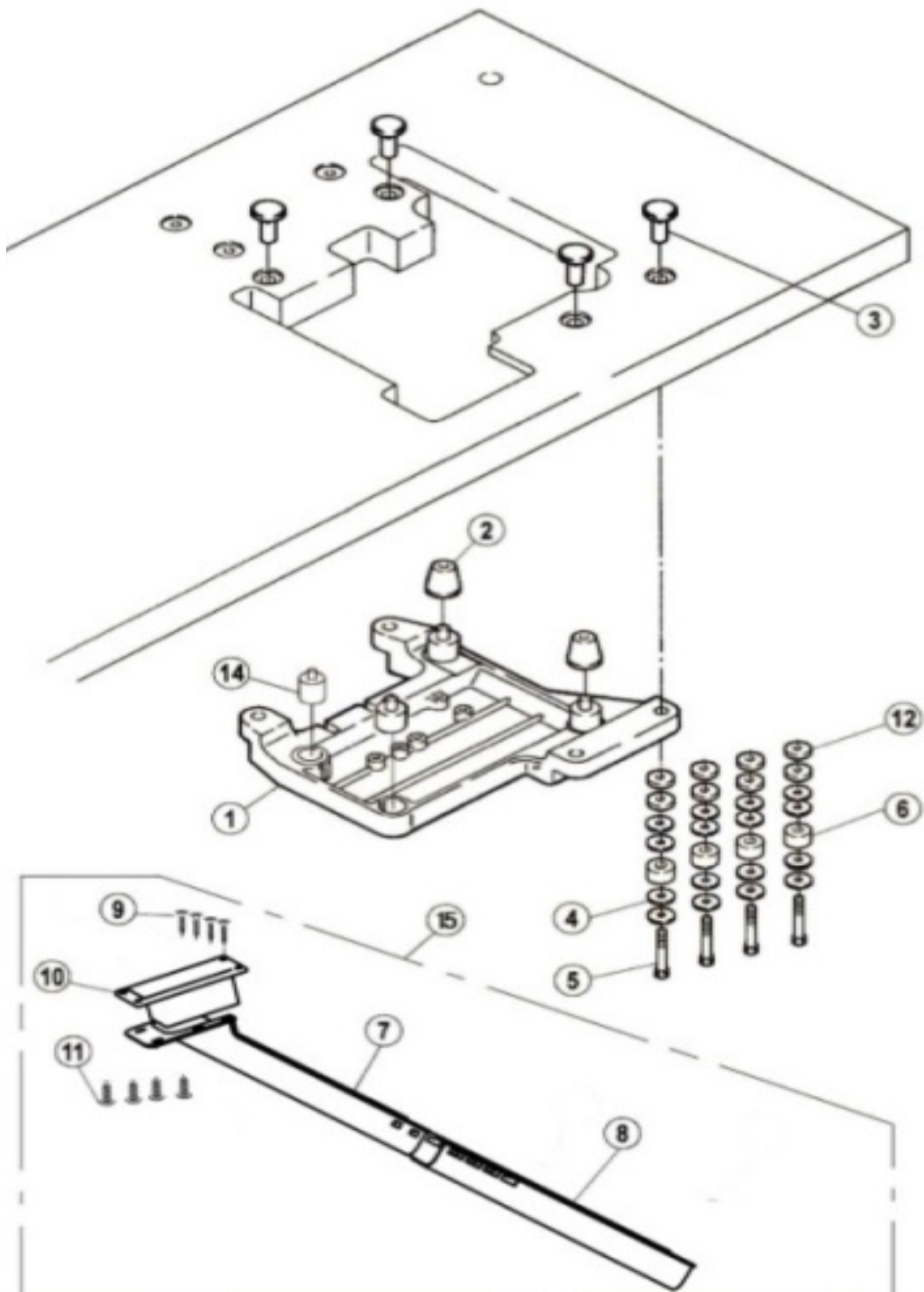
| NO. | CODE                | NAME                          | Qty          |             |
|-----|---------------------|-------------------------------|--------------|-------------|
|     |                     |                               | three thread | four thread |
| 1   | JINBF889275500      | Upper Silicone Oil Cartridge  | 1            | 1           |
| 2   | JINBF8897044        | Screw                         | 1            | 1           |
| 3   | JINBF889275000      | Thread Guide                  | 1            | 1           |
| 4   | JINBF889275508      | Felt                          | 1            | 1           |
| 5   | JINBF889275501      | Cover                         | 1            | 1           |
| 6   | JINBF51002755700    | Silicone Oil Reservoir(Lower) | 1            | 1           |
| 7   | JINBF51002755720    | Joint Screw                   | 1            | 1           |
| 8   | JINBF889208949      | O Ring                        | 2            | 2           |
| 9   | JINBF51002755700    | Cover                         | 1            | 1           |
| 10  | JINBF5100275576-910 | Needle Cooler                 | 1            | 1           |
| 11  | JINBF51002755730    | Joint Screw                   | 1            | 1           |
| 12  | JINBF8007018        | Screw                         | 1            | 1           |
| 13  | JINBF51002021740    | Oil Wick                      | 1            | 1           |
| 14  | JINBF51002130900    | Felt                          | 1            | 1           |
| 16  | JINBF51001616       | Cover                         | 1            | 1           |

## 17. Thread Spool Assemblies



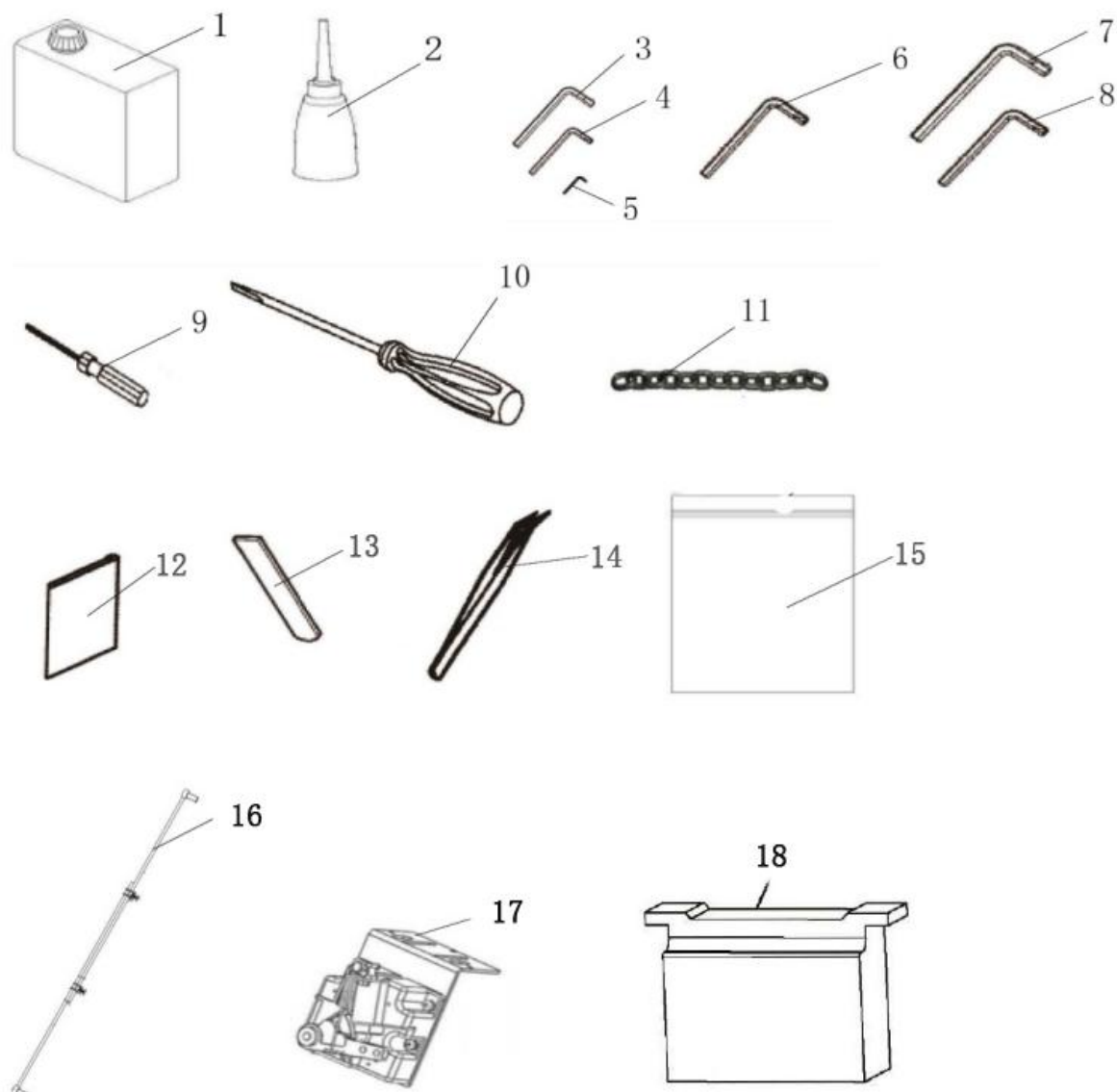
| NO. | CODE           | NAME                  | Qty          |             |
|-----|----------------|-----------------------|--------------|-------------|
|     |                |                       | three thread | four thread |
| 1   | JINBF889T4835  | Thread guide(6-spool) | 0            | 0           |
| 2   | JINBF889293A   | Thread Guide(5-spool) | 0            | 0           |
| 3   | JINBF889293B   | Thread Guide(4-spool) | 0            | 1           |
| 4   | JINBF889293C   | Thread Guide(3-spool) | 1            | 0           |
| 5   | JINBF8894021   | Screw                 | 2            | 2           |
| 6   | JINBF8894067   | Nut                   | 2            | 2           |
| 7   | JINBF889505-PA | Thread Hanger         | 1            | 0           |
| 8   | JINBF889505APA | Thread Hanger         | 0            | 2           |
| 9   | JINBF8897102   | Screw                 | 1            | 2           |
| 10  | JINBF889512    | Washer                | 1            | 2           |
| 12  | JINBF889380A   | Spool Pin             | 3            | 4           |
| 13  | JINBF889201252 | Spring Washer         | 3            | 4           |
| 14  | JINBF8894803   | Nut                   | 3            | 4           |
| 15  | JINBF889381-PA | Spool Seat Disc       | 3            | 4           |
| 16  | JINBF889507    | Spool Mat             | 3            | 4           |
| 17  | JINBF889382-PA | Spool Cushion         | 3            | 4           |
| 18  | JINBF889383-PA | Holder                | 1            | 1           |
| 19  | JINBF8894014   | Screw                 | 1            | 1           |
| 20  | JINBF8894803   | Nut                   | 1            | 1           |
| 21  | JINBF889384    | Thread Guide Arm      | 1            | 1           |
| 22  | JINBF8894012   | Screw                 | 1            | 1           |
| 23  | JINBF8894803   | Nut                   | 1            | 1           |
| 24  | JINBF889233-PA | Holder                | 1            | 1           |
| 25  | JINBF8894012   | Screw                 | 1            | 1           |
| 26  | JINBF8894803   | Nut                   | 1            | 1           |
| 27  | JINBF889502-PA | Column Pipe(upper)    | 1            | 1           |
| 28  | JINBF889503-PA | Column Pipe(lower)    | 1            | 1           |
| 29  | JINBF889504-PA | Joint                 | 1            | 1           |
| 30  | JINBF8894012   | Screw                 | 1            | 1           |
| 31  | JINBF8894803   | Nut                   | 1            | 1           |
| 32  | JINBF889527-PA | Thread Hanger         | 1            | 0           |
| 33  | JINBF889527APA | Thread Hanger         | 0            | 2           |
| 34  | JINBF8894021   | Screw                 | 2            | 2           |
| 35  | JINBF8894067   | Nut                   | 2            | 2           |
| 36  | JINBF889506    | Thread Eyelet         | 3            | 4           |
| 37  | JINBF889386    | Rod Cap               | 1            | 1           |
| 38  | JINBF889509    | Washer                | 2            | 2           |
| 39  | JINBF8894835   | Nut                   | 1            | 1           |
| 40  | JINBF7003M17   | Thread Hanger Assy.   | 1            | 0           |

## 18. Parts For Semi-submerged Installation



| NO. | CODE               | NAME                | Qty             |                |
|-----|--------------------|---------------------|-----------------|----------------|
|     |                    |                     | three<br>thread | four<br>thread |
| 1   | JINBF51002760170   | Rest Board          | 1               | 1              |
| 2   | JINBFX5179483      | Cushion Rubber      | 2               | 2              |
| 3   | JINBF700M183       | Nut                 | 4               | 4              |
| 4   | JINBF889206337     | Spacer              | 16              | 16             |
| 5   | JINBF700M184       | Bolt                | 4               | 4              |
| 6   | JINBF700M186       | Washer              | 4               | 4              |
| 7   | JINBF889276002     | Waste Chute (Top)   | 1               | 1              |
| 8   | JINBF8892760021-UA | Waste Chute (Lower) | 1               | 1              |
| 9   | JINBF8894904       | Screw               | 4               | 4              |
| 10  | JINBF889T2810      | Waste Chute Bracket | 1               | 1              |
| 11  | JINBF889T2811      | Screw               | 4               | 4              |
| 12  | JINBF31016206457   | Spring Washer       | 8               | 8              |
| 14  | JINBF700M182       | Cushion Rubber Assy | 2               | 2              |
| 15  | JINBF889276002-UA  | Waste Chute Assy.   | 1               | 1              |

19. Accessories Assemblies



| NO. | CODE          | NAME                    | Qty          |             |
|-----|---------------|-------------------------|--------------|-------------|
|     |               |                         | three thread | four thread |
| 1   | JINBF800DYH   | Oil container           | 1            | 1           |
| 2   | JINBF700M193  | Oil container           | 1            | 1           |
| 3   | JINBF700M1911 | Hexagonal wrench/2mm    | 1            | 1           |
| 4   | JINBF700M1923 | Hexagonal wrench/2.5mm  | 1            | 1           |
| 5   | JINBF700M1924 | Hexagonal wrench/3mm    | 1            | 1           |
| 6   | JINBF700M1925 | Hexagonal wrench/4mm    | 1            | 1           |
| 7   | JINBF700M1912 | Hexagonal wrench/5mm    | 1            | 1           |
| 8   | JINBF700M1913 | Hexagonal wrench/6mm    | 1            | 1           |
| 9   | JINBF700M199  | Hexagonal wrench/1.5mm  | 1            | 1           |
| 10  | JINBF800DBFD  | Screwdriver             | 1            | 1           |
| 11  | JINBF700M1919 | Chain                   | 1            | 1           |
| 12  | JINBF700911JZ | NEEDLE                  | 1            | 1           |
| 13  | JINBF700M1317 | LOWER KNIFE             | 1            | 1           |
| 14  | JINBF700M1916 | Tweezers                | 1            | 1           |
| 15  | JINBF800FJD   | Accessory bag           | 1            | 1           |
| 16  | JINPF90001318 | Pullrod                 | 1            | 1           |
| 17  | JINBF51002329 | Plastic shell governor  | 1            | 1           |
| 18  | JINBF5100DK   | Direct drive controller | 1            | 1           |



## 20. Standard measurement parts table

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                 |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------|
|  |  |  |  |  |  |  |  |  |  |  |                 |
| MACHINE TYPE                                                                      | GAUGE                                                                             |                                                                                   | NEEDLE PLATE                                                                      | MAIN FEED DOG ASSM                                                                | MAIN FEEDING TEETH                                                                  | AUXILIARY FEEDING TEETH                                                             | DIFFERENTIAL FEEDING TEETH                                                          | PRESSER FOOT                                                                        | UPPER LOOPER                                                                        | PRESSER FOOT FINGER                                                                 | LOWER LOOPER    |
| M-1C-304NS                                                                        | -                                                                                 | 4                                                                                 | JINBF5100213110-4                                                                 | JINBF5100277408A                                                                  | JINBF5100277403                                                                     | JINBF5100213103                                                                     | JINBF5100277404                                                                     | JINBF5100211987C                                                                    | JINBF5100277062A                                                                    | JINBF5100210371                                                                     | JINBF5100277060 |
| M-1C-424NS                                                                        | 2                                                                                 | 4                                                                                 | JINBF5100213112-4                                                                 | JINBF5100277408A                                                                  | JINBF5100277403                                                                     | JINBF5100213103                                                                     | JINBF5100277404                                                                     | JINBF5100211987C                                                                    | JINBF5100277062B                                                                    | JINBF5100210374                                                                     | JINBF5100277001 |

|                                                                                   |                                                                                   |   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |   |  |  |  |  |  |  |
| MACHINE TYPE                                                                      | GAUGE                                                                             |   | UPPER KNIFE                                                                       | LOWER KNIFE                                                                       | FRONT OVERLOCK NEEDLE GUARD                                                       | REAR OVERLOCK NEEDLE GUARD                                                          | NEEDLE HOLDER                                                                       | NEEDLE                                                                              |
| M-1C-304NS                                                                        | —                                                                                 | 4 | J1NBF5100201121A                                                                  | J1NBF5100213108                                                                   | J1NBF5100277061                                                                   | J1NBF5100213107                                                                     | J1NBF5100179630                                                                     | J1NBF70011JZ                                                                        |
| M-1C-424NS                                                                        | 2                                                                                 | 4 | J1NBF5100201121A                                                                  | J1NBF5100213108                                                                   | J1NBF5100277061                                                                   | J1NBF5100213107                                                                     | J1NBF5100277022                                                                     | J1NBF70011JZ                                                                        |